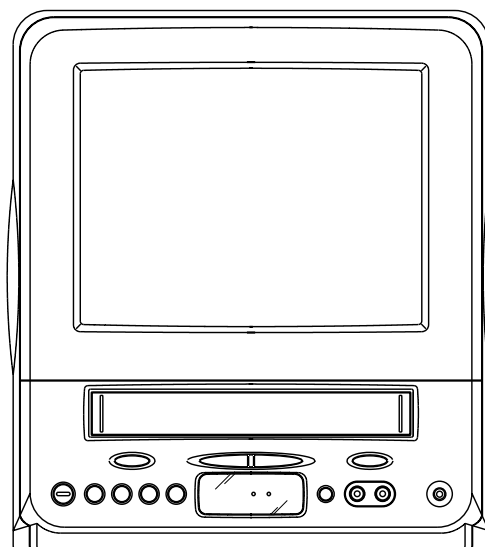




TLV-1081XT

SERVICE MANUAL

COLOR TELEVISION/VIDEO CASSETTE RECORDER



**ORIGINAL
MFR'S VERSION B**

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES


As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.

Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the external exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note1]** .
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal
Earphone jack

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER

The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.

2. PART NO. and DESCRIPTION

You can find it in your SERVICE MANUAL.

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GENERAL SPECIFICATIONS

G-1. Outline of the Product

10 inch (228.6 mm V): Measured diagonally
 Color CRT 76 degree deflection
1 -Speed 1/2" Video Cassette Recorder
 VHS Recorder/Player
 VHS-C Player

G-2. VCR Format

VHS Standard NTSC PAL SECAM PAL-M PAL-N
 VHS Hi-Fi Audio System

G-3. Video Recording System

: Rotary, slant azimuth two head helical scan system
 Luminance Component : FM recording
 Chrominance Component : Low frequency converted direct recording

G-4. Broadcasting System

: CCIR System B/G

G-5. Color System

NTSC PAL SECAM or Monochrome signal

G-6. NTSC Playback (PAL 60Hz)

Yes No

G-7. MESECAM

Yes No

G-8. Cassette Tape

VHS type video cassette tape Width 12.65mm (1/2 Inch)
 VHS-C type video cassette tape Width 12.65mm (1/2 Inch)

G-9. Tape Speed

NTSC or PAL-M		PAL or SECAM	
<input checked="" type="checkbox"/> SP	33.35 mm/sec	<input checked="" type="checkbox"/> SP	23.39 mm/sec
<input type="checkbox"/> LP	16.67 mm/sec	<input type="checkbox"/> LP	11.69 mm/sec
<input type="checkbox"/> SLP	11.12 mm/sec		

G-10. Recording/Playback Time

NTSC or PAL-M (NTSC Playback Only)
 at SP Mode Max. 210 min. (with T-210 cassette)
 at LP Mode Max. 420 min. (with T-210 cassette)
 at SLP Mode Max. 630 min. (with T-210 cassette)

PAL or SECAM
 at SP Mode Max. 300 min. (with E-300 cassette)
 at LP Mode Max. 600 min. (with E-300 cassette)

G-11. Rewind/Fast Forward Time (Approx.)

AC: FF : 2'15" / Rew : 1'48" (T-120 cassette E-180 cassette)
 FF : 3'40" / Rew : 2'50" (T-120 cassette E-180 cassette)
 DC: FF : 3'40" / Rew : 2'50" (T-120 cassette E-180 cassette)

G-12. Search Speed

SP 5 and 7 Times (PAL)
 SP 3 and 5 Times (NTSC)
 SP _____ Times

G-13. Slow Speed

SP 1/10 Times
 LP _____ Times
 SLP _____ Times

G-14. Frame Advance

SP 1/10 Times
 LP _____ Times
 SLP _____ Times

GENERAL SPECIFICATIONS

G-15. Antenna Input Impedance

VHF/UHF 75 ohm unbalanced

G-16. Tuner and Receiving channel

1 Tuner System

2 Tuner System

Tuner : Contactless Electric tuner

Oscar(W/O HYPER)

Oscar(W/ HYPER)

France CATV)

Others

channel coverage

(SECAM)

(PAL) ~ , ~ , ~ ,

E 2~E4, X~ Z+2, S1~S10, E5~E12, S11~S41, E21~E69

Tuning System

Frequency syn.

Voltage syn.

Others

G-17. Preset Channel

80 channels

G-18. Intermediate Frequency

Picture(FP) 38.9 MHz MHz MHz

Sound (FS) 33.4 MHz MHz MHz

FP-FS 5.5 MHz MHz MHz

G-19. Stereo/Dual TV Sound

Yes (NICAM

GERMAN

USA

JAPAN)

No

G-20. Video Signal

Input Level 1 Vp-p / 75 ohm

Output Level 1 Vp-p / 75 ohm

S/N Ratio 53 dB (Weighted)

Horizontal Resolution at SP Mode 240 Lines

G-21. Audio Signal

Input Level

Line -3.8 dB / 50 Kohm

RCA - dB / - Kohm

Output Level

Line -3.8 dB / 1 Kohm

RCA - dB / - Kohm

(0dB=0.775 V rms)

S/N Ratio at SP Mode 42 dB

Harmonic Distortion : 1.5 % (1KHz)

Frequency Response : at SP Mode 100 Hz ~ 10 KHz

at LP Mode Hz ~ KHz

at SLP Mode Hz ~ KHz

G-22. Heads

Video 2 Rotary Heads

FM Audio Rotary Heads

Audio / Control 1 Stationary Head (Mono Stereo(L,R))

Erase 1 Full Track Erase

G-23. Motor: 3 Motors

Tape/Cassette Loading

Cylinder (Direct Drive)

Capstan (Direct Drive)

G-24. Power Source

230 V AC 50Hz AC 60Hz

EXT DC Jack 12 V

GENERAL SPECIFICATIONS

G-25. Power Consumption: 50 W at AC 230 V 50 Hz
 (Approx.) 50 W at DC 12 V

(at TV and VCR ON)

Stand by: 6 W at AC 230 V 50 Hz
 Per Year: - kWh / Year

G-26. Dimensions (Approx.)
287 mm(W) 333.5 mm(D) 319 mm(H)

G-27. Weight (Approx.) Net : 8.8 Kg (- lbs)
 Gross: 10.5 Kg (- lbs)

G-28. Cabinet Material

Cabinet Front:	<input checked="" type="checkbox"/> PS <input type="checkbox"/> ABS	<input checked="" type="checkbox"/> 94HB <input type="checkbox"/> 94V2 <input type="checkbox"/> 94V0	<input type="checkbox"/> DECABROM <input type="checkbox"/> NON-DECA
Cabinet Rear:	<input checked="" type="checkbox"/> PS <input type="checkbox"/> ABS	<input checked="" type="checkbox"/> 94HB <input type="checkbox"/> 94V2 <input type="checkbox"/> 94V0	<input type="checkbox"/> DECABROM <input type="checkbox"/> NON-DECA
Jack Panel:	<input checked="" type="checkbox"/> PS <input type="checkbox"/> ABS	<input checked="" type="checkbox"/> 94HB <input type="checkbox"/> 94V2 <input type="checkbox"/> 94V0	<input type="checkbox"/> DECABROM <input type="checkbox"/> NON-DECA

G-29. Cassette Loading System: Front Cassette Loading System
 Top Loading System

G-30. Tape Counter: Linear Time Tape Counter

G-31. Protector: Power Fuse Dew Sensor

G-32. Regulation

Safety

<input type="checkbox"/> UL	<input type="checkbox"/> CSA	<input type="checkbox"/> SAA	<input type="checkbox"/> SI	<input checked="" type="checkbox"/> CE	<input type="checkbox"/> SEV
<input type="checkbox"/> BS	<input type="checkbox"/> NF	<input type="checkbox"/> NEMKO	<input type="checkbox"/> FEMKO	<input type="checkbox"/> DEMKO	<input type="checkbox"/> IEC65
<input type="checkbox"/> SEMKO	<input type="checkbox"/> NZ	<input type="checkbox"/> HOMOLO	<input type="checkbox"/> SABS	<input type="checkbox"/> CNS	<input type="checkbox"/> SISIR
<input type="checkbox"/> NOM	<input type="checkbox"/> AS3159	<input type="checkbox"/> DENTORI	<input type="checkbox"/> UNE	<input type="checkbox"/> GOST	<input type="checkbox"/> NONE

Radiation

<input type="checkbox"/> FCC	<input type="checkbox"/> DOC	<input type="checkbox"/> FTZ	<input type="checkbox"/> PTT	<input checked="" type="checkbox"/> CE	<input type="checkbox"/> SEV
<input type="checkbox"/> SABA	<input type="checkbox"/> SI	<input type="checkbox"/> NF	<input type="checkbox"/> NZ	<input type="checkbox"/> HOMOLO	<input type="checkbox"/> UNE
<input type="checkbox"/> CNS	<input type="checkbox"/> CISPR13	<input type="checkbox"/> DENTORI	<input type="checkbox"/> AS/NZS	<input type="checkbox"/> NONE	

X-Radiation

<input type="checkbox"/> PTB	<input type="checkbox"/> DHHS	<input type="checkbox"/> HWC	<input type="checkbox"/> DENTORI	<input checked="" type="checkbox"/> NONE
------------------------------	-------------------------------	------------------------------	----------------------------------	--

G-33. Temperature

Operation 5 °C ~ 40 °C
 Storage -20 °C ~ 60 °C

G-34. Operating Humidity

Less than 80 %RH

G-35. Clock and Timer

Built-in 1 Month 8 Events Programmable Timer
 One Touch Recording : Max Time SP 5 Hours
 Sleep Timer Yes Max 120 Min. (10 Min. Step) No
 On/Off Timer Yes 1 Programs No
 Wake Up Timer Yes _____ Programs No

G-36. Timer back up Time

More than 30 Minutes (at Power Off Mode)

GENERAL SPECIFICATIONS

G-37.Terminals

- VHF/UHF Antenna Din Type F-Type France Type
Front Video Input (RCA ø8.3)
Front Audio Input (RCA ø8.3)
Rear Video Input (RCA ø8.3)
Rear Audio Input (RCA ø8.3)
Rear Video Output (RCA ø8.3)
Rear Audio Output (RCA ø8.3)
Audio Output(Rear) Phono Jack (RCA ø8.3)
21 Pin (x 1) DC Jack 12V (Center +)
AC Inlet Ext Speaker
Diversity Ear Phone
Head Phone

G-38.Indicator

- Power Rec/OTR Play Tape-In Timer Rec
 () (Red) () () (Red)
Stand By On Timer Rental Mode(or Clear Picture)
 (Red) () ()
One Touch Playback(Button Lights) Dew Sensor(Play LED Flush)

G-39.On Screen Display

- Menu
ATS
Timer Rec Set
Ch Set-up
 Auto Tuning Ch Mapping
 Ch Tuning CH Allocation
TV Set-up
 On/Off Timer Set Audio
 Picture Tuning Mode
VCR Set-up
 Auto Repeat On/Off System Select
 Scena Repeat
User Registration
System Set-up
 Clock Set(Calendar 12H 24H)
 Language
G-CODE(or SHOWVIEW or PLUSCODE)No. Entry(OPTION)
Clock CH/AV
Tape Counter Tape Speed
Sleep Time Sound Mute
Control Level (Vol,Bright,Cont,Color,Tint,Sharpness)
Play/Stop/FF/Rew/Rec/OTR/T-Rec/Pause
Auto Tracking/Manual Tracking
Index Repeat DEW
Tone 1/2 Stereo

G-40.OSD Language

- Eng Ger Fre Spa Ita Por

OSD Language Setting

- Eng Ger Fre Spa Ita Por

G-41.Speaker

- Layout Front Side Bottom
 Size/Peace 3 inches x 1 pcs
 Imp 8 ohm
 Power Max 1.2 W Typical / 10% 0.8 W Typical

GENERAL SPECIFICATIONS

G-42.EXT Speaker

Yes _____ W/Imp _____ ohm None

G-43.Carton

Master Carton: Need No Need

Content: _____ Set

Material: _____ / _____ Corrugated Carton

Dimensions: _____ mm(W) _____ mm(D) _____ mm(H)

Description of Origin Yes No

Gift Box

Material Double/Brown Corrugated Carton (with Photo Label)

Double/White Corrugated Carton (with Photo Label)

Double Full Color Carton W/Photo

Dimensions: _____ 347 _____ mm(W) _____ 408 _____ mm(D) _____ 392 _____ mm(H)

Design: As Per BUYER's

Description of Origin: Yes No

Drop Test Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces

Height 25cm 31cm 46cm 62cm 80cm

Container Stuffing: 1160 Sets / 40' container

G-44.Accessories

Owner's Manual(W/ Guarantee Card) [German/French/English/Italian/Spanish]

Channel Film Dew Caution Sheet

Remote Control Unit AC Plug Adaptor

U/V Mixer Quick Set-up Sheet

Rod Antenna (One Pole Two Pole/F-Type DIN Type France Type)

Loop Antenna(F-Type DIN Type France Type)

DC Car Cord (Center+) Battery (UM- 4 x 2)

Guarantee Card AC Cord

Warning Sheet AV Cord (2Pin-1Pin)

Circuit Diagram Registration Card

Antenna Change Plug PTB Sheet

Service Facility List 300 ohm to 75 ohm Antenna Plug

RF Cable Euro Warranty Information Sheet

G-45.Other Features

Auto Head Cleaning Index Search

Auto Tracking Auto Search

CH Auto Set-Up/Auto Clock ATS

VIDEO PLUS+(SHOWVIEW,G-CODE) (Option)

HQ (VHS Standard High Quality) VPS PDC

Auto Power On, Auto Play, Auto Rewind, Auto Eject, Auto Repeat System

Forward / Reverse Picture Search SQPB

One Touch Playback CATV

Auto CH Memory Anti-Theft

Rental Mode T'Text(Fast,Top,Uni)

TV Auto Shut off Function TV Monitor

GENERAL SPECIFICATIONS

G-46.Switch

Front

- | | | |
|---|--|---|
| <input checked="" type="checkbox"/> Power(Tact) | <input checked="" type="checkbox"/> Channel Up | <input checked="" type="checkbox"/> Volume Up |
| <input checked="" type="checkbox"/> Play | <input checked="" type="checkbox"/> Channel Down | <input checked="" type="checkbox"/> Volume Down |
| <input type="checkbox"/> Pause/Still | <input checked="" type="checkbox"/> F.FWD/Cue | <input checked="" type="checkbox"/> Rew/Rev |
| <input type="checkbox"/> System Select | <input checked="" type="checkbox"/> Eject/Stop | <input checked="" type="checkbox"/> Rec/OTR |
| <input type="checkbox"/> One Touch Playback | <input type="checkbox"/> Main Power SW | |

Rear

- | | | |
|--|----------------------------------|--------------------------------|
| <input type="checkbox"/> Color On/Off (SECAM only) | <input type="checkbox"/> Degauss | |
| <input checked="" type="checkbox"/> Main Power SW | | <input type="checkbox"/> AC/DC |

G-47.Magnetic Field

- | | | |
|---|--------------------------------------|--------------------------------------|
| <input checked="" type="checkbox"/> BV : +0.45G | <input type="checkbox"/> BV : +0.35G | <input type="checkbox"/> BV : +0.25G |
| BH : 0.18G | BH : 0.30G | BH : 0.30G |
| <input type="checkbox"/> BV : -0.15G | <input type="checkbox"/> BV : -0.25G | <input type="checkbox"/> BV : -0.50G |
| BH : 0.15G | BH : 0.15G | BH : 0.30G |

G-48.Remote Control Unit:

RC-CH

Glow in Dark Remocon

Yes

No

Power Source:

D.C 3 V Battery UM - 4 x 2

Total: 36 Key

- | | | |
|---|--|---|
| <input checked="" type="checkbox"/> 0/AV | <input checked="" type="checkbox"/> Ch/Tr/Page Up | <input checked="" type="checkbox"/> Power |
| <input checked="" type="checkbox"/> 1 | <input checked="" type="checkbox"/> Ch/Tr/Page Down | <input checked="" type="checkbox"/> Eject |
| <input checked="" type="checkbox"/> 2 | <input checked="" type="checkbox"/> Volume Up | <input type="checkbox"/> Play |
| <input checked="" type="checkbox"/> 3 | <input checked="" type="checkbox"/> Volume Down | <input type="checkbox"/> Play/Up |
| <input checked="" type="checkbox"/> 4 | <input checked="" type="checkbox"/> Muting | <input checked="" type="checkbox"/> Play/Slow/Up |
| <input checked="" type="checkbox"/> 5 | <input checked="" type="checkbox"/> Menu | <input type="checkbox"/> F.FWD |
| <input checked="" type="checkbox"/> 6 | <input checked="" type="checkbox"/> Enter/Hold | <input checked="" type="checkbox"/> F.FWD/Right |
| <input checked="" type="checkbox"/> 7 | <input checked="" type="checkbox"/> Cancel/Ch Skip/F/T/B | <input type="checkbox"/> Rew |
| <input checked="" type="checkbox"/> 8 | <input type="checkbox"/> Set Up | <input checked="" type="checkbox"/> Rew/Left |
| <input checked="" type="checkbox"/> 9 | <input type="checkbox"/> Set Down | <input checked="" type="checkbox"/> Pause/Still |
| <input type="checkbox"/> ./. | <input type="checkbox"/> Set Right | <input type="checkbox"/> Pause |
| <input checked="" type="checkbox"/> Call | <input type="checkbox"/> Set Left | <input type="checkbox"/> Stop |
| <input checked="" type="checkbox"/> TV Monitor | <input checked="" type="checkbox"/> Program | <input checked="" type="checkbox"/> Stop/Down |
| <input checked="" type="checkbox"/> Sleep Timer | <input type="checkbox"/> Speed | <input checked="" type="checkbox"/> REC/OTR |
| <input checked="" type="checkbox"/> Timer Rec | <input checked="" type="checkbox"/> Text/Mix/TV | <input checked="" type="checkbox"/> ATR/Reveal |
| <input checked="" type="checkbox"/> Counter Reset | | <input checked="" type="checkbox"/> Index/Time Text |
| <input type="checkbox"/> AD Skip | <input checked="" type="checkbox"/> Zero Return | |

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

1-1: BACK CABINET (Refer to Fig. 1-1)

1. Remove the 4 screws ①.
2. Remove the 2 screws ②.
3. Remove the 2 screws ③ which are used for holding the Back Cabinet.
4. Remove the AC cord from the AC cord hook ④.
5. Remove the Back Cabinet in the direction of arrow.

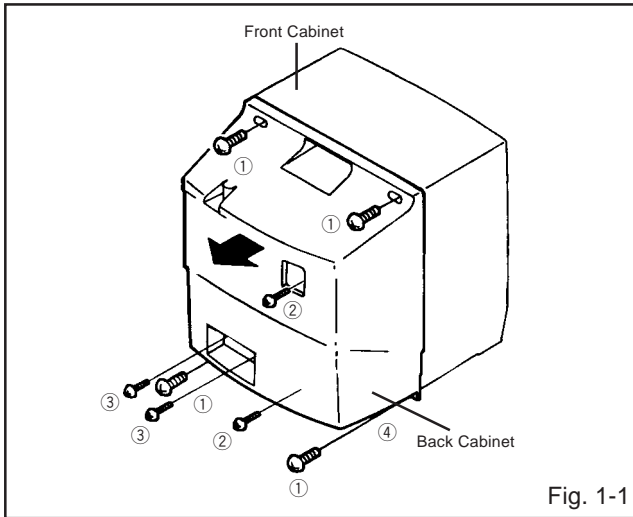


Fig. 1-1

1-2: CRT PCB (Refer to Fig. 1-2)

CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE. BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.

1. Remove the Anode Cap.
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connectors:
(CP801 and CP850).
3. Remove the CRT PCB in the direction of arrow.

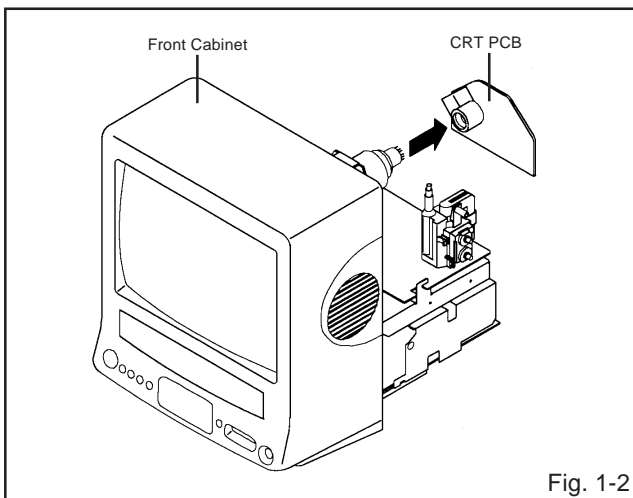


Fig. 1-2

1-3: TV/VCR BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors:
(CP351, CP757, CP302, CP403 and CP401).
3. Unlock the support ②.
4. Remove the TV/VCR Block in the direction of arrow.

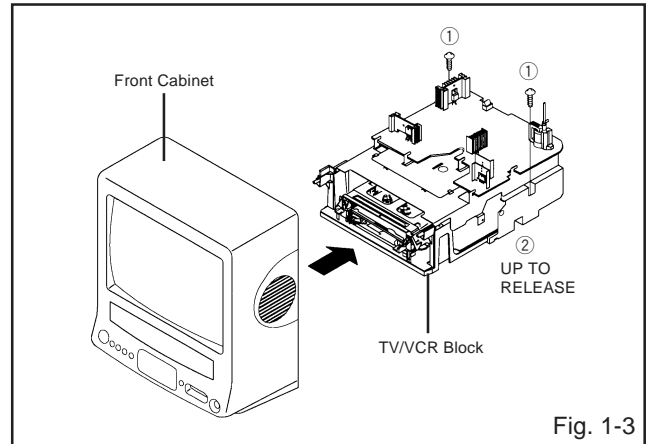


Fig. 1-3

1-4: MAIN PCB (Refer to Fig. 1-4)

1. Remove the screw ①.
2. Remove the Main PCB Holder.
3. Remove the 3 screws ②.
4. Disconnect the following connectors:
(CP810, CP820, CP404, CP501 and CP601).
5. Remove the Main PCB in the direction of arrow.

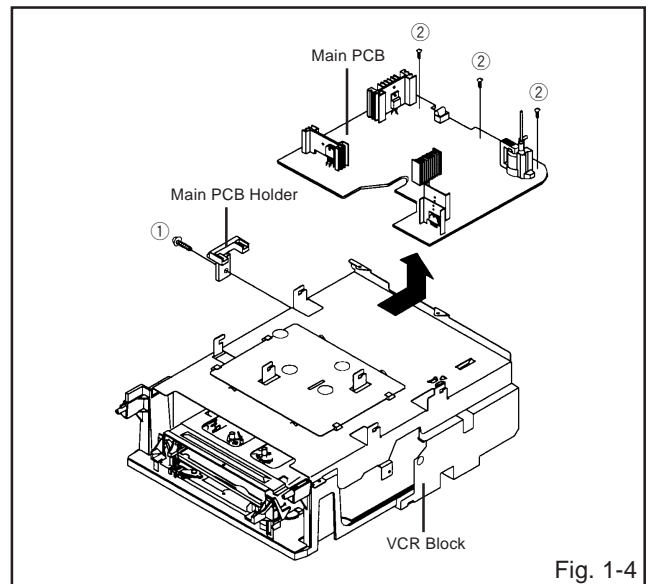


Fig. 1-4

DISASSEMBLY INSTRUCTIONS

1-5: DECK SHIELD PLATE AND BOTTOM SHIELD PLATE (Refer to Fig. 1-5)

1. Remove the 2 screws ①.
2. Remove the 4 screws ②.
3. Remove the screw ③.
4. Remove the Deck Shield Plate in the direction of arrow (A).
5. Remove the screw ④.
6. Remove the Bottom Shield Plate in the direction of arrow (B).

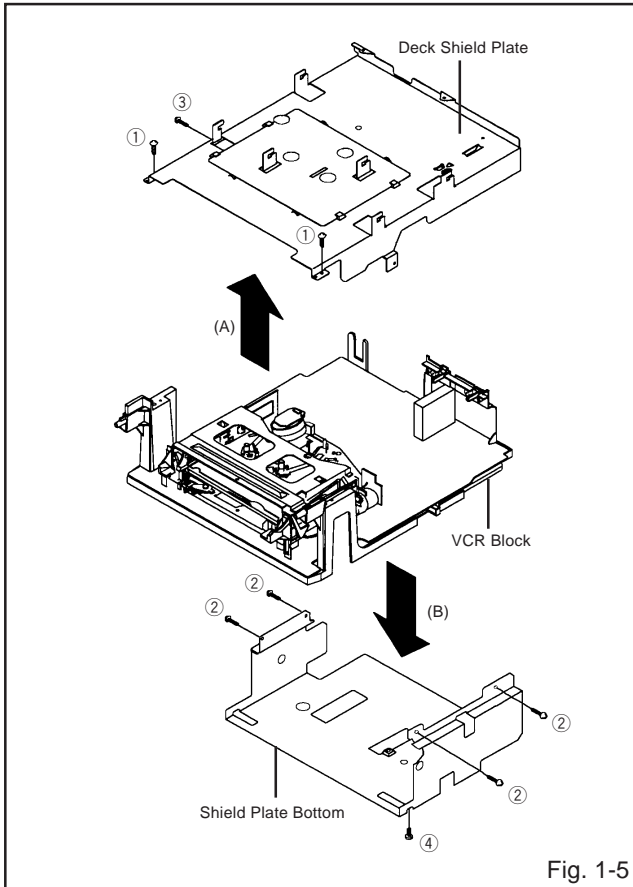


Fig. 1-5

1-6: DECK CHASSIS (Refer to Fig. 1-6)

1. Remove the 3 screws ①.
2. Disconnect the following connectors: (CP1001, CD1002, CP1004, CP1005, CP1006, CP4001, CP4004 and CP4005).
3. Remove the Deck Chassis in the direction of arrow.

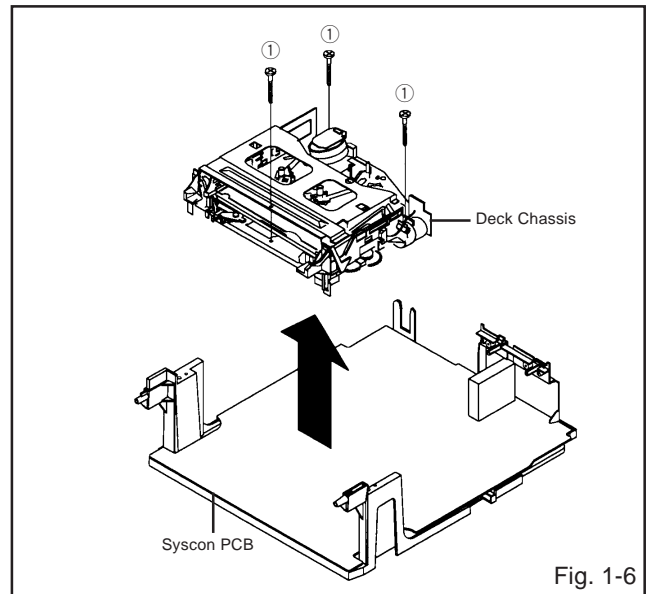


Fig. 1-6

1-7: JACK PLATE AND SYSCON PCB (Refer to Fig. 1-7)

1. Remove the screw ①.
2. Remove the Syscon PCB in the direction of arrow (A).
3. Remove the 2 screws ②.
4. Unlock the 2 supports ③.
5. Remove the Jack Plate in the direction of arrow (B).

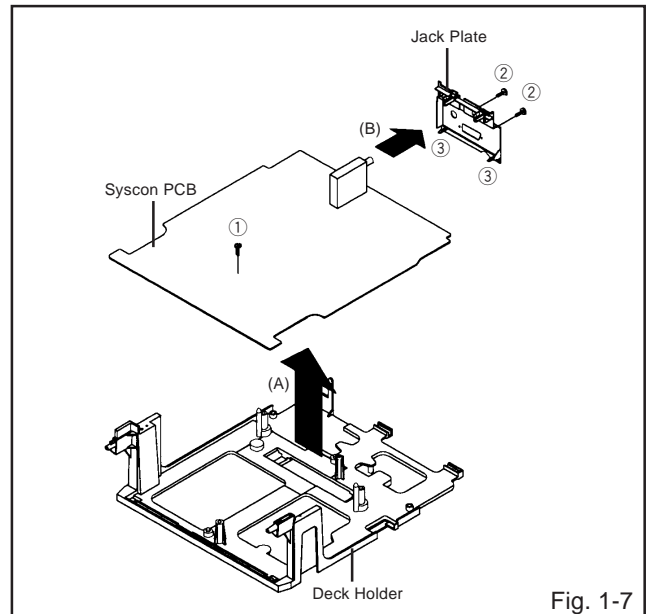


Fig. 1-7

DISASSEMBLY INSTRUCTIONS

2. REMOVAL OF DECK PARTS

2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Remove the 2 screws ①.
2. Slide the 2 supports ② and remove the Top Bracket.

NOTE

When you install the Top Bracket, install the screw (1) first, then install the screw (2).

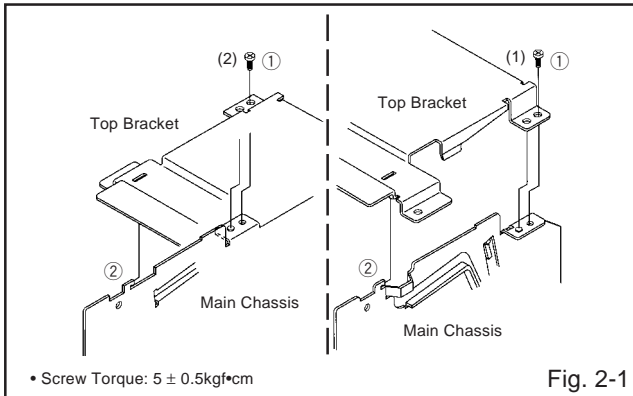


Fig. 2-1

2-2: FLAP LEVER/TAPE GUIDE R (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the back side.
2. Remove the Polyslider Washer ①.
3. Remove the Flap Lever.
4. Unlock the 3 supports ② and remove the Tape Guide R.

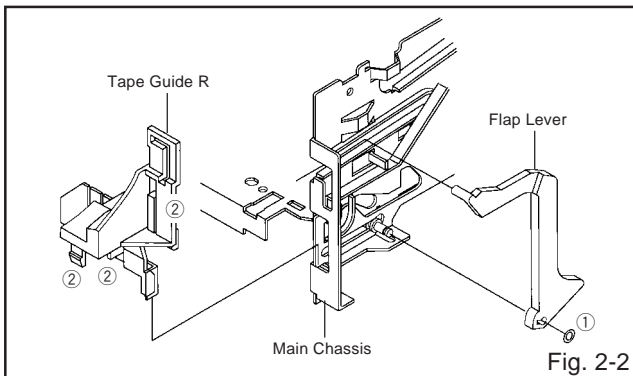


Fig. 2-2

2-3: TAPE GUIDE L (Refer to Fig. 2-3-A)

1. Move the Cassette Holder Ass'y to the back side.
2. Unlock the 2 supports ① and remove the Tape Guide L.
3. Remove the REC Lever. (Recorder only)

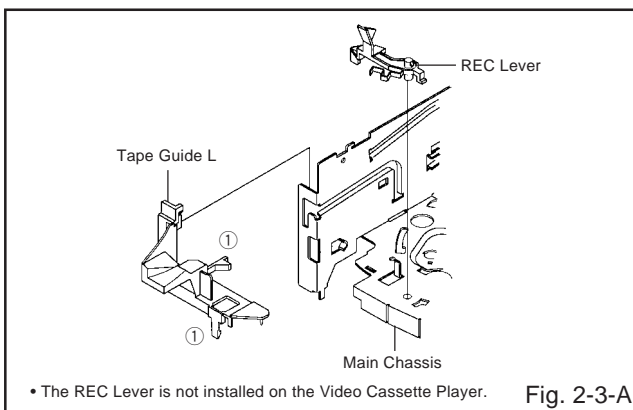


Fig. 2-3-A

NOTE

When you install the Tape Guide L, install as shown in the circle of Fig. 2-3-B. (Refer to Fig. 2-3-B)

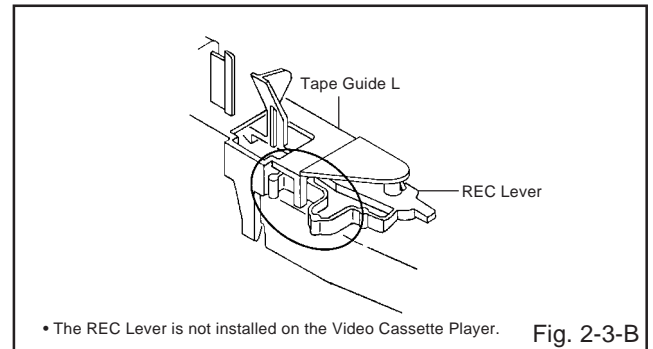


Fig. 2-3-B

2-4: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-4)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

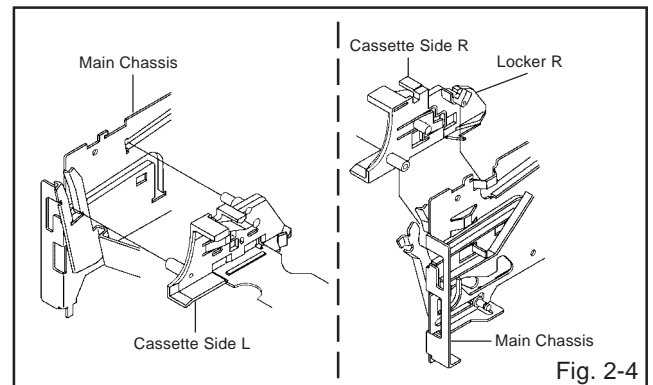


Fig. 2-4

2-5: CASSETTE SIDE L/R (Refer to Fig. 2-5)

1. Remove the Locker Spring.
2. Unlock the 4 supports ① and then remove the Cassette Side L/R.

NOTE

When you install the Cassette Side L/R, be sure to move the Locker L/R after installing.

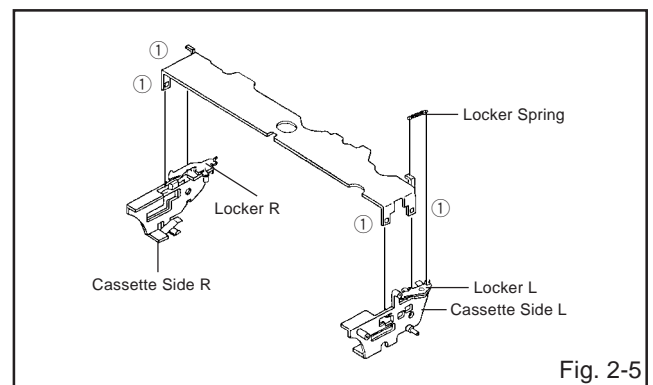


Fig. 2-5

DISASSEMBLY INSTRUCTIONS

2-6: LINK ASS'Y (Refer to Fig. 2-6)

1. Set the Link Ass'y to the Eject position.
2. Remove the (A) side of the Link Ass'y first, then remove the (B) side.

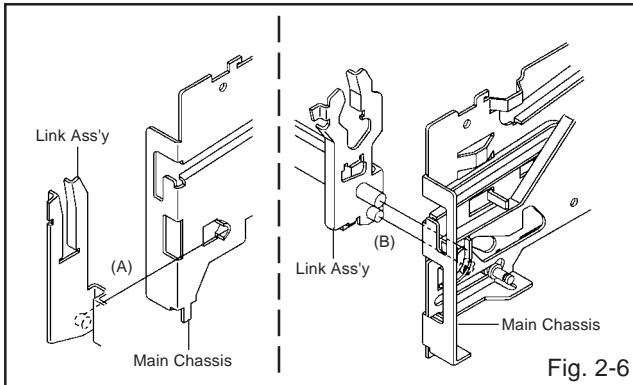
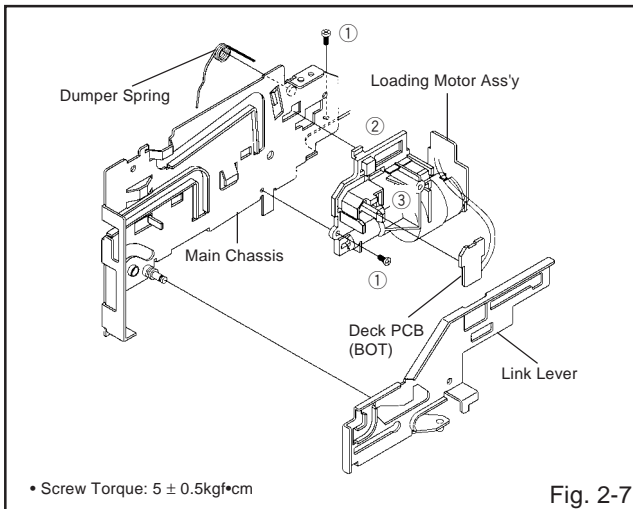


Fig. 2-6

2-7: LOADING MOTOR ASS'Y (Refer to Fig. 2-7)

1. Remove the Link Lever.
2. Remove the Dumper Spring.
3. Remove the 2 screws ①.
4. Unlock the support ② and remove the Loading Motor Ass'y.
5. Unlock the 2 supports ③ and remove the Deck PCB (BOT).



• Screw Torque: $5 \pm 0.5\text{kg}\cdot\text{cm}$

Fig. 2-7

2-8: SENSOR COVER L (Refer to Fig. 2-8)

1. Unlock the support ① and remove the Sensor Cover L.
2. Unlock the 2 supports ② and remove the Deck PCB (EOT).

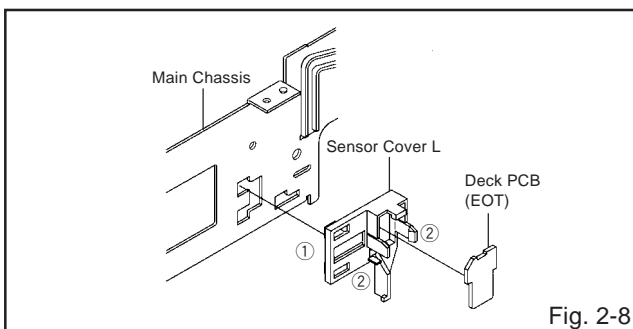


Fig. 2-8

2-9: TENSION ASS'Y (Refer to Fig. 2-9-A)

1. Move the Inclined S Ass'y to the back side.
2. Unlock the support ① and remove the S Reel Stopper.
3. Remove the Tension Spring.
4. Unlock the support ② and remove the Tension Arm Ass'y.
5. Remove the Tension Adjust.
6. Unlock the 2 supports ③ and remove the Tension Band Ass'y.
7. Unlock the support ④ and remove the Tension Holder.

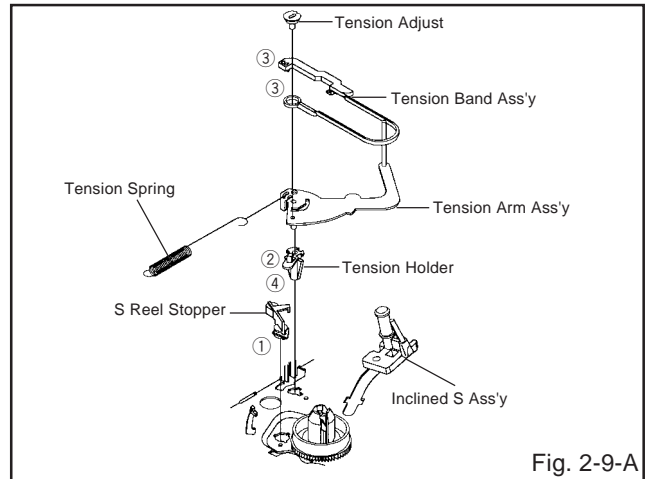


Fig. 2-9-A

NOTE

When you install the Tension Adjust, install as shown in Fig. 2-9-B. (Refer to Fig. 2-9-B)

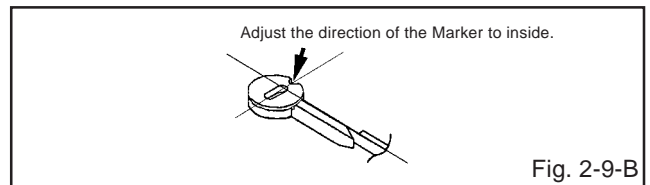


Fig. 2-9-B

2-10: T BRAKE ASS'Y (Refer to Fig. 2-10)

1. Remove the T Brake Spring.
2. Remove the T Brake Ass'y.

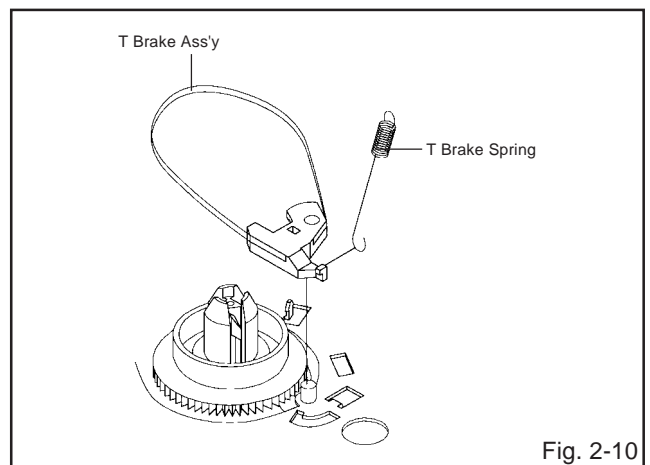


Fig. 2-10

DISASSEMBLY INSTRUCTIONS

2-11: S REEL/T REEL ASS'Y (Refer to Fig. 2-11)

1. Remove the Idler Ass'y.
2. Remove the S Reel and T Reel Ass'y.
3. Remove the 2 Polyslider Washers ①.

NOTE

1. Take care not to damage the gears of the S Reel, T Reel Ass'y and Idler Ass'y.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel Ass'y. (Use gloves.) **(Refer to Fig. 2-11)** Do not adhere the stains on it.
5. When you install the reel, clean the shaft and oil it (KYODO OIL Slidas #150). (If you do not oil, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. **(Refer to MECHANICAL ADJUSTMENT)**

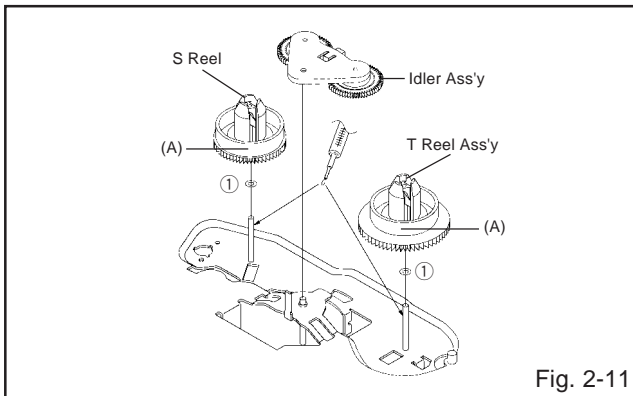


Fig. 2-11

2-12: PINCH ROLLER ASS'Y/P5 ARM ASS'Y (Refer to Fig. 2-12-A)

1. Remove the P5 Spring.
2. Remove the screw ①.
3. Unlock the 2 supports ② and remove the Cassette Opener.
4. Remove the Pinch Roller Ass'y, Pinch Roller Lever and P5 Arm Ass'y.

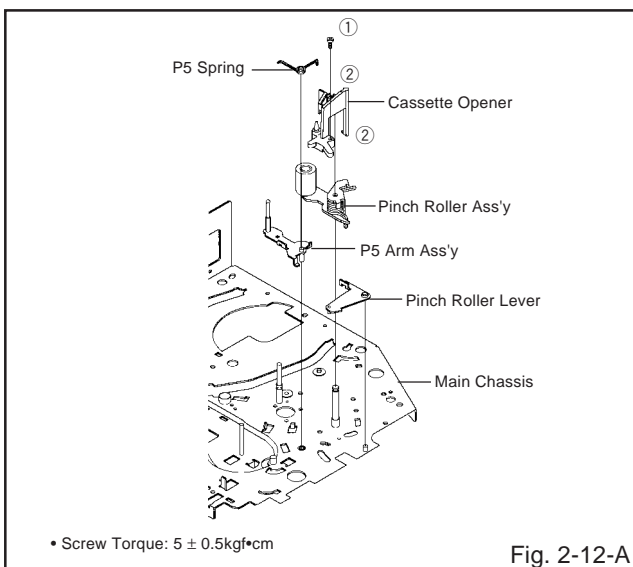


Fig. 2-12-A

NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. When you install the Pinch Roller Ass'y, install as shown in the circle. **(Refer to Fig. 2-12-B)**

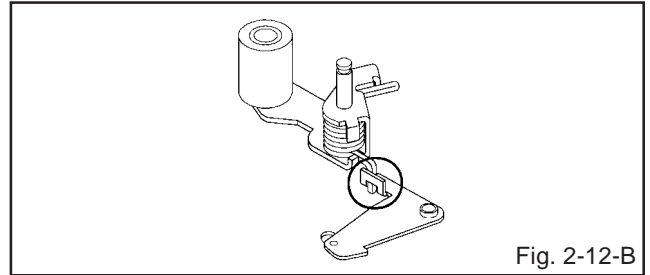


Fig. 2-12-B

2-13: A/C HEAD (Refer to Fig. 2-13-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-13-B. **(Refer to Fig. 2-13-B)**
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

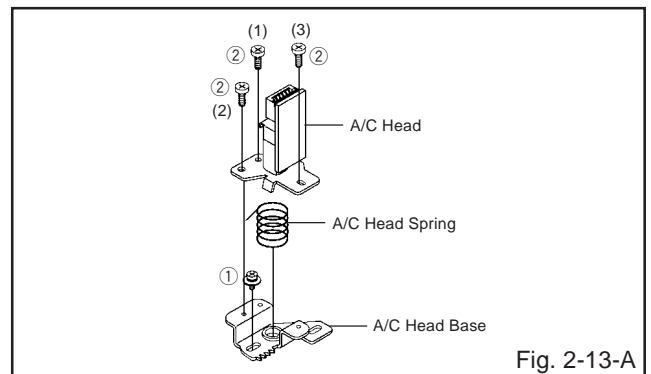


Fig. 2-13-A

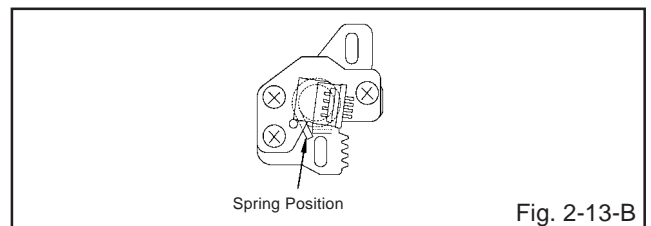


Fig. 2-13-B

2-14: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-14)

1. Remove the screw ①.
2. Remove the FE Head.

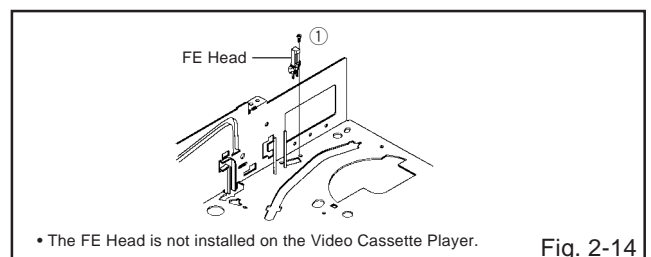


Fig. 2-14

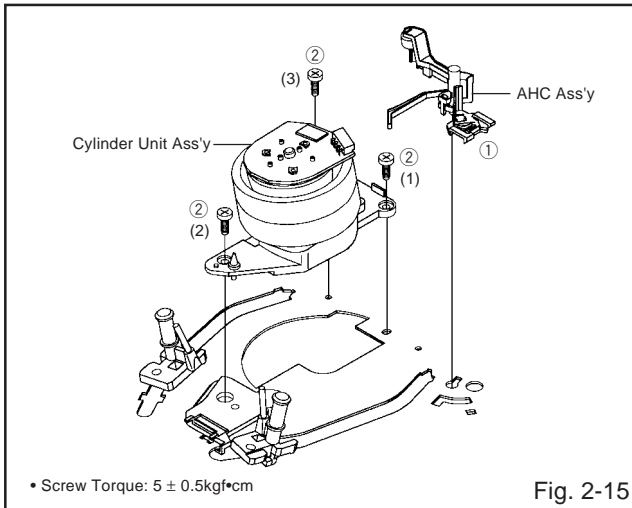
DISASSEMBLY INSTRUCTIONS

2-15: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-15)

1. Unlock the support ① and remove the AHC Ass'y.
2. Remove the 3 screws ②.
3. Remove the Cylinder Unit Ass'y.

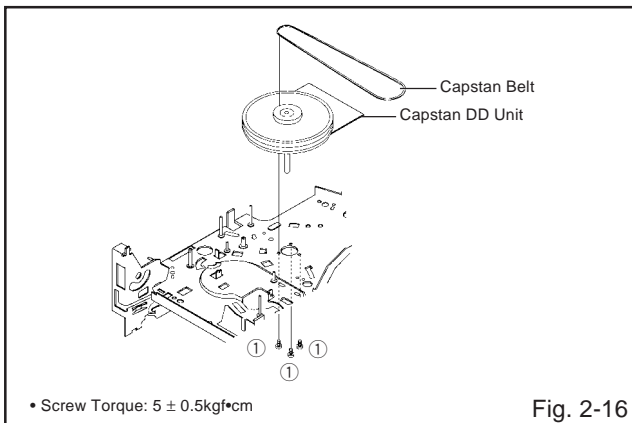
NOTE

When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



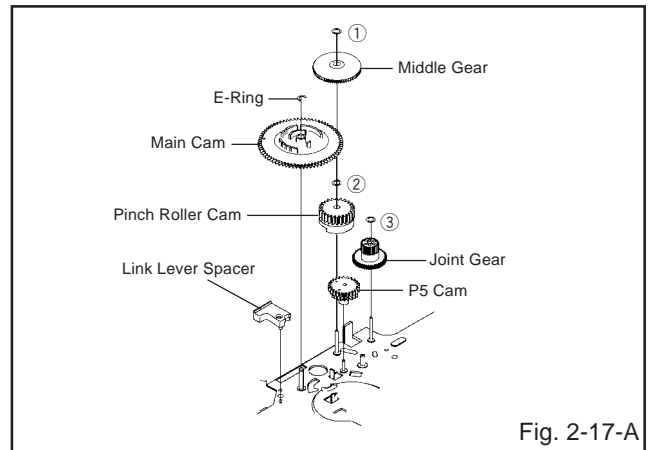
2-16: CAPSTAN DD UNIT (Refer to Fig. 2-16)

1. Remove the Capstan Belt.
2. Remove the 3 screws ①.
3. Remove the Capstan DD Unit.



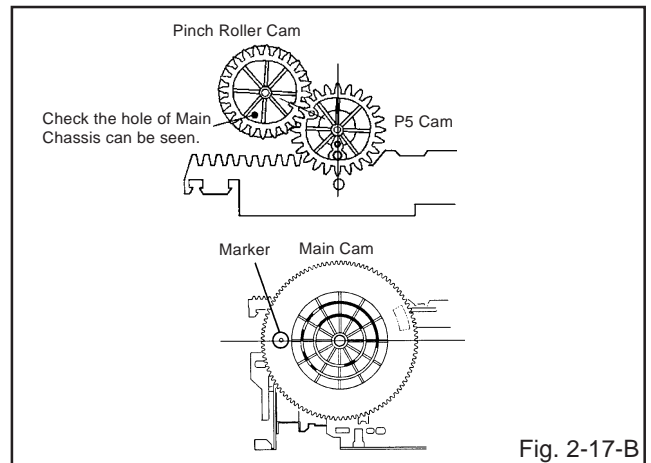
2-17: MIDDLE GEAR/MAIN CAM (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer ①, then remove the Middle Gear.
2. Remove the E-Ring, then remove the Main Cam, Link Lever Spacer and P5 Cam.
3. Remove the Polyslider Washer ②, then remove the Pinch Roller Cam.
4. Remove the Polyslider Washer ③, then remove the Joint Gear.



NOTE

When you install the Pinch Roller Cam, P5 Cam and Main Cam, align each marker. (Refer to Fig. 2-17-B)

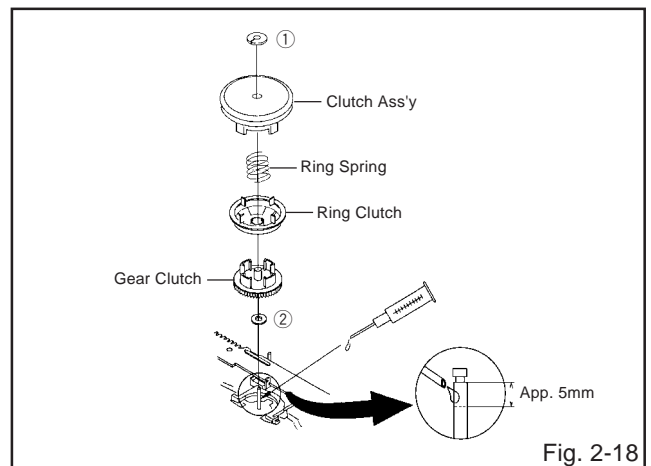


2-18: CLUTCH ASS'Y (Refer to Fig. 2-18)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y, Ring Spring, Ring Clutch, Gear Clutch and Polyslider Washer ②.

NOTE

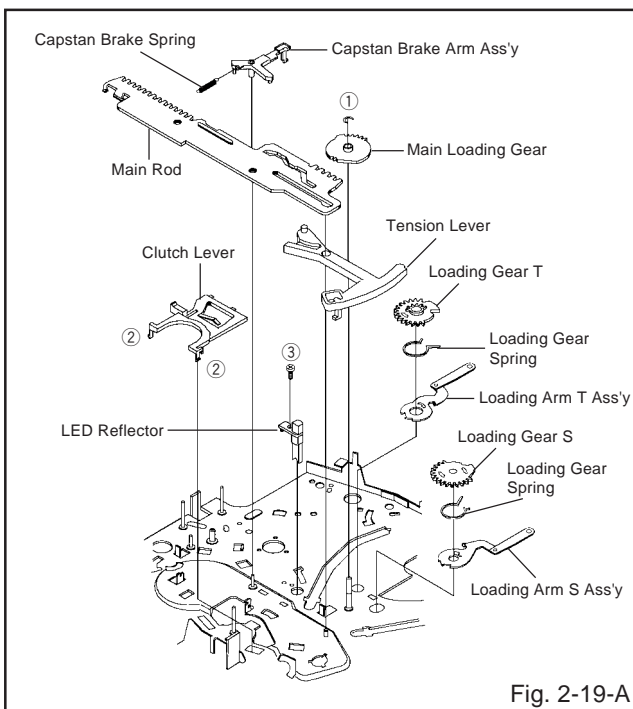
When you install the Clutch Ass'y, oil the shaft (KYODO OIL Slidas #150).



DISASSEMBLY INSTRUCTIONS

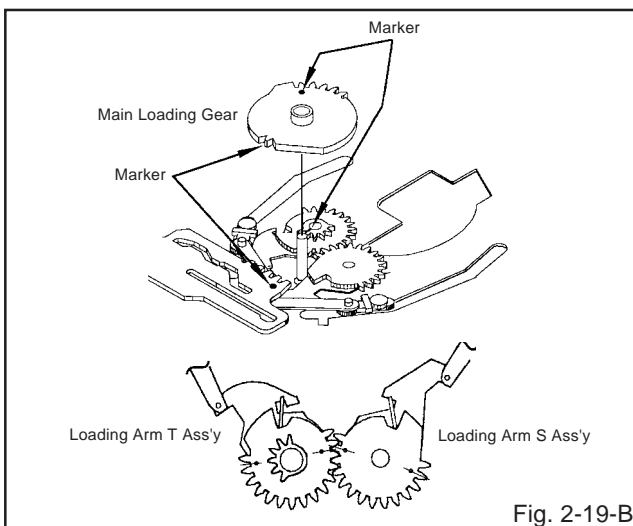
2-19: LOADING GEAR S/T ASS'Y (Refer to Fig. 2-19-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Capstan Brake Spring.
3. Slide the Main Rod and remove the Capstan Brake Arm Ass'y.
4. Remove the Main Rod.
5. Remove the Tension Lever.
6. Unlock the 2 supports ② and remove the Clutch Lever.
7. Remove the screw ③.
8. Remove the LED Reflector.
9. Remove the Loading Arm S Ass'y and Loading Arm T Ass'y.
10. Remove the Loading Gear S and Loading Gear T.
11. Remove the Loading Gear Spring.



NOTE

When you install the Loading Arm S Ass'y, Loading Arm T Ass'y and Main Loading Gear, align each marker. (Refer to Fig. 2-19-B)

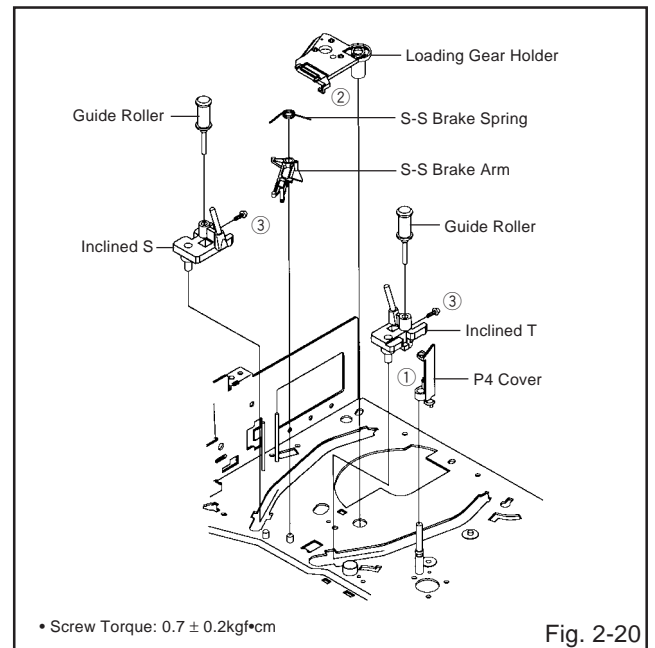


2-20: INCLINED S/T ASS'Y (Refer to Fig. 2-20)

1. Unlock the support ① and remove the P4 Cover.
2. Remove the S-S Brake Spring.
3. Unlock the support ② and remove the Loading Gear Holder.
4. Remove the S-S Brake Arm.
5. Remove the Inclined S.
6. Remove the Inclined T.
7. Remove the 2 screws ③, then remove the Guide Roller.

NOTE

Do not touch the roller of Guide Roller.



DISASSEMBLY INSTRUCTIONS

3. REMOVAL OF ANODE CAP

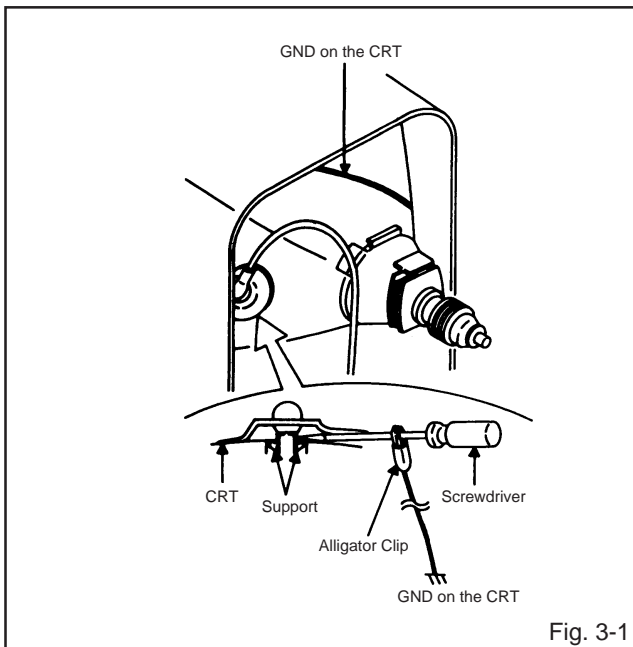
Read the following **NOTED** items before starting work.

- * After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- * Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

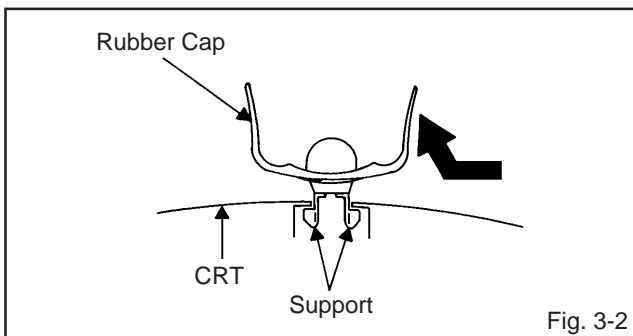
REMOVAL

1. Follow the steps as follows to discharge the Anode Cap.
(Refer to Fig. 3-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver. A cracking noise will be heard as the voltage is discharged.



2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support.
(Refer to Fig. 3-2.)



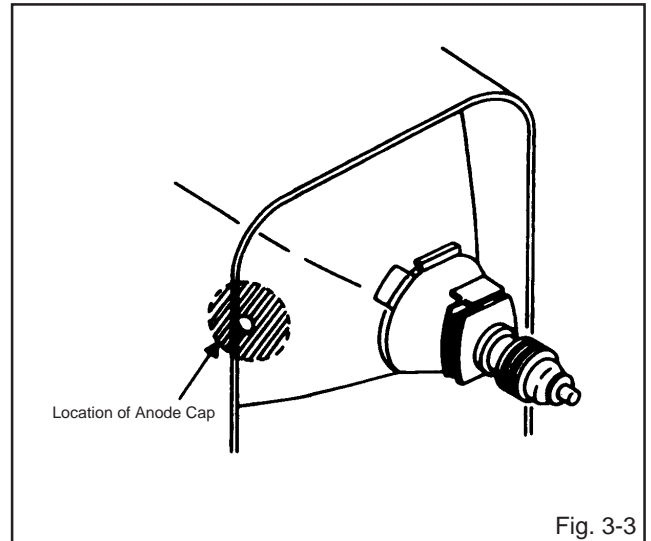
3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

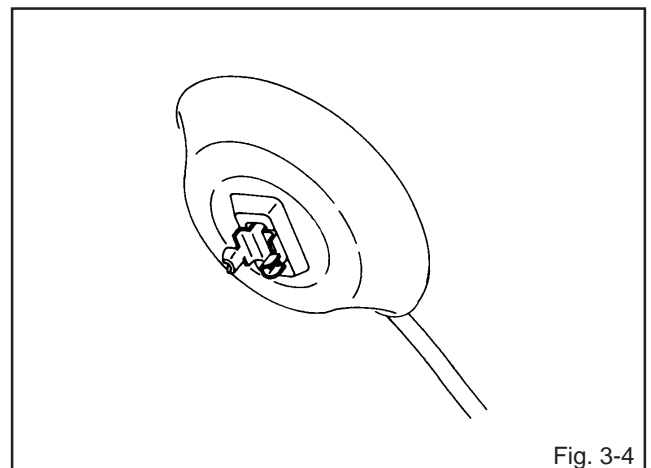
1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 3-3.)**



NOTE

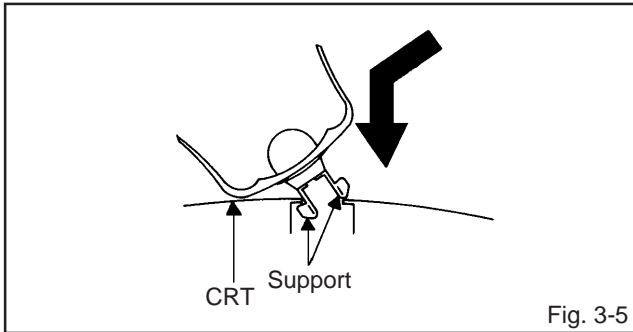
Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 3-4.)**



DISASSEMBLY INSTRUCTIONS

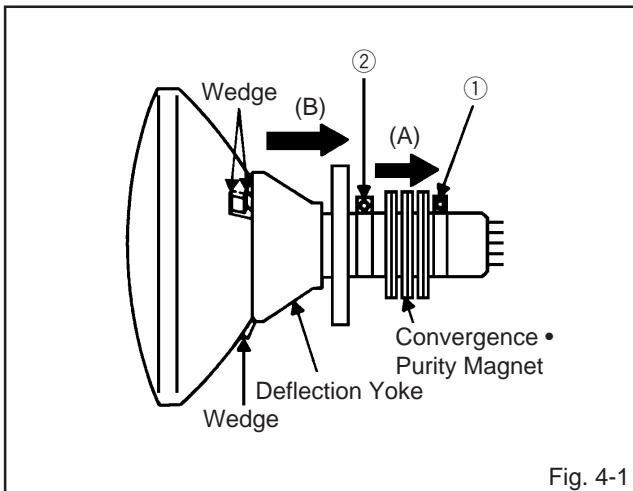
4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 3-5**.



5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

4. REMOVAL OF DEFLECTION YOKE (Refer to Fig. 4-1)

1. Loosen the screw ①.
2. Remove the Convergence • Purity Magnet in the direction of arrow (A).
3. Loosen the screw ②.
4. Remove the 3 Wedges.
5. Remove the Deflection Yoke in the direction of arrow (B).



INSTALLATION

Install new Deflection Yoke in reverse steps of REMOVAL.

NOTE

After adjusting the purity and the convergence, fix the screw ② and lock the wedges.

KEY TO ABBREVIATIONS

A	A/C	: Audio/Control	H.SW	: Head Switch	
	ACC	: Automatic Color Control	Hz	: Hertz	
	AE	: Audio Erase	I	IC	: Integrated Circuit
	AFC	: Automatic Frequency Control		IF	: Intermediate Frequency
	AFT	: Automatic Fine Tuning		IND	: Indicator
	AFT DET	: Automatic Fine Tuning Detect		INV	: Inverter
	AGC	: Automatic Gain Control	K	KIL	: Killer
	AMP	: Amplifier	L	L	: Left
	ANT	: Antenna		LED	: Light Emitting Diode
	A.PB	: Audio Playback		LIMIT AMP	: Limiter Amplifier
	APC	: Automatic Phase Control		LM, LDM	: Loading Motor
	ASS'Y	: Assembly		LP	: Long Play
	AT	: All Time		L.P.F	: Low Pass Filter
	AUTO	: Automatic		LUMI.	: Luminance
	A/V	: Audio/Video	M	M	: Motor
B	BGP	: Burst Gate Pulse		MAX	: Maximum
	BOT	: Beginning of Tape		MINI	: Minimum
	BPF	: Bandpass Filter		MIX	: Mixer, mixing
	BRAKE SOL	: Brake Solenoid		MM	: Monostable Multivibrator
	BUFF	: Buffer		MOD	: Modulator, Modulation
	B/W	: Black and White		MPX	: Multiplexer, Multiplex
C	C	: Capacitance, Collector		MS SW	: Mecha State Switch
	CASE	: Cassette	N	NC	: Non Connection
	CAP	: Capstan		NR	: Noise Reduction
	CARR	: Carrier	O	OSC	: Oscillator
	CH	: Channel		OPE	: Operation
	CLK	: Clock	P	PB	: Playback
	CLOCK (SY-SE)	: Clock (Syscon to Servo)		PB CTL	: Playback Control
	COMB	: Combination, Comb Filter		PB-C	: Playback-Chrominance
	CONV	: Converter		PB-Y	: Playback-Luminance
	CPM	: Capstan Motor		PCB	: Printed Circuit Board
	CTL	: Control		P. CON	: Power Control
	CYL	: Cylinder		PD	: Phase Detector
	CYL-M	: Cylinder-Motor		PG	: Pulse Generator
	CYL SENS	: Cylinder-Sensor		P-P	: Peak-to Peak
D	DATA (SY-CE)	: Data (Syscon to Servo)	R	R	: Right
	dB	: Decibel		REC	: Recording
	DC	: Direct Current		REC-C	: Recording-Chrominance
	DD Unit	: Direct Drive Motor Unit		REC-Y	: Recording-Luminance
	DEMODO	: Demodulator		REEL BRK	: Reel Brake
	DET	: Detector		REEL S	: Reel Sensor
	DEV	: Deviation		REF	: Reference
E	E	: Emitter		REG	: Regulated, Regulator
	EF	: Emitter Follower		REW	: Rewind
	EMPH	: Emphasis		REV, RVS	: Reverse
	ENC	: Encoder		RF	: Radio Frequency
	ENV	: Envelope		RMC	: Remote Control
	EOT	: End of Tape		RY	: Relay
	EQ	: Equalizer	S	S. CLK	: Serial Clock
	EXT	: External		S. COM	: Sensor Common
F	F	: Fuse		S. DATA	: Serial Data
	FBC	: Feed Back Clamp		SEG	: Segment
	FE	: Full Erase		SEL	: Select, Selector
	FF	: Fast Forward, Flipflop		SENS	: Sensor
	FG	: Frequency Generator		SER	: Search Mode
	FL SW	: Front Loading Switch		SI	: Serial Input
	FM	: Frequency Modulation		SIF	: Sound Intermediate Frequency
	FSC	: Frequency Sub Carrier		SO	: Serial Output
	FWD	: Forward		SOL	: Solenoid
G	GEN	: Generator		SP	: Standard Play
	GND	: Ground		STB	: Serial Strobe
H	H.P.F	: High Pass Filter		SW	: Switch

KEY TO ABBREVIATIONS

S	SYNC	:	Synchronization
	SYNC SEP	:	Sync Separator, Separation
T	TR	:	Transistor
	TRAC	:	Tracking
	TRICK PB	:	Trick Playback
	TP	:	Test Point
U	UNREG	:	Unregulated
V	V	:	Volt
	VCO	:	Voltage Controlled Oscillator
	VIF	:	Video Intermediate Frequency
	VP	:	Vertical Pulse, Voltage Display
	V.PB	:	Video Playback
	VR	:	Variable Resistor
	V.REC	:	Video Recording
	VSF	:	Visual Search Fast Forward
	VSR	:	Visual Search Rewind
	VSS	:	Voltage Super Source
	V-SYNC	:	Vertical-Synchronization
	VT	:	Voltage Tuning
X	X'TAL	:	Crystal
Y	Y/C	:	Luminance/Chrominance

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key simultaneously.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

Set Key	Remocon Key	Operations
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	2	Horizontal position adjustment of OSD. NOTE: Also can be adjusted by using the Adjustment MENU. Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).
VOL. (-) MIN	3	Adjust the PG SHIFTER automatically. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	4	Adjust the PG SHIFTER manually. Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
VOL. (-) MIN	5	Adjusting of the Tracking to the center position. NOTE: Also can be adjusted by pressing the ATR button for more than 2 seconds during PLAY.
VOL. (-) MIN	6	POWER ON total hours and PLAY/REC total hours are displayed on the screen. Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF USING HOURS). Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "NOTE FOR THE REPLACING OF MEMORY IC".
VOL. (-) MIN	7	Releasing of PROTECTION PASSWORD.
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

Method	Operations
Press the ATR button on the remote control for more than 2 seconds during PLAY.	Adjusting of the Tracking to the center position. Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER).
Make the short circuit between the test point of SERVICE and the GND.	The EOT/BOT/Reel sensor do not work at this moment. Refer to the "PREPARATION FOR SERVICING"

PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage. Unless maintenance is properly carried out, the following service intervals may be quite shortened as harmful effects may be had on other parts. Also, long term storage or misuse may cause transformation and aging of rubber parts.

Time Parts Name	500 hours	1,000 hours	1,500 hours	2,000 hours	3,000 hours	Notes
Audio Control Head	■	■	■	■	■	Clean those parts in contact with the tape.
Full Erase Head (Recorder only)	■	■	■	■	■	
Capstan Belt			■	■	●	Clean the rubber, and parts which the rubber touches.
Pinch Roller	■	■	■	■	■ ●	
Capstan DD Unit					●	
Loading Motor					●	
Tension Band					●	
Capstan Shaft	■	■	■	■	■	
Tape Running Guide Post	■	■	■	■	■	Replace when rolling becomes abnormal.
Cylinder Unit	■	■	■	■	●	Clean the Head

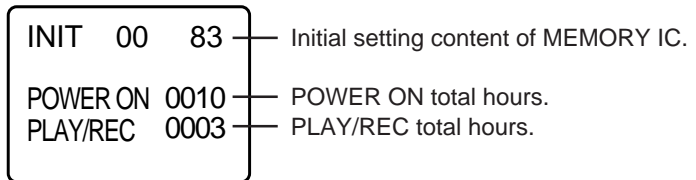
- : Clean
- : Replace

CONFIRMATION OF USING HOURS

POWER ON total hours and PLAY/REC total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

NOTE: The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and the Channel button (6) on the remote control simultaneously.
3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

PREVENTIVE CHECKS AND SERVICE INTERVALS

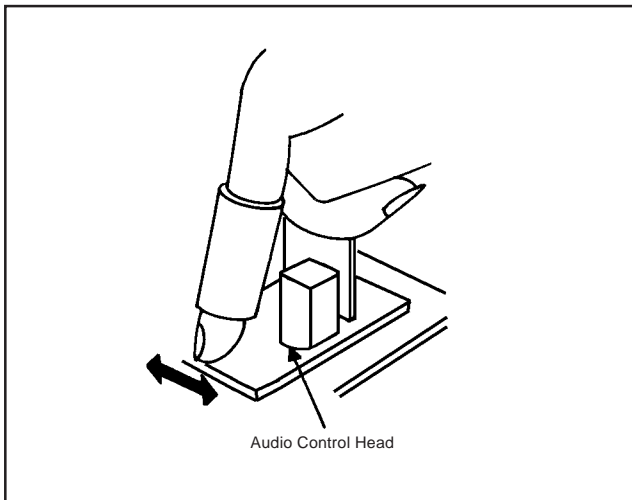
CLEANING

NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

1. AUDIO CONTROL HEAD

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol and clean the audio control head by wiping it horizontally. Clean the full erase head in the same manner. **(Refer to the figure below.)**



2. TAPE RUNNING SYSTEM

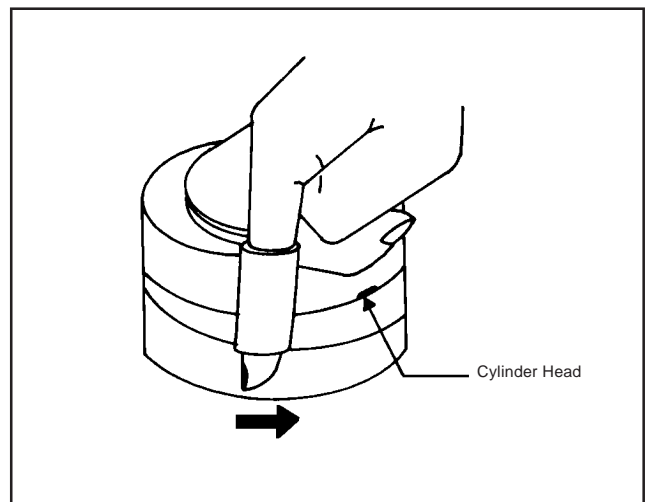
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). **(Refer to the figure below.)**

NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 30 minutes before Power On or alternatively, discharge backup capacitor.

ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA	ADDRESS	DATA
00	00	0C	00	18	A3	24	00	30	04	3C	6C
01	16	0D	F3	19	89	25	5F	31	04	3D	2B
02	04	0E	35	1A	36	26	00	32	20	3E	21
03	C5	0F	66	1B	5F	27	F0	33	1B	3F	15
04	00	10	A6	1C	0A	28	0A	34	00		
05	00	11	AE	1D	F0	29	F3	35	3A		
06	00	12	00	1E	05	2A	01	36	00		
07	2D	13	3F	1F	F3	2B	00	37	40		
08	C4	14	80	20	00	2C	00	38	00		
09	21	15	2A	21	00	2D	01	39	00		
0A	41	16	00	22	00	2E	06	3A	00		
0B	0C	17	35	23	00	2F	01	3B	00		

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control simultaneously. ADDRESS and DATA should appear as FIG 1.

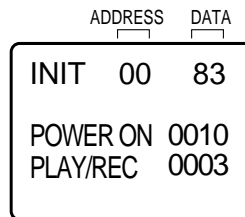

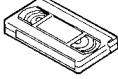
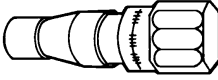
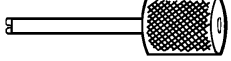
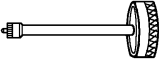
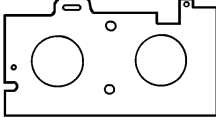
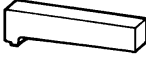
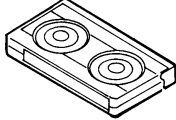
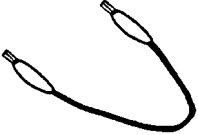
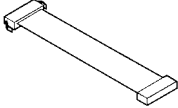
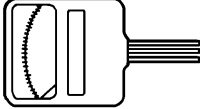


Fig. 1

3. ADDRESS is now selected and should "blink". Using the PLAY or STOP button on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
4. Press ENTER to select DATA. When DATA is selected, it will "blink".
5. Again, step through the DATA using PLAY or STOP button until required DATA value has been selected.
6. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
7. Repeat steps 3 to 6 until all data has been checked.
8. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

SERVICING FIXTURES AND TOOLS

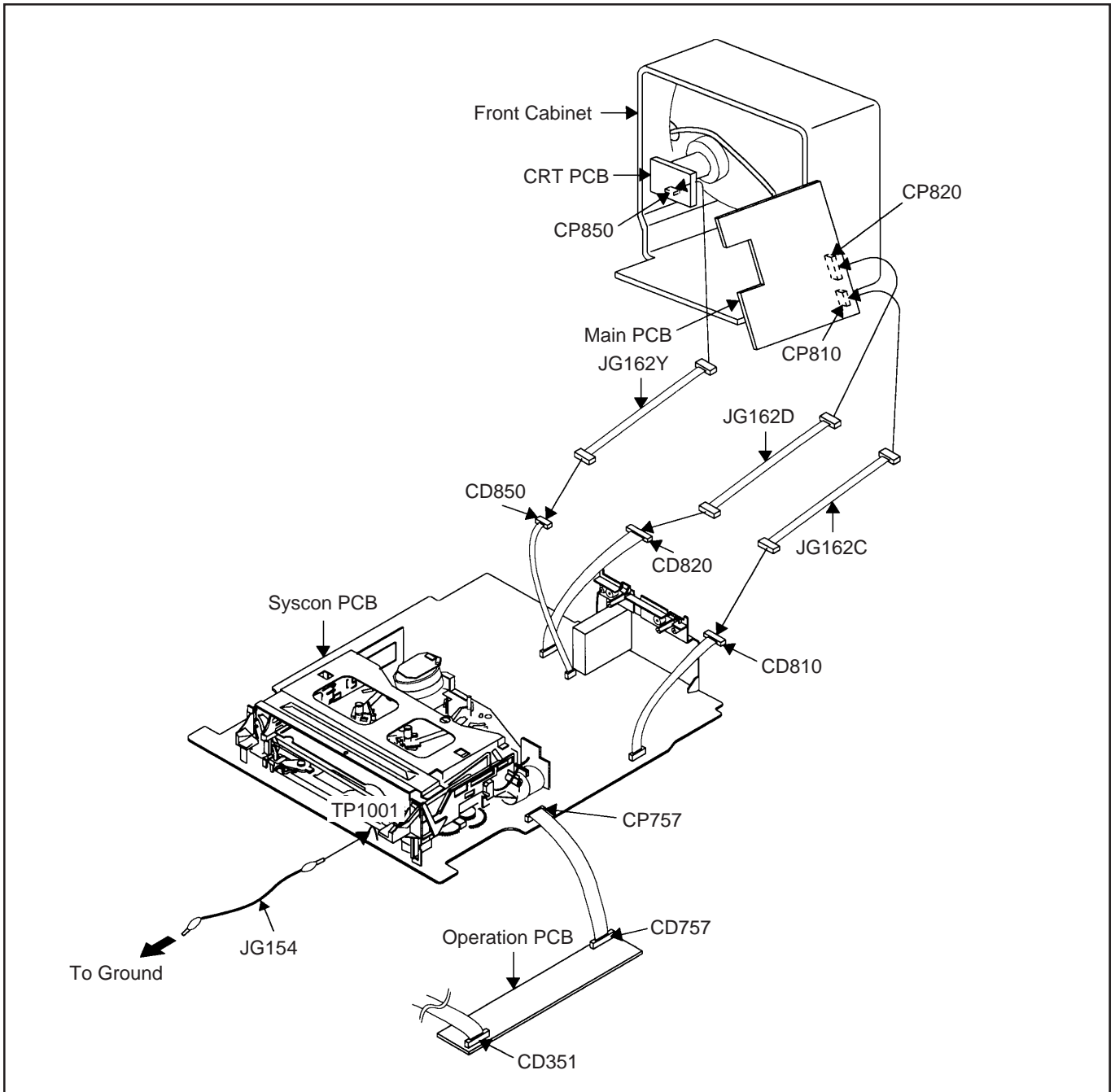
<p>(For 2 head 1 speed model, 4 head model) VHS Alignment Tape JG001E (VP₁S-LI6³) JG001F (VP₁S-CO1³) JG001R (VP₁S-LI6³H) JG001U (VP₁S-X6³)</p> 	<p>(For 2 head 2 speed model) VHS Alignment Tape JG001C (VP₂S-LI6³) JG001D (VP₂S-CO1³) JG001V (VP₂S-X6³)</p> 	<p>JG002B Adapter JG002E Dial Torque Gauge (10~90gf•cm) JG002F (60~600gf•cm)</p> 	<p>JG005 Post Adjustment Screwdriver Part No. SV-TG0-030-000 (small)</p> 
<p>JG153 X Value Adjustment Screwdriver</p> 	<p>JG022 Master Plane</p> 	<p>JG024A Reel Disk Height Adjustment Jig</p> 	<p>JG100A Torque Tape (VHT-063)</p> 
<p>JG154 Cable</p> 	<p>JG162C Cable (10 Pins) JG162D Cable (11 Pins) JG162Y Cable (5 Pins)</p> 	<p>Tentelometer</p> 	

Part No.	Remarks
JG001E	Monoscope, 6KHz (For 2 head 1 speed model, 4 head model)
JG001F	Color Bar, 1KHz (For 2 head 1 speed model, 4 head model)
JG001R	Hi-Fi Audio (For Hi-Fi model)
JG001U	X Value Adjustment (For 2 head 1 speed model, 4 head model)
JG001C	Monoscope, 6KHz (For 2 head 2 speed model)
JG001D	Color Bar, 1KHz (For 2 head 2 speed model)
JG001V	X Value Adjustment (For 2 head 2 speed model)
JG002B	VSR Torque, Brake Torque (S Reel/T Reel Ass'y)
JG002E	Brake Torque (T Reel Ass'y)
JG002F	VSR Torque, Brake Torque (S Reel)
JG005	Guide Roller Adjustment
JG153	X Value Adjustment
JG022/JG024A	Reel Disk Height Adjustment
JG100A	Playback Torque, Back Tension Torque During Playback
JG154	Used to connect the test point of SERVICE and GROUND
JG162C/JG162D	Used to connect the Syscon PCB and Main PCB
JG162Y	Used to connect the Syscon PCB and CRT PCB

PREPARATION FOR SERVICING

How to use the Servicing Fixture

1. Unplug the connector CP351, CP757, CP302 and CP403, then remove the TV/VCR Block from the set.
 2. Unplug the connector CP810, CP820 and CP850, then remove the Main PCB from the VCR Block.
 3. Connect as shown in the below figure using the Service Fixture.
 - Connect the Syscon PCB to the Main PCB with the cable JG162C and JG162D.
 - Connect the Syscon PCB to the CRT PCB with the cable JG162Y.
 4. Remove the Operation PCB from the set, then connect it with the Syscon PCB.
If necessary, connect CP351 (Front A/V Jack Input Terminal)
 5. Short circuit between TP1001 and Ground with the cable JG154.
- (Refer to MAJOR COMPONENTS LOCATION GUIDE)**
The EOT, BOT and Reel Sensor do not work at this moment.
6. At that time, the STOP/EJECT button is available to insert and eject the Cassette Tape.



MECHANICAL ADJUSTMENTS

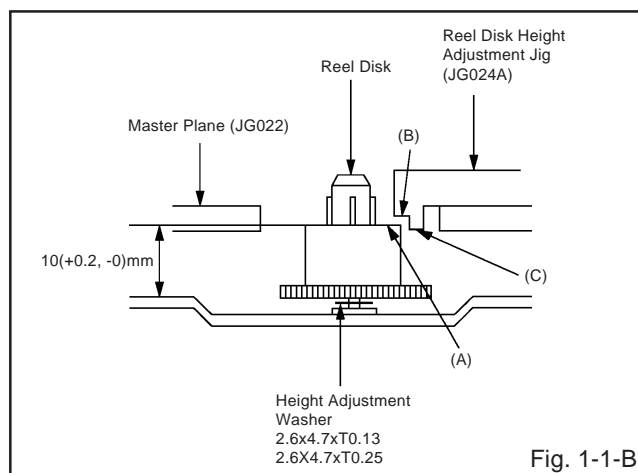
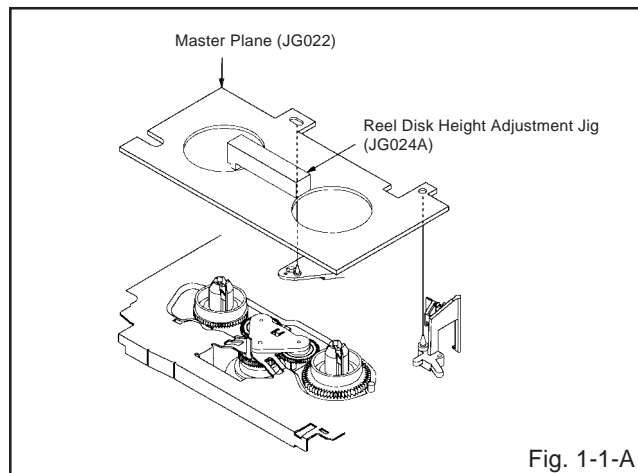
1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)
- When you activate the deck without the Cassette Holder, short circuit between **TP1001** and **GND**. (Refer to **ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE**) In this condition the BOT/EOT/Reel Sensor will not function.

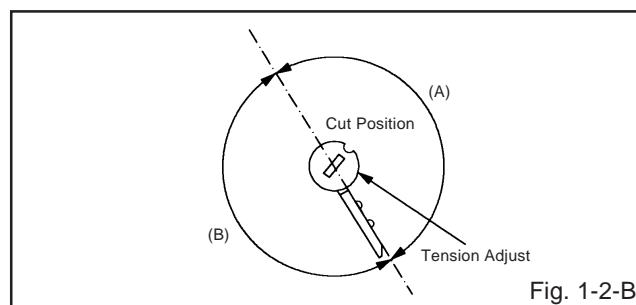
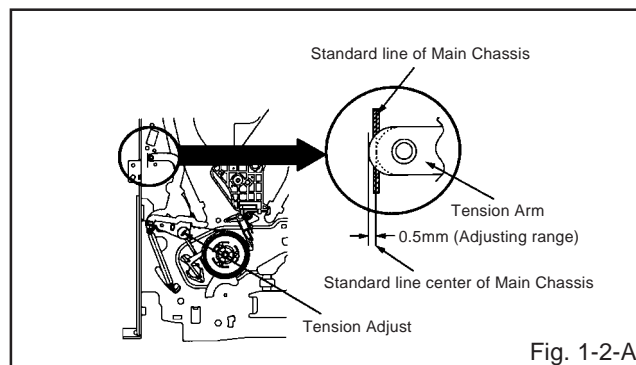
1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

1. Turn on the power and set to the STOP mode.
2. Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
3. Confirm that "A" of the reel disk is lower than "B" of the reel disk height adjustment jig (**JG024A**), and is higher than "C". If it is not enough height, adjust to $10(+0.2, -0)$ mm with the height adjustment washer.
4. Adjust the other reel in the same way.



1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

1. Set to the PLAY mode.
2. Adjust the Tension Adjust until the edge of the Tension Arm is positioning within 0.5mm range from the standard line center of Main Chassis. After this adjustment, confirm that the cut position is located in "A" area as shown in **Fig. 1-2-B**. If it is located in "B" area, adjust again.
3. While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.

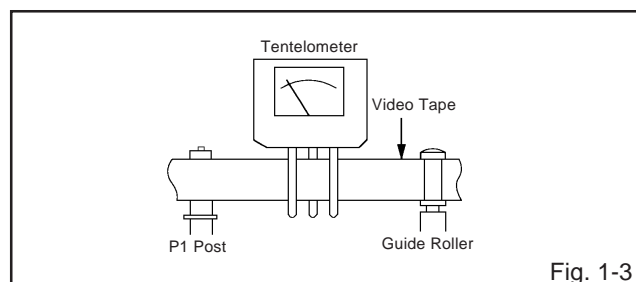


1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

1. Load a video tape (E-180) recorded in standard speed mode. Set the unit to the PLAY mode.
2. Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates 20 ± 2 gf in the beginning of playback.

• USING A CASSETTE TYPE TORQUE TAPE (**JG100A**)

1. After confirmation and adjustment of Tension Post position (Refer to item 1-2), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
2. Confirm that the right meter of the torque tape indicates 60~100gf•cm during playback in SP mode.
3. Confirm that the left meter of the torque tape indicates 25~40gf•cm during playback in SP mode.



MECHANICAL ADJUSTMENTS

1-4: CONFIRMATION OF VSR TORQUE

1. Operate within 4~5 seconds after the reel disk begins to turn.
2. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Set to the Rewind mode. (Refer to Fig.1-4)
3. Then, confirm that it indicates 120~180gf•cm.

NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

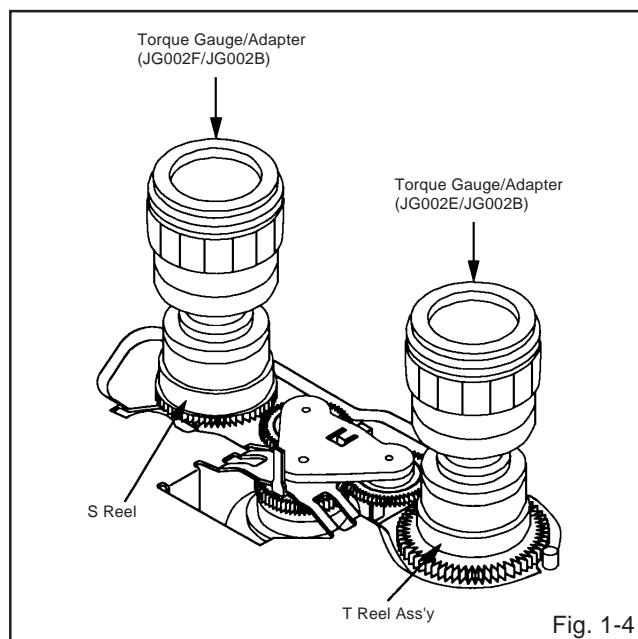
1-5: CONFIRMATION OF REEL BRAKE TORQUE

(S Reel Brake) (Refer to Fig. 1-4)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the S Reel.
3. Install the Torque Gauge (JG002F) and Adapter (JG002B) on the S Reel. Turn the Torque Gauge (JG002F) clockwise.
4. Then, confirm that it indicates 70~100gf•cm.

(T Reel Brake) (Refer to Fig. 1-4)

1. Set to the STOP mode.
2. Move the Idler Ass'y from the T Reel Ass'y.
3. Install the Torque Gauge (JG002E) and Adapter (JG002B) on the T reel. Turn the Torque Gauge (JG002E) counterclockwise.
4. Then, confirm that it indicates 35~60gf•cm.



NOTE

If the torque is out of the range, replace the following parts.

Check item	Replacement Part
1-4	Idler Ass'y/Clutch Ass'y
1-5	T Brake Spring/Tension Spring

2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

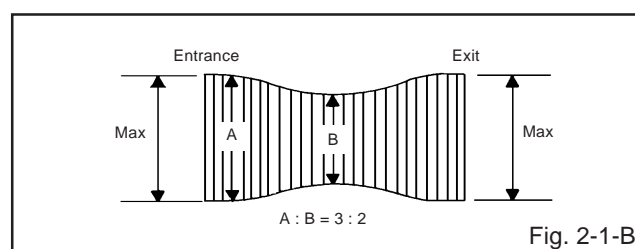
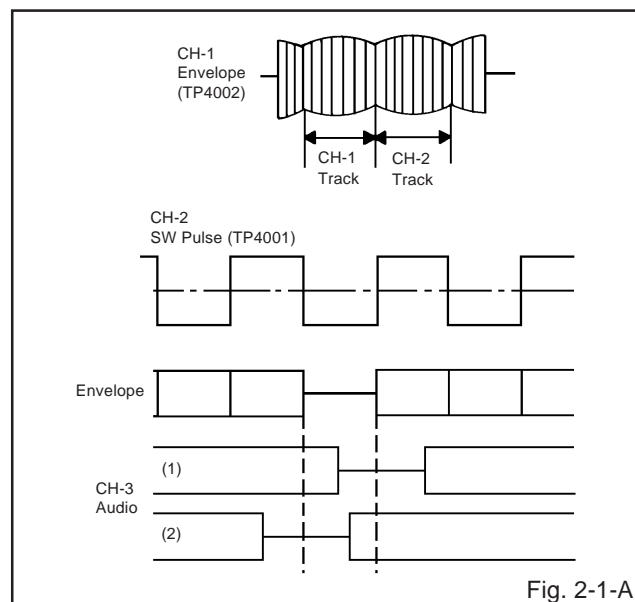
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

2-1: GUIDE ROLLER

1. Playback the VHS Alignment Tape (JG001C or JG001E). (Refer to SERVICING FIXTURE AND TOOLS)
2. Connect CH-1 of the oscilloscope to TP4002 (Envelope) and CH-2 to TP4001 (SW Pulse).
3. Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
4. Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
5. When observing the envelope, adjust the Adjusting Driver (JG005) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
6. Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
7. Adjust the PG shifter during playback. (Refer to the ELECTRICAL ADJUSTMENTS)

NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)



MECHANICAL ADJUSTMENTS

2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001C** or **JG001E**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
 - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
 - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
 - c) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.

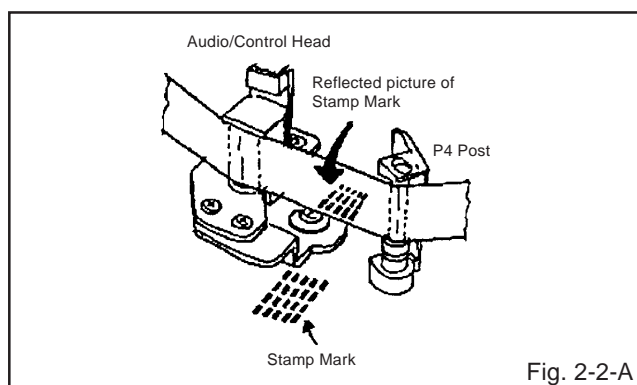


Fig. 2-2-A

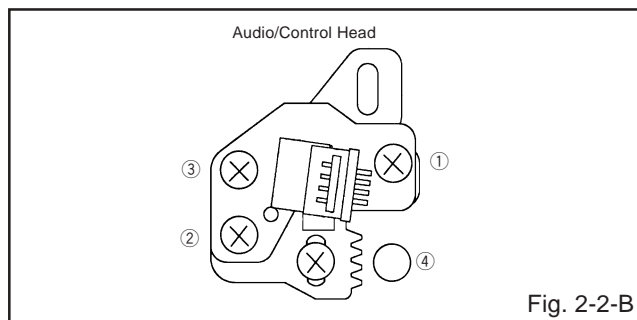


Fig. 2-2-B

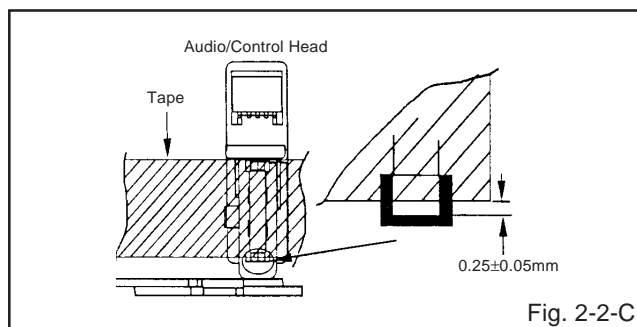


Fig. 2-2-C

2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

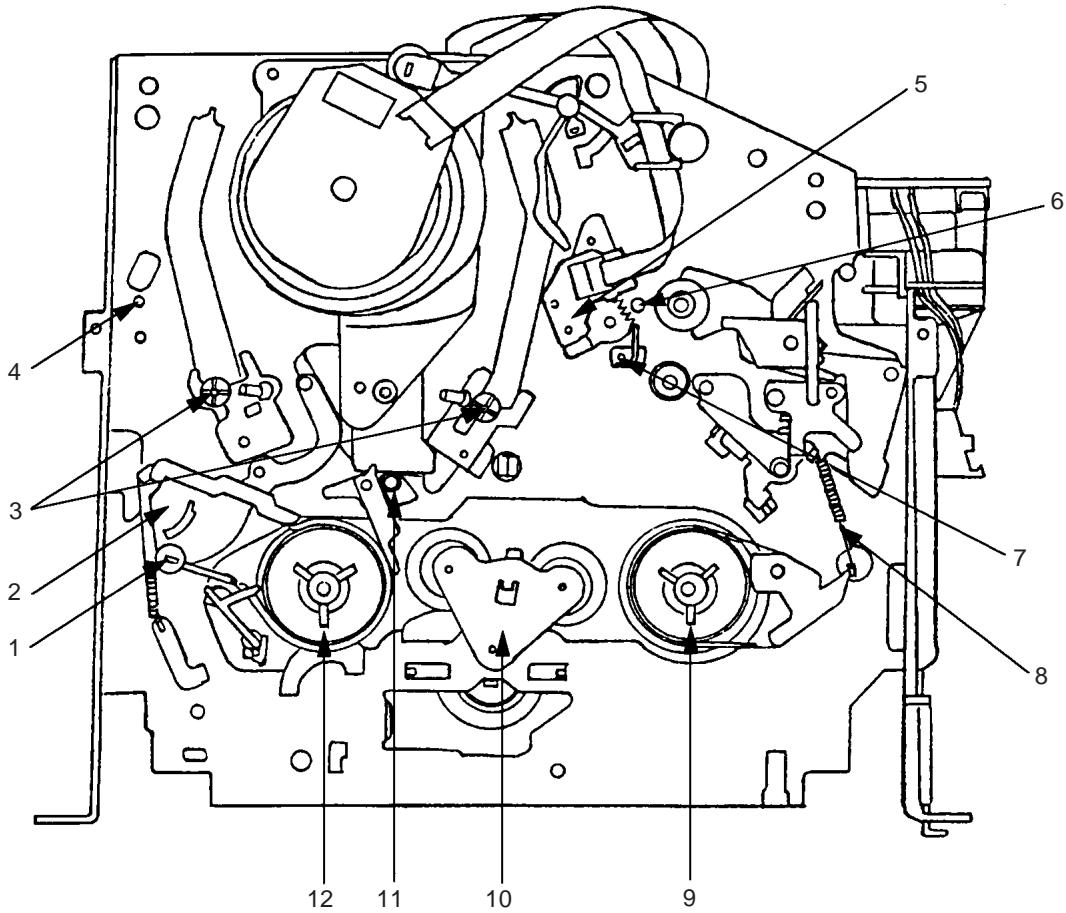
1. Confirm and adjust the height of the Reel Disk.
(Refer to **item 1-1**)
2. Confirm and adjust the position of the Tension Post.
(Refer to **item 1-2**)
3. Adjust the Guide Roller. (Refer to **item 2-1**)
4. Confirm and adjust the Audio/Control Head.
(Refer to **item 2-2**)
5. Connect CH-1 of the oscilloscope to **TP4002**, CH-2 to **TP4001** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001U** or **JG001V**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
7. Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-1-A**.

2-4: CONFIRM HI-FI AUDIO (Hi-Fi model only)

1. Connect CH-1 of the oscilloscope to **TP4002**, CH-2 to **TP4001** and CH-3 to the **Hi-Fi Audio Out Jack**.
2. Playback the VHS Alignment Tape (**JG001R**).
(Refer to **SERVICING FIXTURE AND TOOLS**)
3. Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
4. Press the Tracking Up button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
5. Press the Tracking Down button and count number of steps which the audio output is changed from Hi-Fi (10KHz) to MONO (6KHz).
6. Confirm that the difference between these counted steps number in the above items are within 2 steps. If the difference are more than 3 steps, do Tape Running Adjustment again. (Refer to **item 2-3**)

MECHANICAL ADJUSTMENTS

3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- | | |
|-----------------------------------|----------------------|
| 1. Tension Adjust | 7. P4 Post |
| 2. Tension Arm | 8. T Brake Spring |
| 3. Guide Roller | 9. T Reel Ass'y |
| 4. P1 Post | 10. Idler Ass'y |
| 5. Audio/Control Head | 11. S-S Brake Spring |
| 6. X value adjustment driver hole | 12. S Reel |

ELECTRICAL ADJUSTMENTS

1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

When replacing IC's or transistors, use only specified silicon grease (**YG6260M**).
(To prevent the damage to IC's and transistors.)

On-Screen Display Adjustment

1. Unplug the AC plug for more than 30 minutes to set the clock to the non-setting state. Then, set the volume level to minimum.
2. Press the VOL. DOWN button on the set and the channel button (**9**) on the remote control simultaneously to display adjustment mode on the screen as shown in **Fig. 1-1**.

NOTE

Use the channel buttons (**1-8**) on the remote control to select the options shown in **Fig. 1-1**.
Press the channel button (**0**) on the remote control to end the adjustments.

1. H/V
2. AKB
3. COLOR TEMP
4. PICTURE
5. OTHERS
6. TEST PATTERN
- 7.
8. (VOL TEST) 0. END

Fig. 1-1

2. BASIC ADJUSTMENTS

(VCR SECTION)

2-1: PG SHIFTER

1. Connect CH-1 on the oscilloscope to **TP4001** and CH-2 to **TP4501**.
2. Playback the alignment tape. (**JG001C**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

(If the above adjustments doesn't work well:)

5. Press the VOL. DOWN button on the set and the channel button (**3**) on the remote control simultaneously until the indicator REC disappears.
6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button (**4**) on the remote control simultaneously and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes $6.5 \pm 0.5H$.

(Refer to Fig. 2-1-A, B)

7. Press the Tracking Auto button.

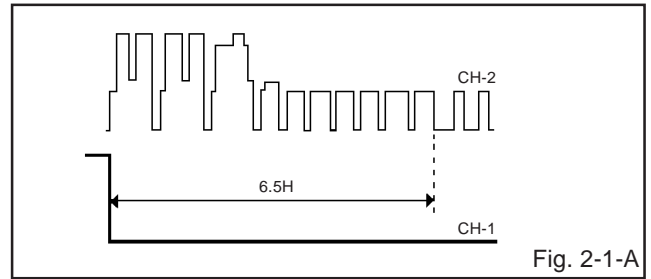


Fig. 2-1-A

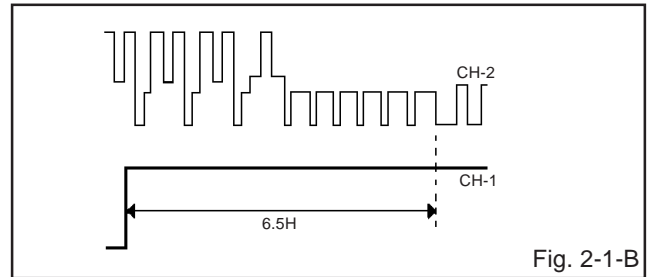


Fig. 2-1-B

2-2: RF AGC DELAY

1. Receive the monoscope pattern.
2. Connect the digital voltmeter between the **pin 5 of CP603** and the **pin 1 (GND) of CP603**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button (**5**) on the remote control. The **Fig. 2-2** appears on the display.
4. Press the channel button (**1**) on the remote control to select "RF AGC DELAY".
5. Press the PLAY or STOP button on the remote control until the digital voltmeter is $1.50 \pm 0.05V$ (80dB).

1. RF AGC DELAY
2. VIDEO LEVEL
3. FM LEVEL
4. OSD H
5. CUT OFF
- 6.
- 7.
8. 0. RETURN

Fig. 2-2

2-3: VCO FREERUN

1. Connect the oscillator to **pin 11 of TU601**.
2. Connect the digital voltmeter to **pin 47 of IC601**.
3. Adjust the **L608** until the digital voltmeter is $3.8 \pm 0.05V$.

(TV SECTION)

2-4: CONSTANT VOLTAGE (AC)

1. Using the remote control, set the brightness and contrast to normal position.
2. Connect the digital voltmeter to **TP401**.
3. Set condition is AV MODE without signal.
4. Adjust the **VR502** until the DC voltage is $DC 100 \pm 0.5V$.

2-5: CONSTANT VOLTAGE (DC)

1. Using the remote control, set the brightness and contrast to normal position.
2. Connect the digital voltmeter to **TP401**.
3. Set condition is AV MODE without signal.
4. Adjust the **VR501** until the DC voltage is $DC 100 \pm 0.5V$.

ELECTRICAL ADJUSTMENTS

2-6: CUT OFF

1. Place the set with Aging Test for more than 15 minutes.
2. Set condition is AV MODE without signal.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
5. Press the channel button **(5)** on the remote control to select "CUT OFF".
6. Adjust the **Screen Volume** until a dim raster is obtained.

2-7: FOCUS

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Turn the Focus Volume fully counterclockwise once.
4. Adjust the **Focus Volume** until picture is distinct.

2-8: WHITE BALANCE

NOTE: Adjust after performing CUT OFF adjustments.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(2)** on the remote control to select "AKB". The **Fig. 2-3** appears on the display.
5. Press the channel button **(2)** on the remote control to select the "R.BIAS".
6. Using the SET +/- keys on the remote control, adjust the R.BIAS.
7. Press the CH. UP/DOWN button on the remote control to select the "G.BIAS", "B.BIAS", "R.DRIVE" or "B.DRIVE".
8. Using the SET +/- keys on the remote control, adjust the G.BIAS, B.BIAS, R.DRIVE or B.DRIVE.
9. Perform the above adjustment 7 and 8 until the white color is looked like a white.

- | | |
|-------------|-----------|
| 1. AKB AUTO | |
| 2. R. BIAS | |
| 3. G. BIAS | |
| 4. B. BIAS | |
| 5. R. DRIVE | |
| 6. G. DRIVE | |
| 7. B. DRIVE | |
| 8. AGC AUTO | 0. RETURN |

Fig. 2-3

2-9: SUB BRIGHTNESS

1. Receive the monoscope pattern. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(1)** on the remote control to select "BRIGHT".
5. Press the PLAY or STOP button on the remote control until the white 25% is starting to be visible.
6. Receive the monoscope pattern. (Audio Video Input)
7. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.

- | | |
|--------------|-----------|
| 1. BRIGHT | |
| 2. CONTRAST | |
| 3. COLOR | |
| 4. TINT | |
| 5. SHARPNESS | |
| 6. OSD CONT | |
| 7. | |
| 8. | 0. RETURN |

Fig. 2-4

2-10: SUB COLOR

1. Receive the color bar pattern. (RF Input)
2. Connect the synchro scope to **TP801**.
3. Using the remote control, set the brightness, contrast and color to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-4** appears on the display.
5. Press the channel button **(3)** on the remote control to select "COLOR".
6. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 4 divisions on the screen of the oscilloscope.
7. Press the PLAY or STOP button on the remote control until the red level is set to the 4 divisions. **(Refer to Fig. 2-5)**
8. Receive the monoscope pattern. (Audio Video Input)
9. Press the AV button on the remote control to set to the AV mode. Then perform the above adjustments 2~7.

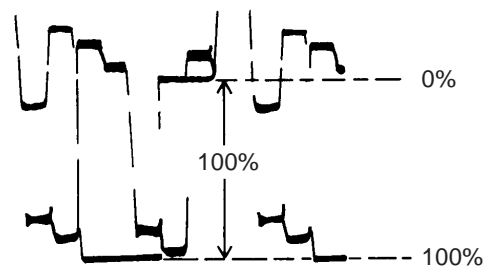
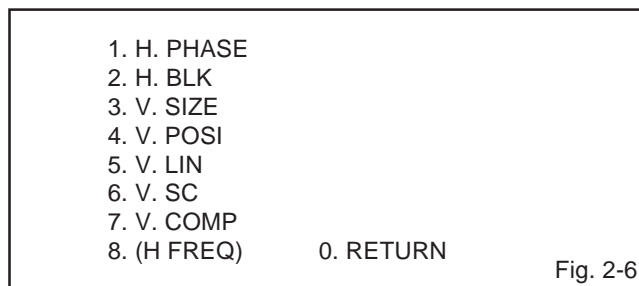


Fig. 2-5

ELECTRICAL ADJUSTMENTS

2-11: HORIZONTAL PHASE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
4. Press the channel button **(1)** on the remote control to select "H. PHASE".
5. Press the PLAY or STOP button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.



2-12: VERTICAL SIZE

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
4. Press the channel button **(3)** on the remote control to select "V. SIZE".
5. Press the PLAY or STOP button on the remote control until the horizontal over scan is equal to the vertical over scan.

2-13: VERTICAL LINEARITY

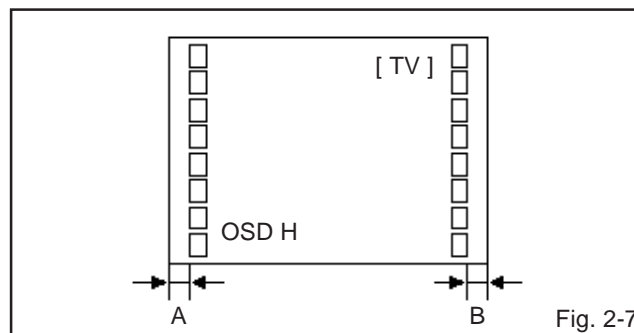
1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
4. Press the channel button **(5)** on the remote control to select "V. LIN".
5. Press the PLAY or STOP button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

2-14: VERTICAL POSITION

1. Receive the monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
4. Press the channel button **(4)** on the remote control to select "V. POSI".
5. Press the PLAY or STOP button on the remote control until the horizontal line of the monoscope comes to approximate center of the CRT.

2-15: OSD HORIZONTAL

1. Receive monoscope pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
4. Press the channel button **(4)** on the remote control to select "OSD H".
5. Press the PLAY or STOP button on the remote control until the difference of A and B becomes minimum. **(Refer to Fig. 2-7)**

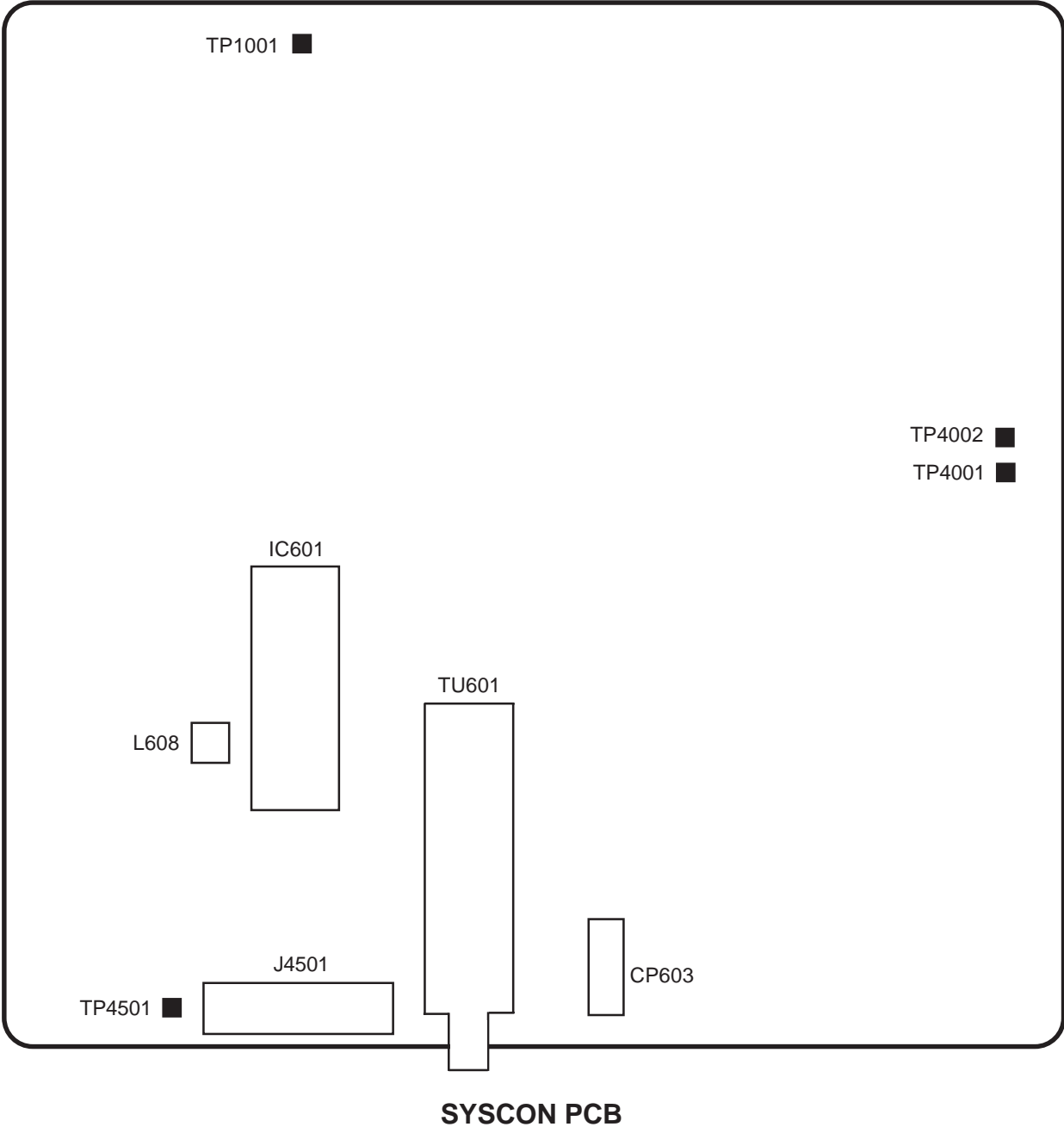


2-16: VERTICAL LINEARITY 60 (AV)

1. Receive the monoscope pattern (Audio Video Input).
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-6** appears on the display.
4. Press the channel button **(5)** on the remote control to select "V. LIN".
5. Press the PLAY or STOP button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

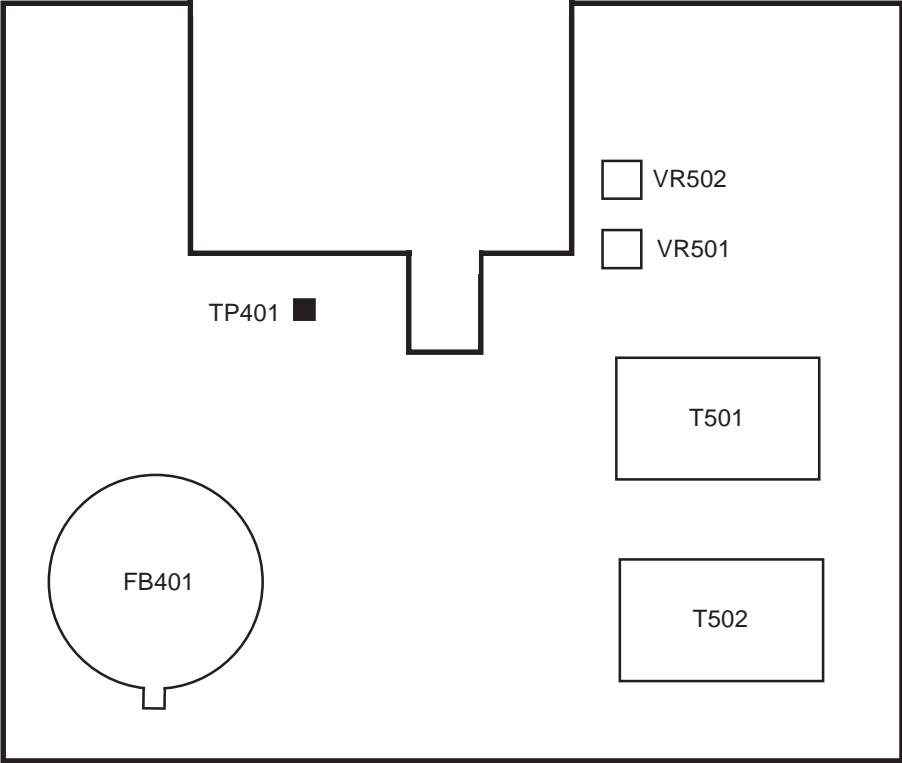
ELECTRICAL ADJUSTMENTS

3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (VCR SECTION)



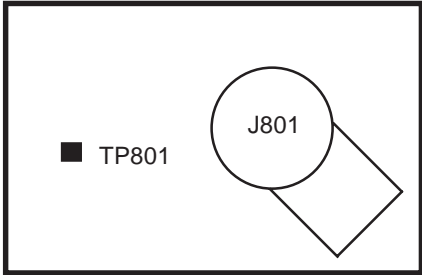
ELECTRICAL ADJUSTMENTS

(TV SECTION)



FOCUS VOLUME
SCREEN VOLUME

MAIN PCB



CRT PCB

ELECTRICAL ADJUSTMENTS

4. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

4-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 4-1)**
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

4-2: PURITY

NOTE

Adjust after performing adjustments in section 4-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue color.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

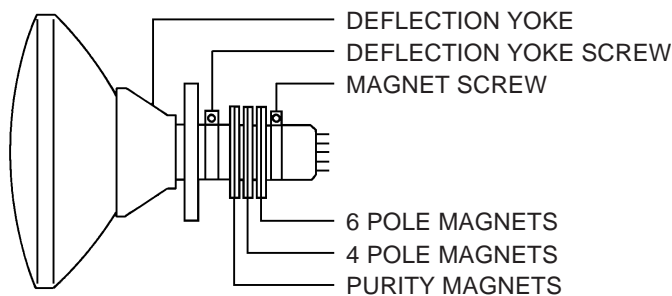


Fig. 4-1

4-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-2.

1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

4-4: DYNAMIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 4-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 4-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 4-2-b)**

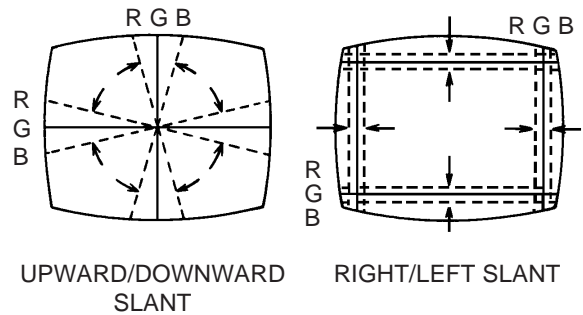
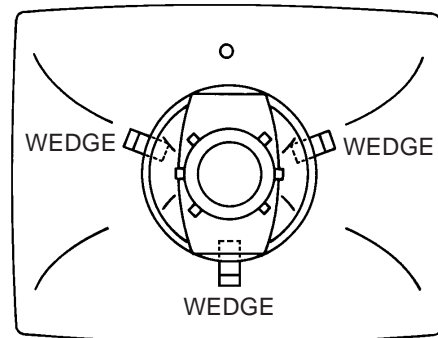


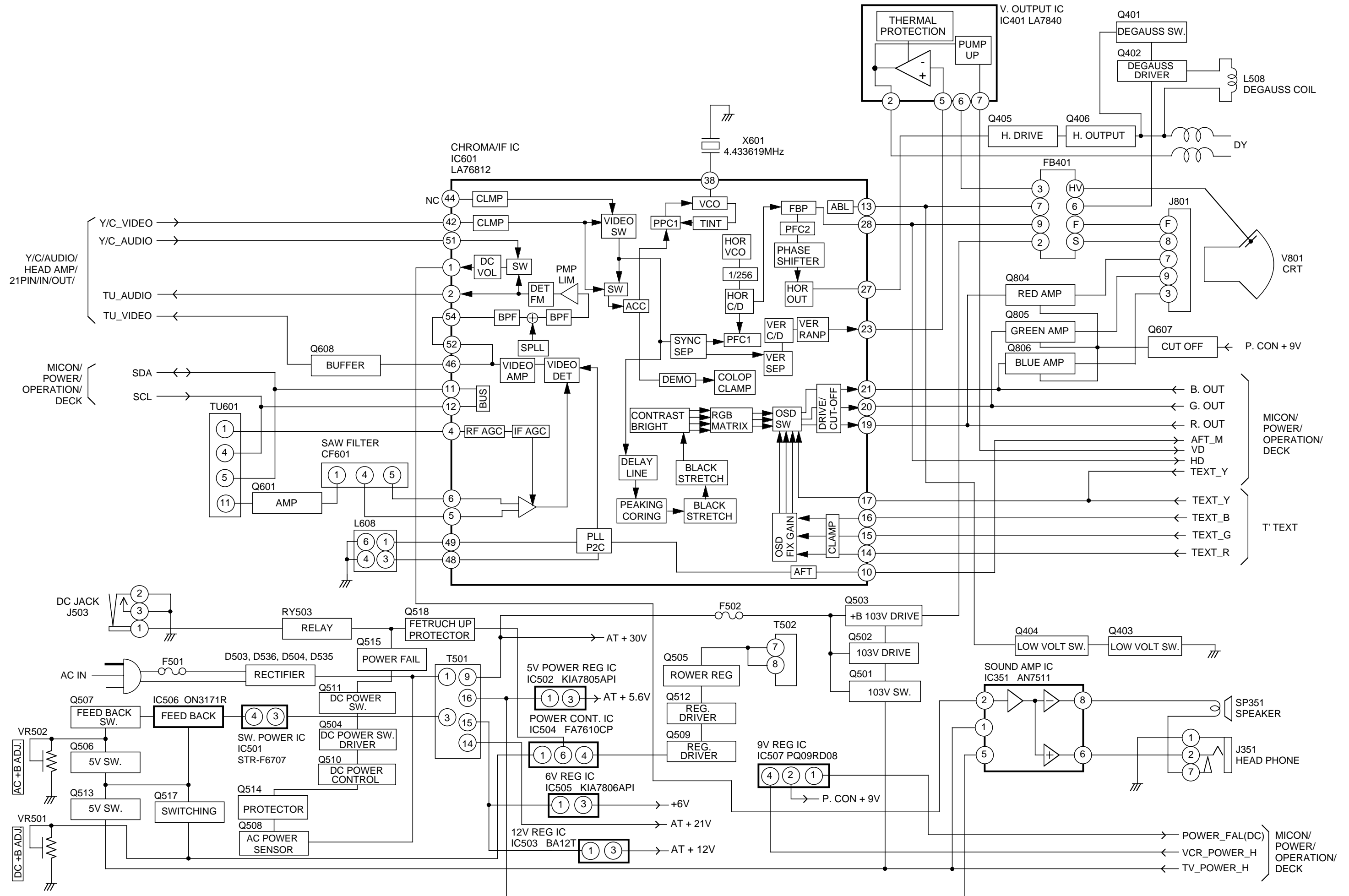
Fig. 4-2-a



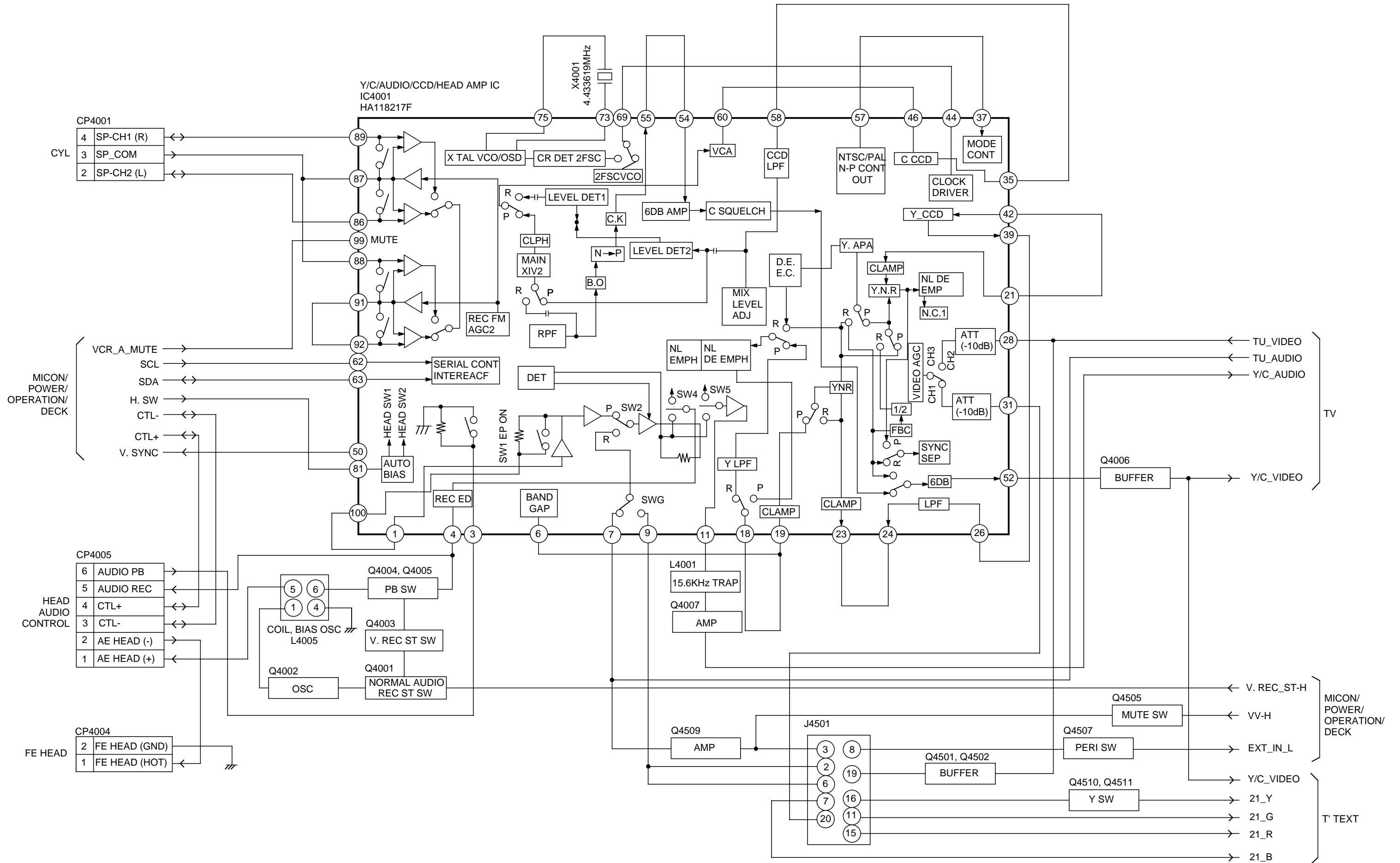
WEDGE POSITION

Fig. 4-2-b

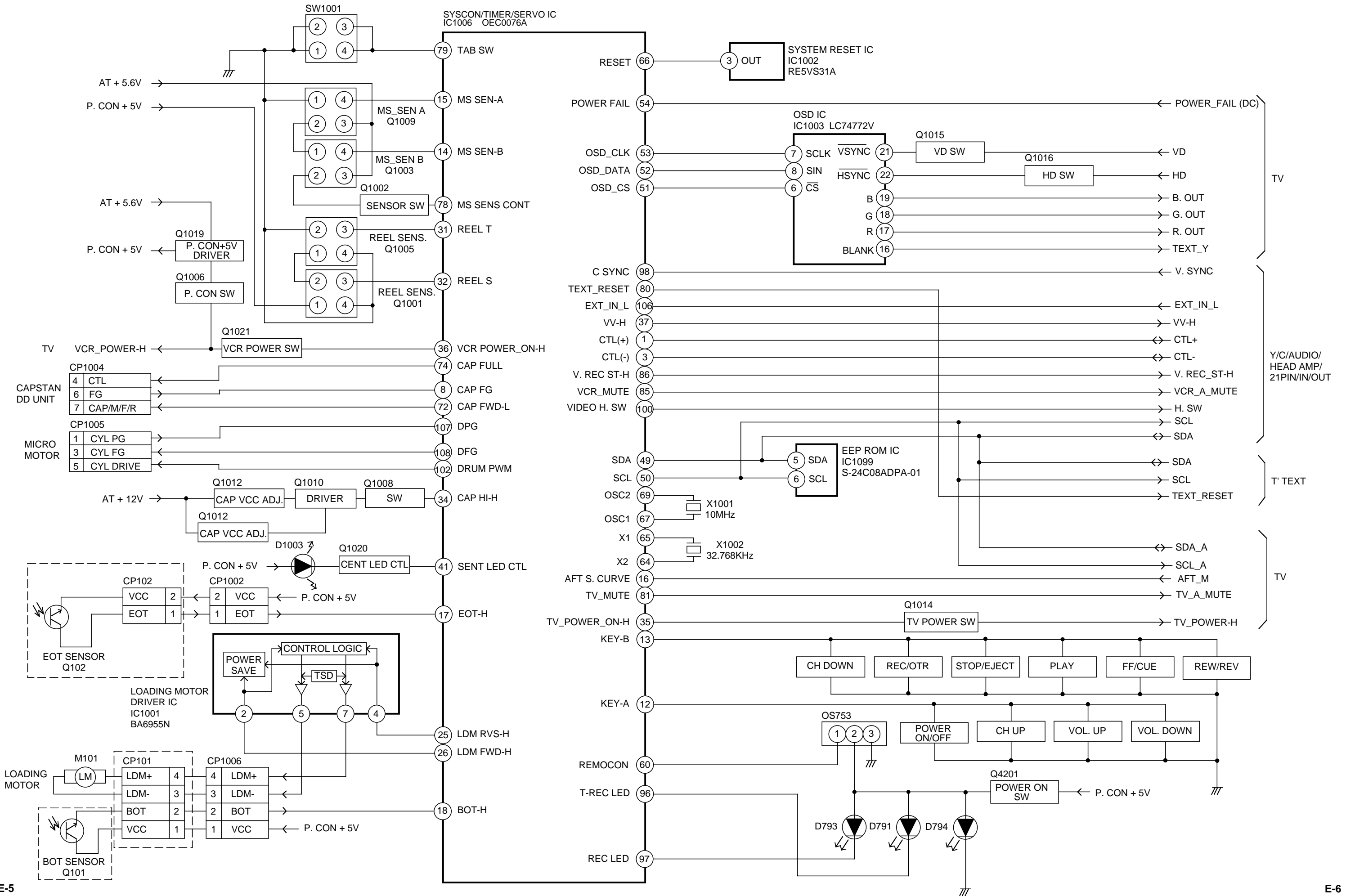
TV BLOCK DIAGRAM



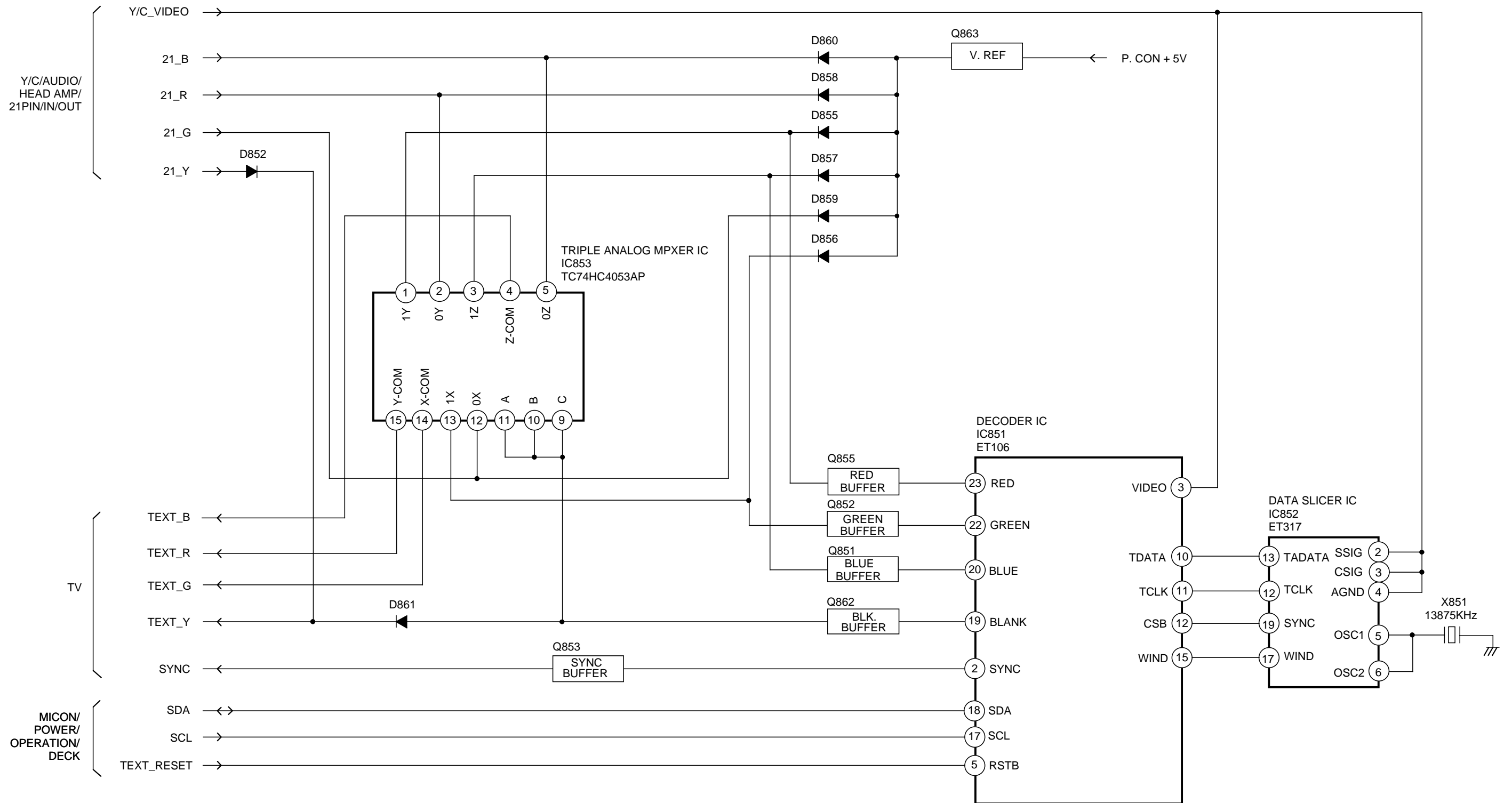
Y/C/AUDIO/HEAD AMP/21PIN/IN/OUT BLOCK DIAGRAM



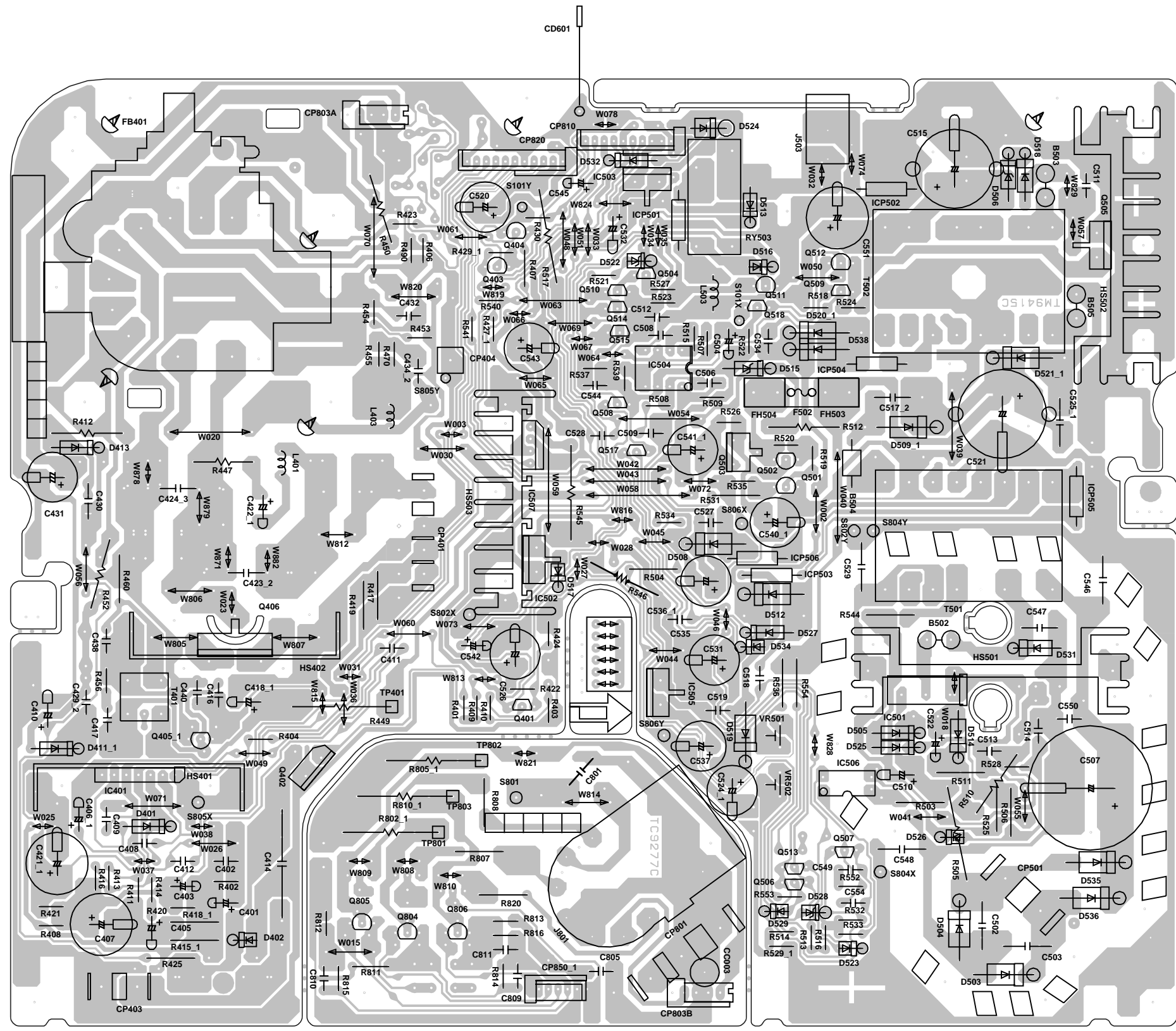
MICON/POWER/OPERATION/DECK BLOCK DIAGRAM



T' TEXT BLOCK DIAGRAM

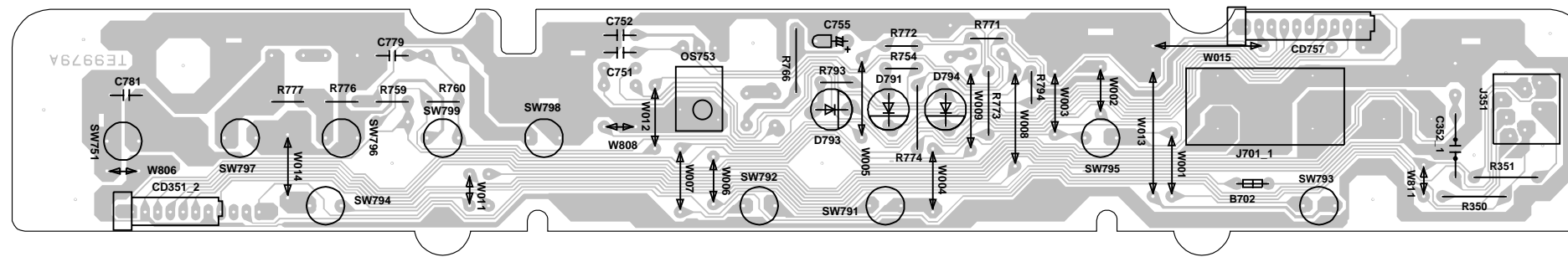


PRINTED CIRCUIT BOARDS
MAIN/CRT
SOLDER SIDE

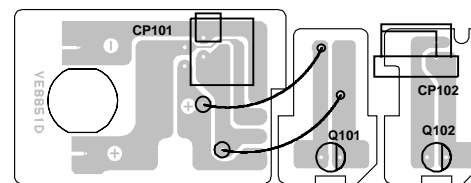


PRINTED CIRCUIT BOARDS

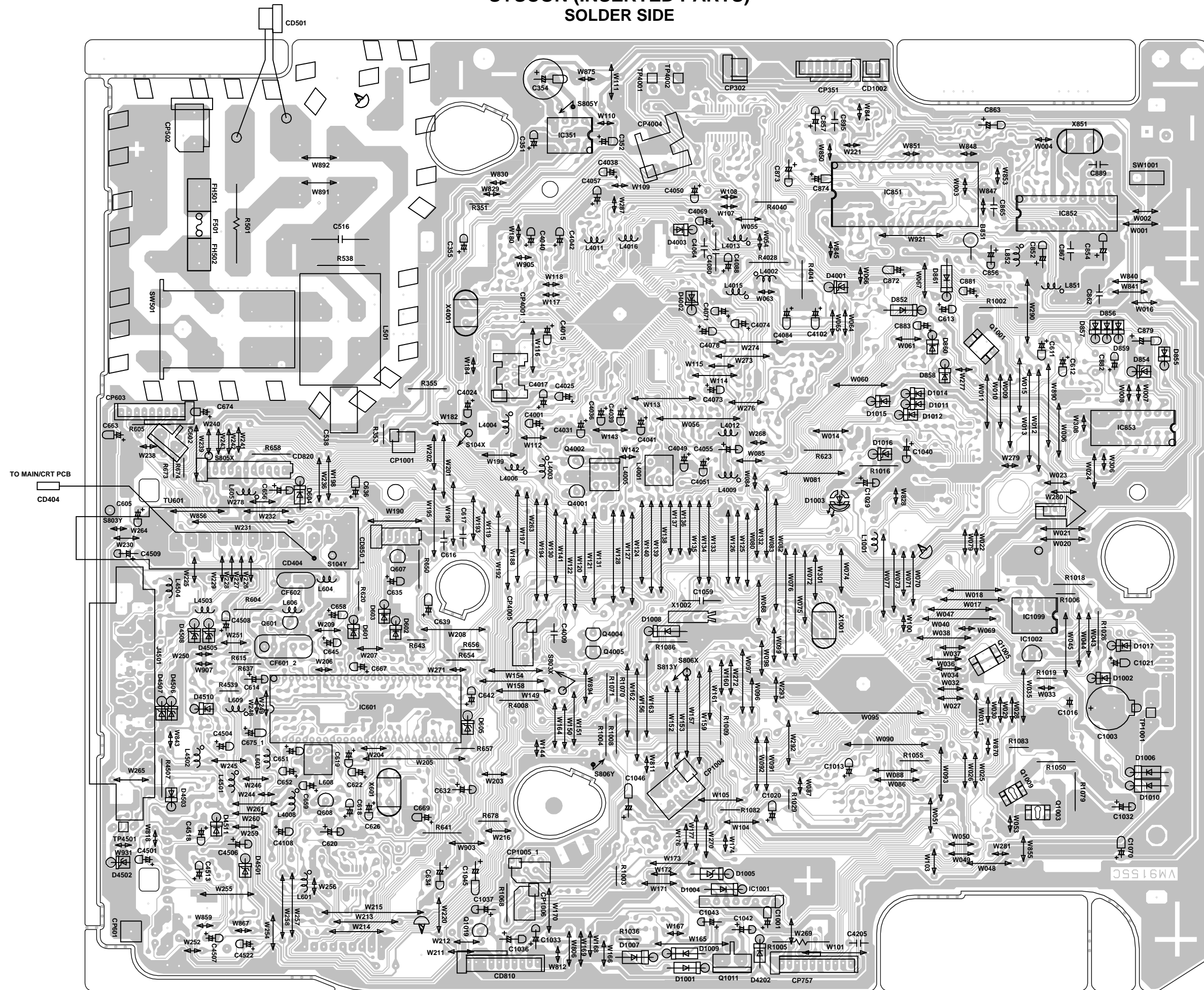
OPERATION SOLDER SIDE



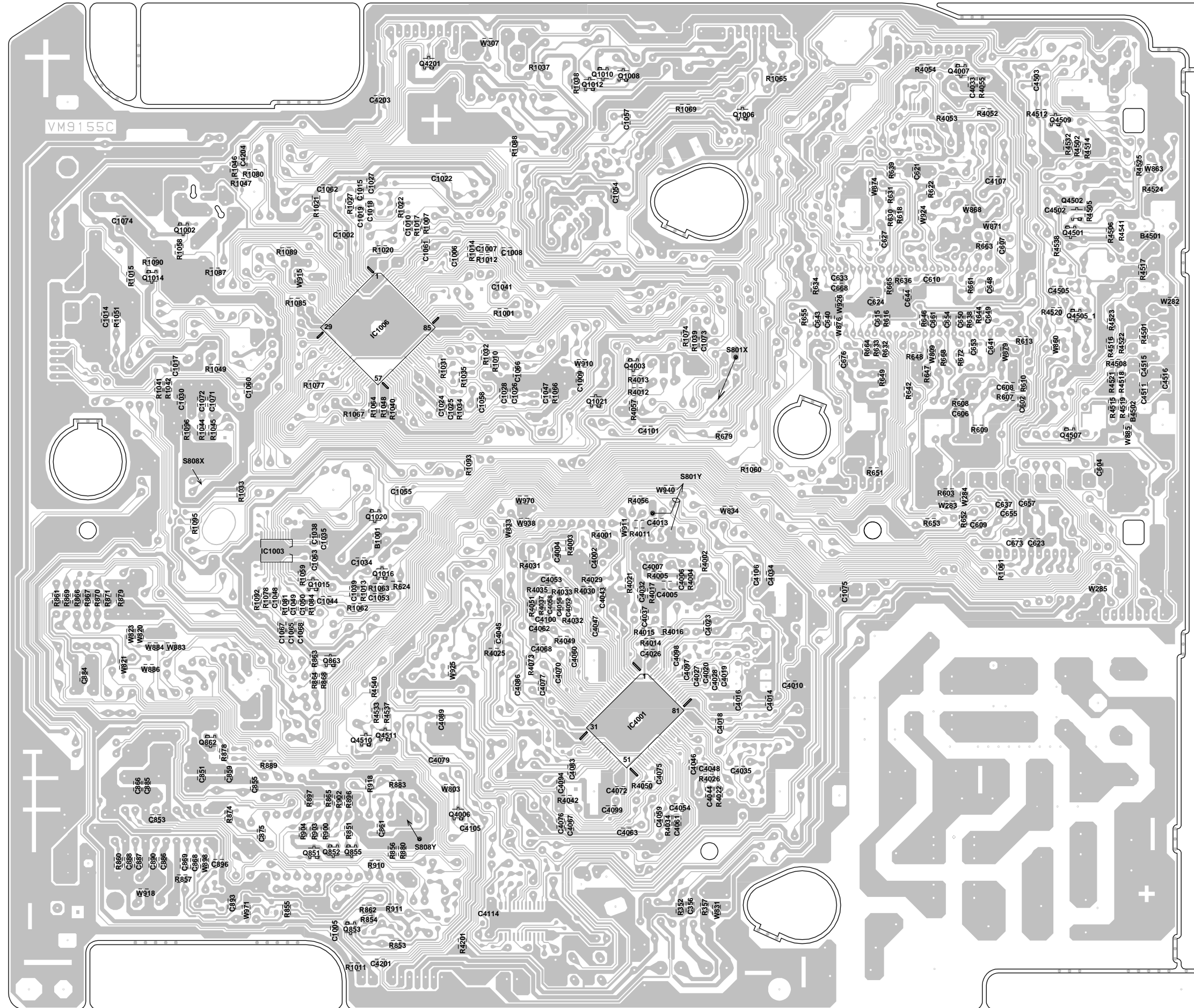
DECK SOLDER SIDE



PRINTED CIRCUIT BOARDS SYSCON (INSERTED PARTS) SOLDER SIDE

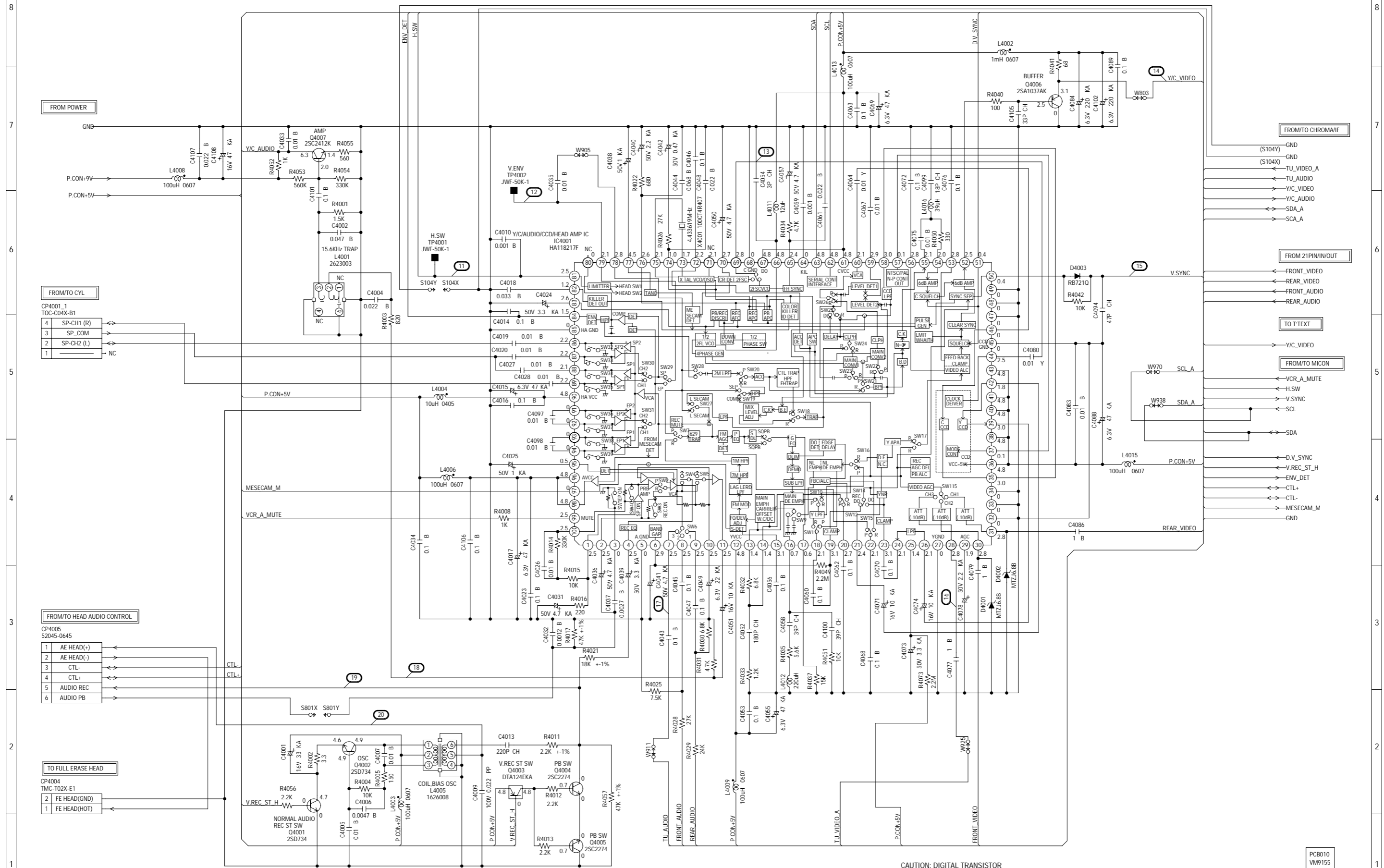


PRINTED CIRCUIT BOARDS
SYSCON (CHIP MOUNTED PARTS)
SOLDER SIDE



Y/C/AUDIO/HEAD AMP SCHEMATIC DIAGRAM

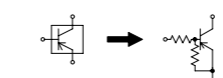
(SYSICON PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

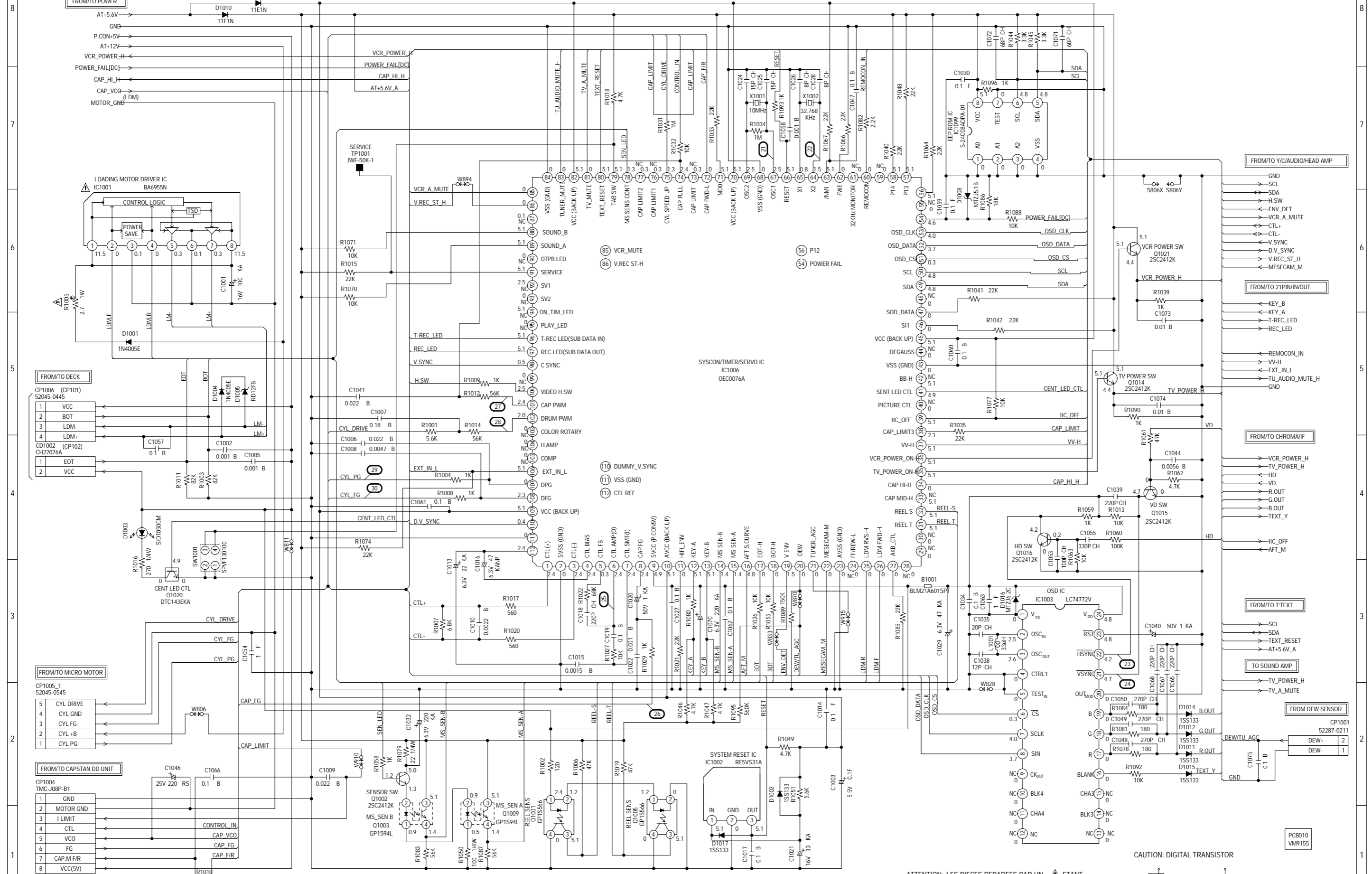
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PC8010 VM9155

MICON SCHEMATIC DIAGRAM (SYSCON PCB)



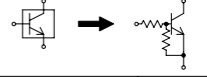
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

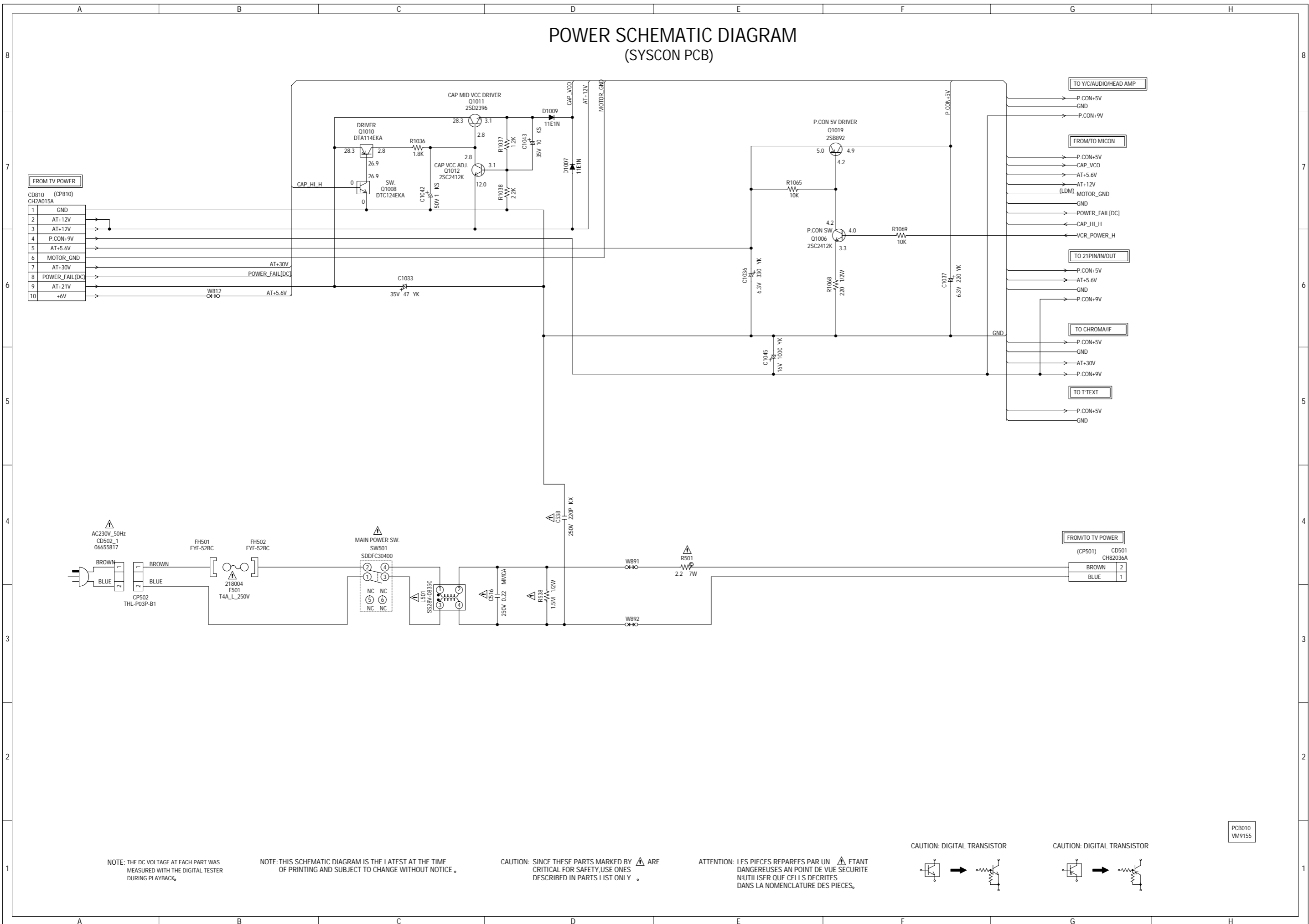
CAUTION: SINCE THESE PARTS MARKED WITH A TRIANGLE ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: DIGITAL TRANSISTOR



POWER SCHEMATIC DIAGRAM (SYSCON PCB)



FROM TV POWER

1	GND
2	AT+12V
3	AT+12V
4	P.CON+9V
5	AT+5.6V
6	MOTOR_GND
7	AT+30V
8	POWER_FAIL(DC)
9	AT+21V
10	+6V

TO Y/C/AUDIO/HEAD AMP

P.CON+5V
GND
P.CON+9V

FROM/TO MICON

P.CON+5V
CAP_VCO
AT+5.6V
AT+12V
(LDM) MOTOR_GND
GND
POWER_FAIL(DC)
CAP_HI_H
VCR_POWER_H

TO 21PIN/IN/OUT

P.CON+5V
AT+5.6V
GND
P.CON+9V

TO CHROMA/IF

P.CON+5V
GND
AT+30V
P.CON+9V

TO T-TEXT

P.CON+5V
GND

FROM/TO TV POWER

(CP501) CD501
CH82036A
BROWN 2
BLUE 1

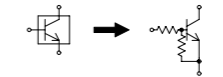
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

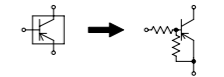
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES.

CAUTION: DIGITAL TRANSISTOR

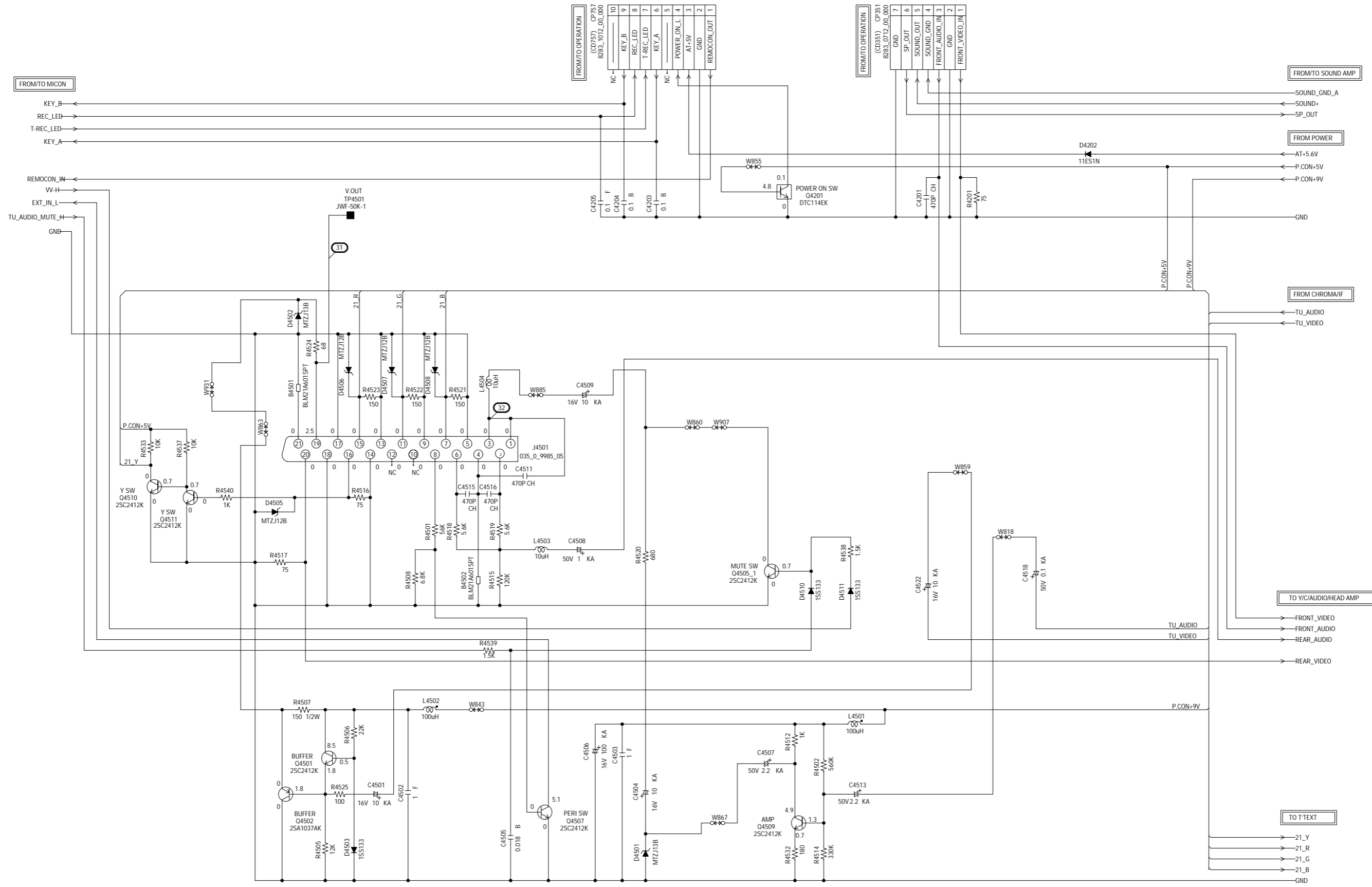


CAUTION: DIGITAL TRANSISTOR



PCB010 VM9155

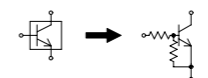
21PIN/IN/OUT SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

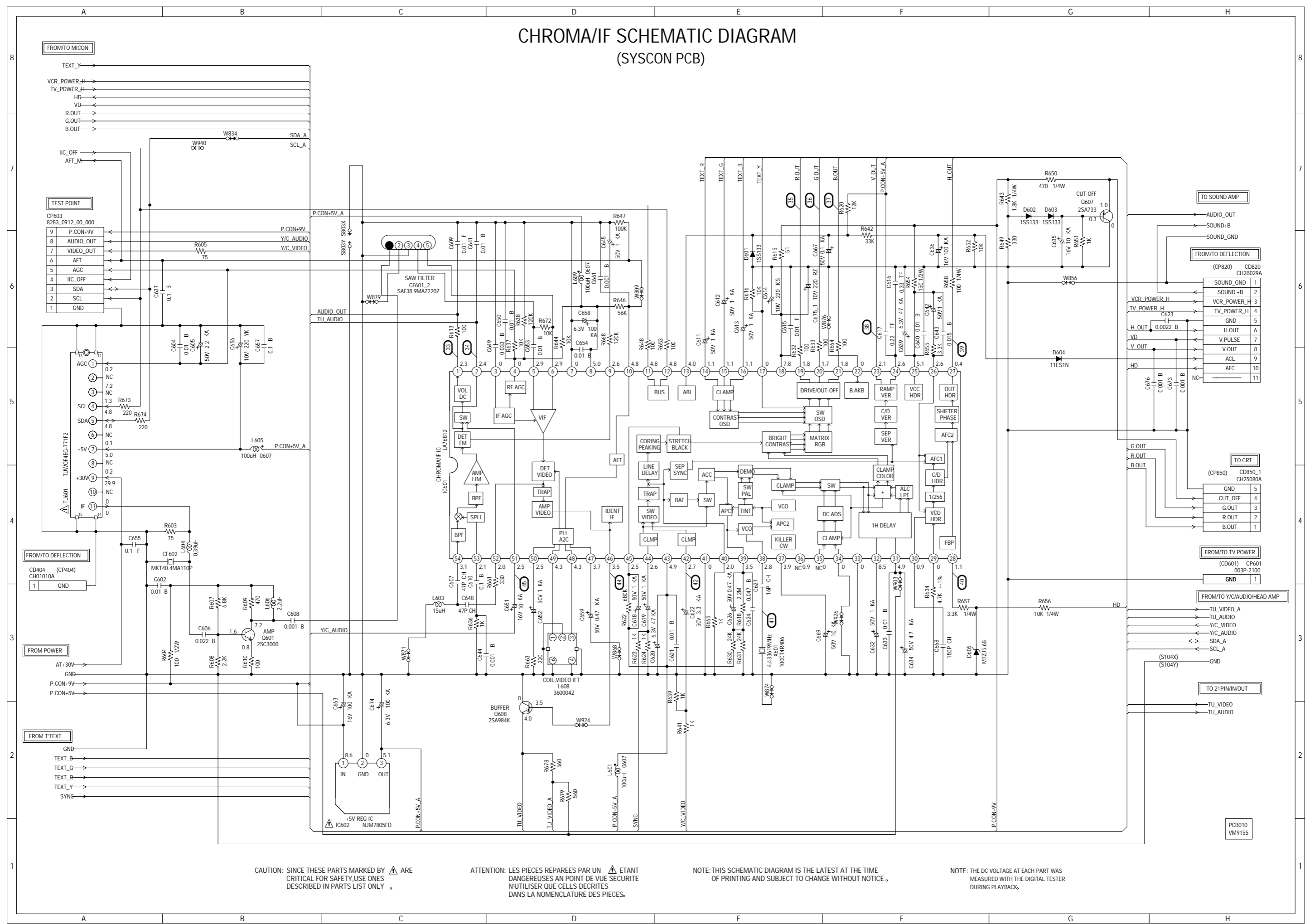
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

CAUTION: DIGITAL TRANSISTOR



PCB010
VM9155

CHROMA/IF SCHEMATIC DIAGRAM (SYSCON PCB)



CAUTION: SINCE THESE PARTS MARKED BY ARE DANGEROUS AS A POINT OF VIEW SECURITY, USE ONLY THE ONES DESCRIBED IN PARTS LIST ONLY.

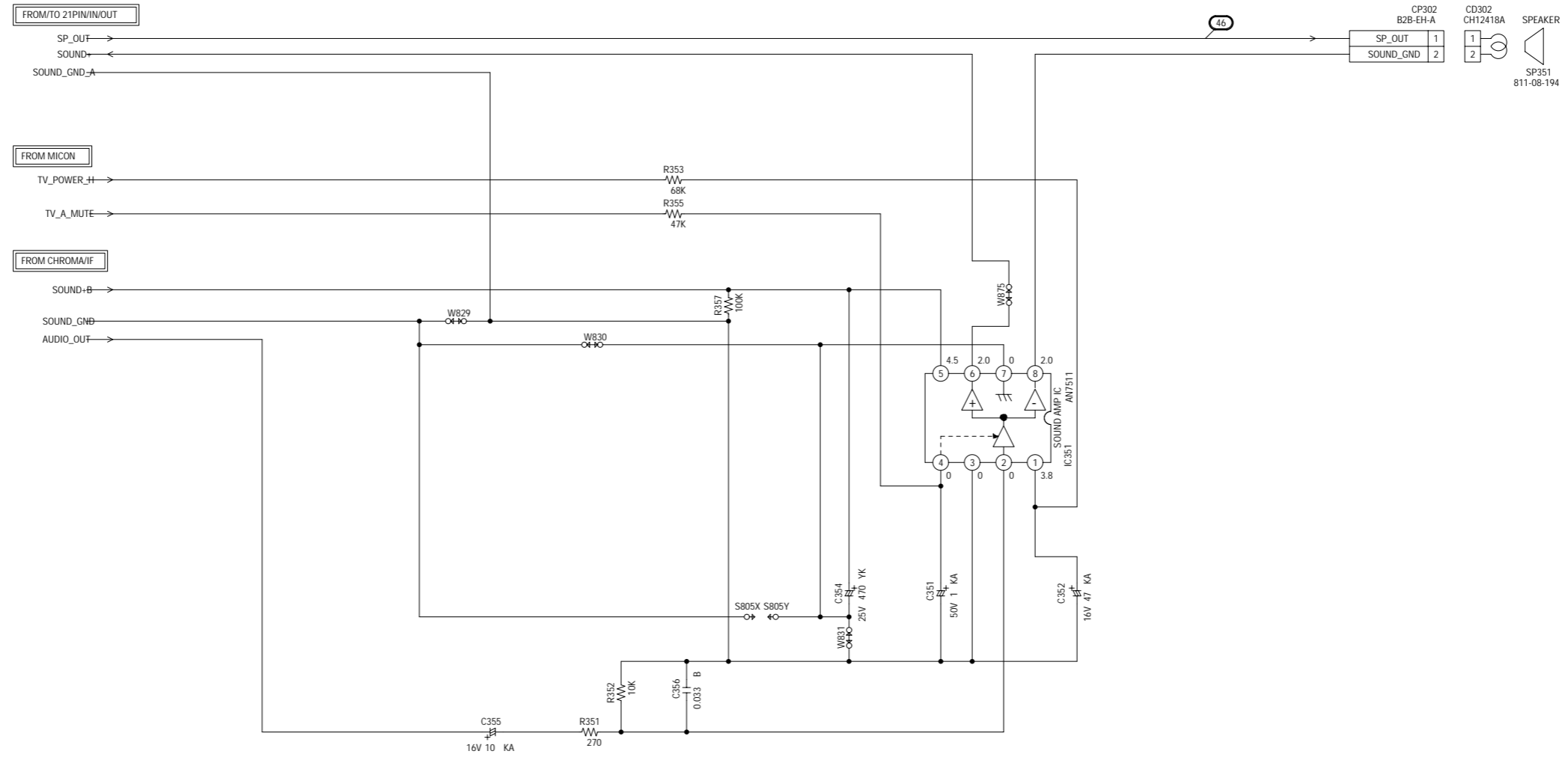
ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTAIENT DANGEREUSES EN UN POINT DE VUE SÉCURITÉ. N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

SOUND AMP SCHEMATIC DIAGRAM

(SYSCON PCB)

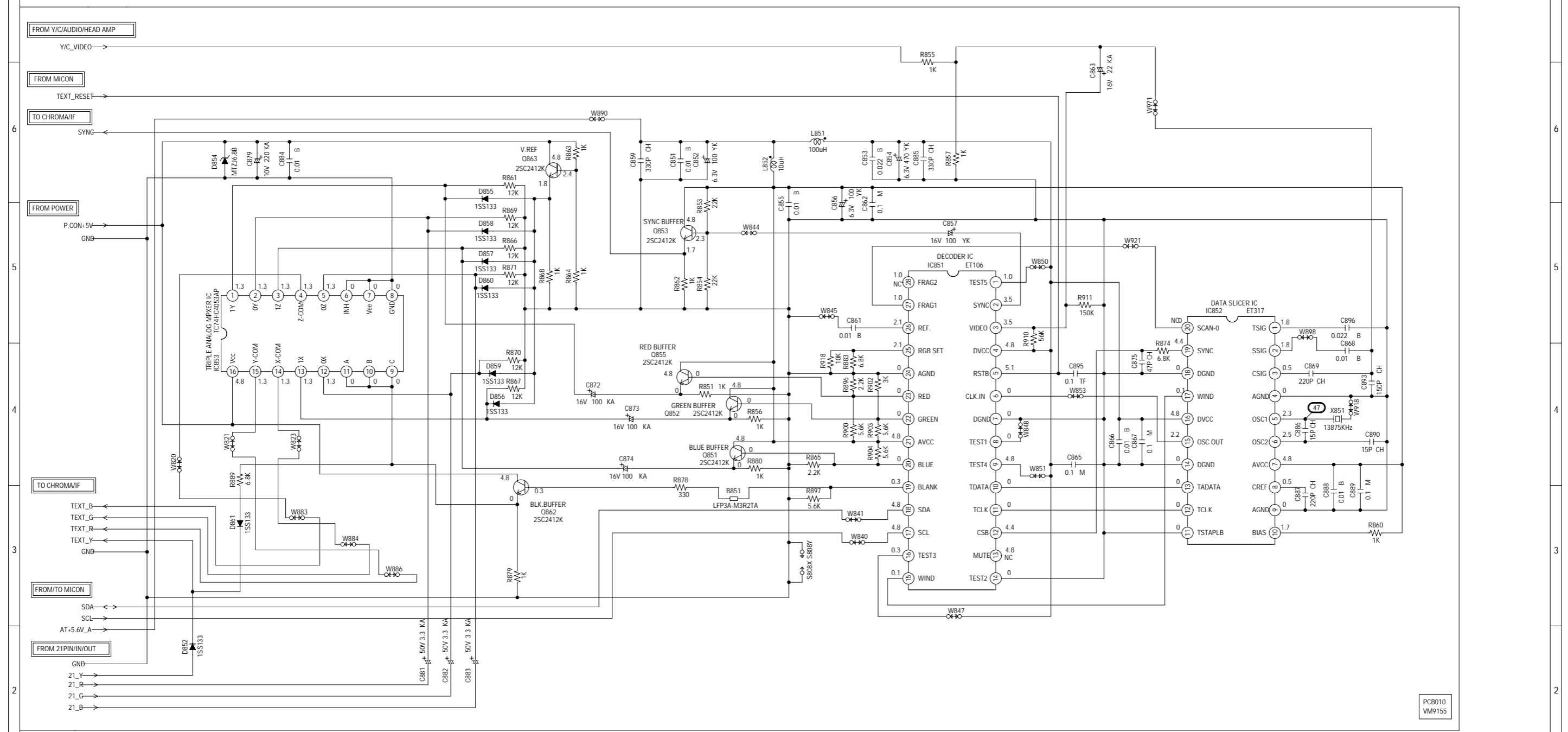


NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

PCB010
VM9155

T' TEXT SCHEMATIC DIAGRAM (SYSCON PCB)



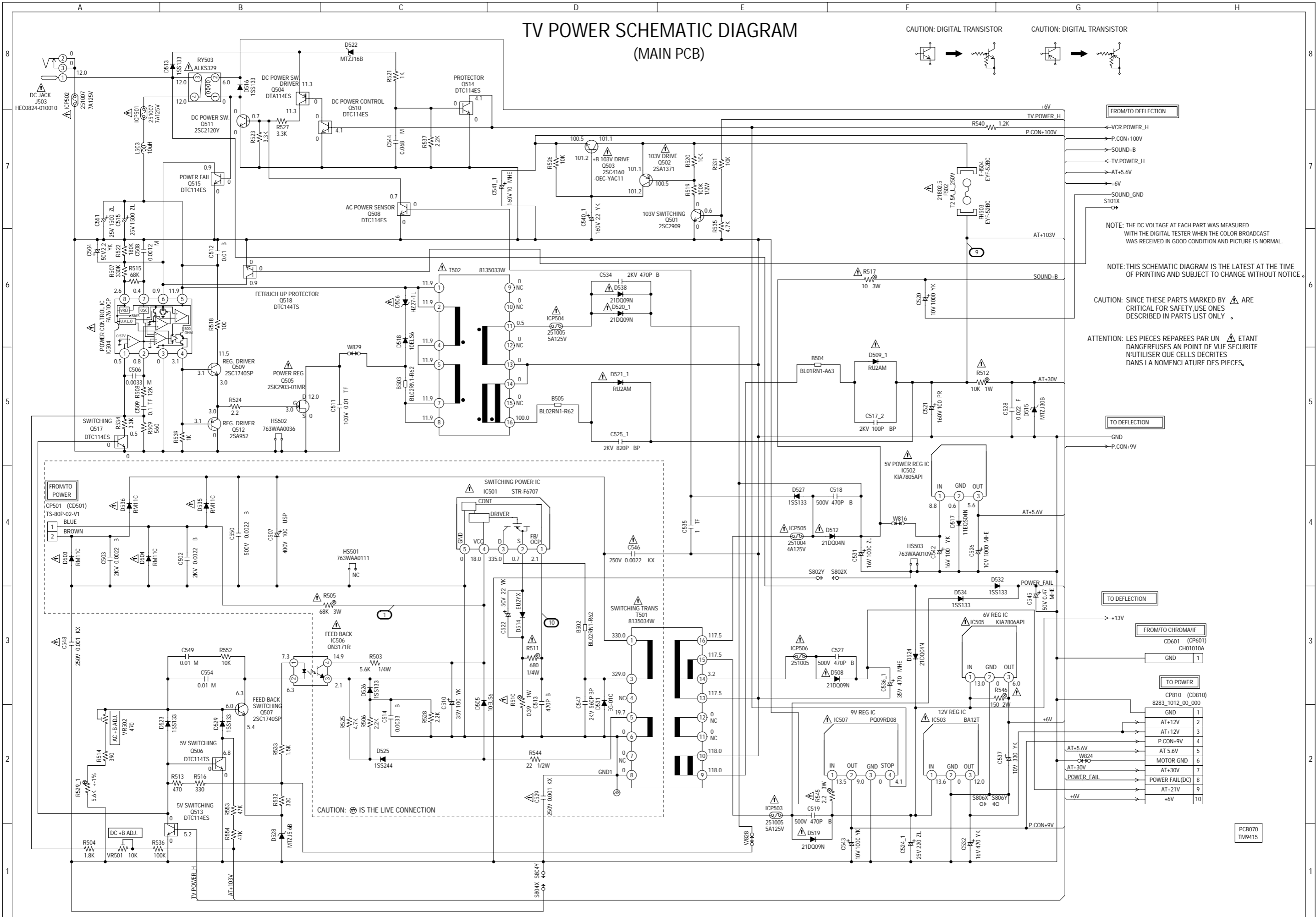
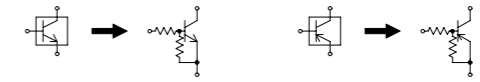
PCB010
VM9155

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

TV POWER SCHEMATIC DIAGRAM (MAIN PCB)

CAUTION: DIGITAL TRANSISTOR CAUTION: DIGITAL TRANSISTOR



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIECES.

FROM/TO DEFLECTION

TO DEFLECTION

TO DEFLECTION

FROM/TO CHROMA/IF

TO POWER

TO DEFLECTION

FROM/TO CHROMA/IF

TO POWER

TO DEFLECTION

FROM/TO CHROMA/IF

TO POWER

TO DEFLECTION

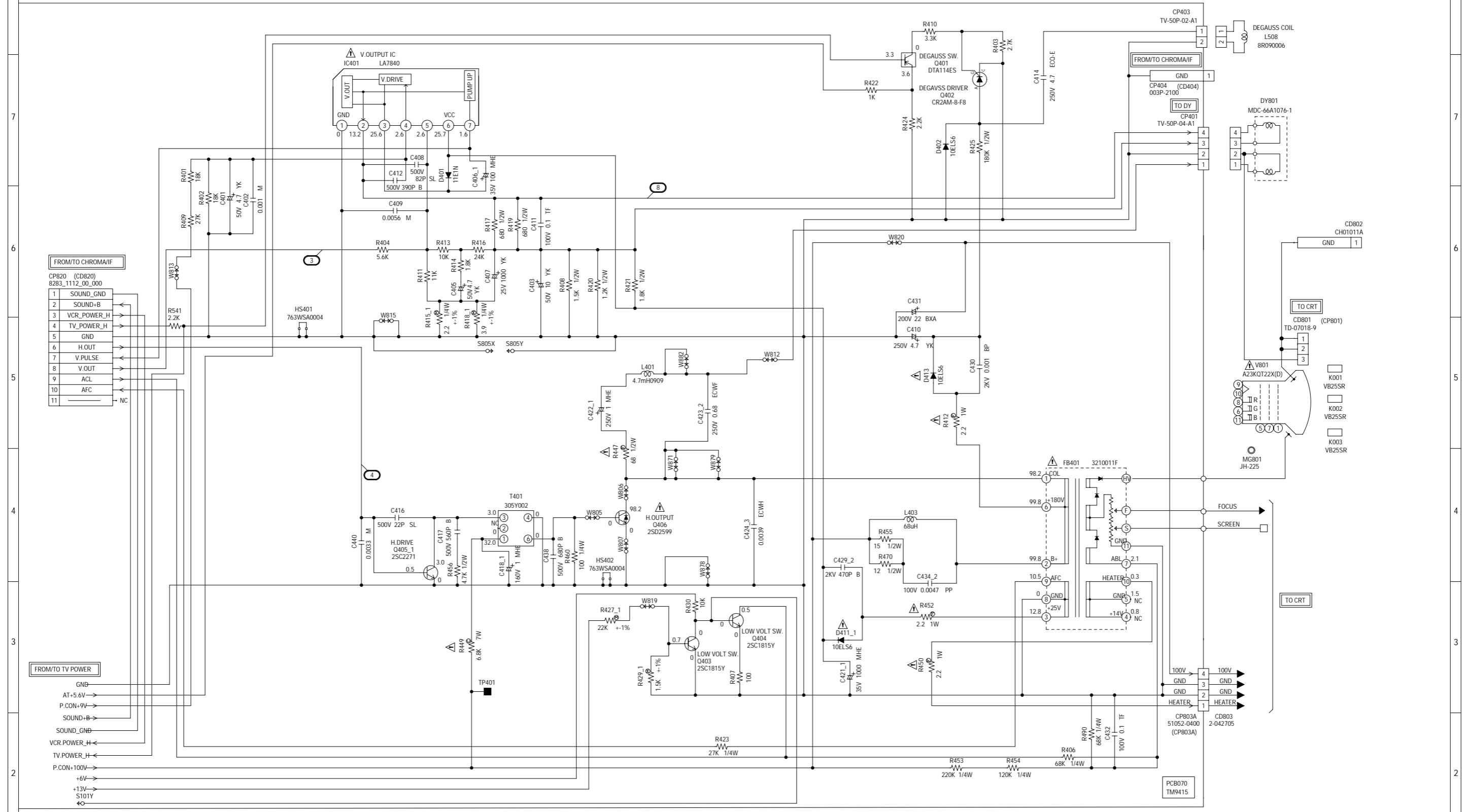
FROM/TO CHROMA/IF

TO POWER

TO DEFLECTION

PCB070
TM9415

DEFLECTION SCHEMATIC DIAGRAM (MAIN PCB)



FROM/TO CHROMA/IF

1	SOUND_GND
2	SOUND+B
3	VCR_POWER_H
4	TV_POWER_H
5	GND
6	H.OUT
7	V.PULSE
8	V.OUT
9	ACL
10	AFC
11	NC

FROM/TO TV POWER

GND
AT+5.6V
P.CON+9V
SOUND+B
SOUND_GND
VCR_POWER_H
TV_POWER_H
P.CON+100V
+6V
+13V
S101Y
⊖

- K001 VB25SR
- K002 VB25SR
- K003 VB25SR

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

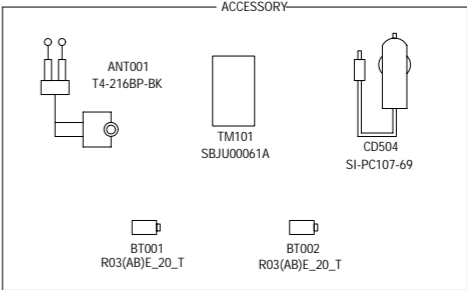
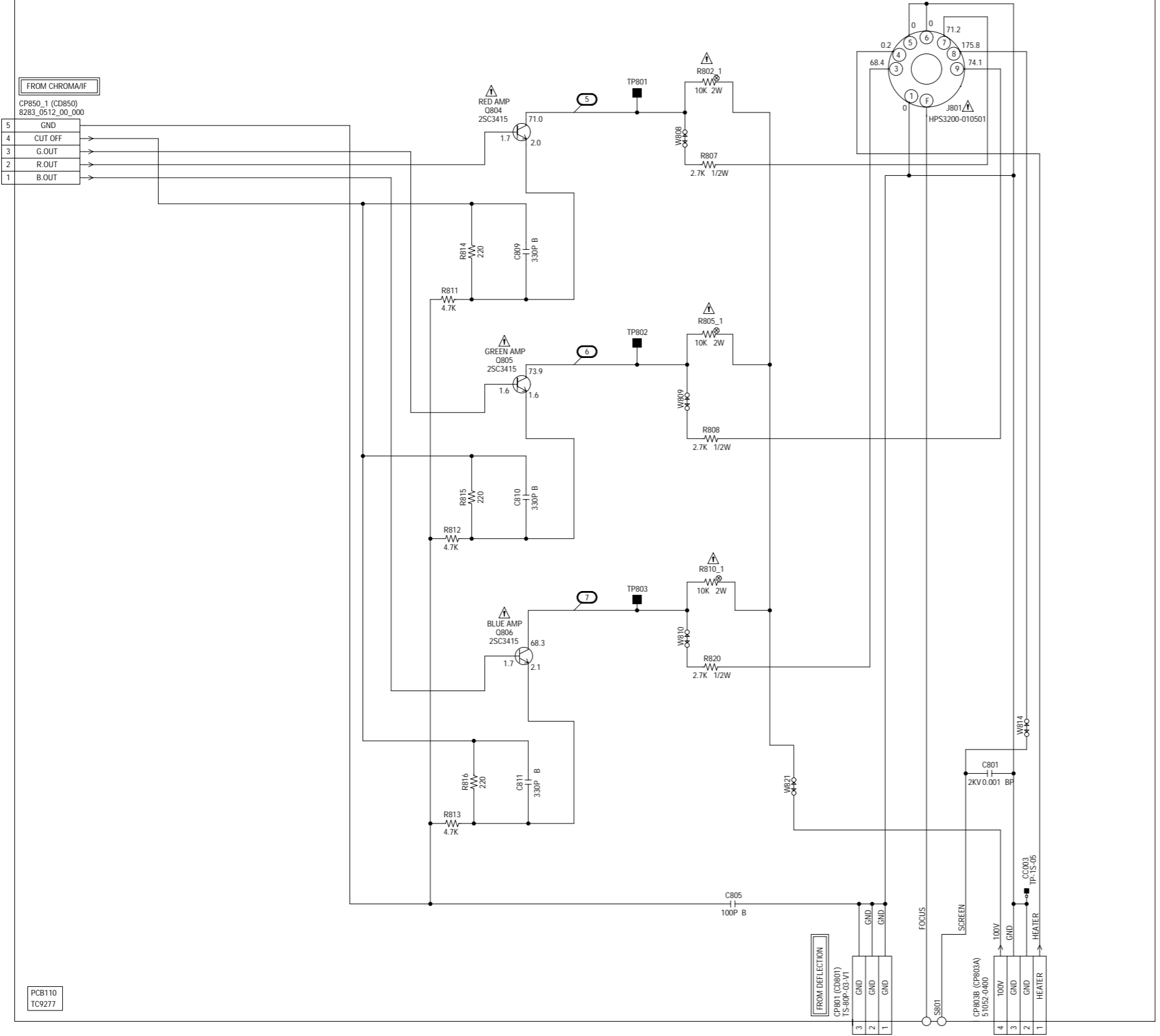
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

CAUTION: DIGITAL TRANSISTOR

CRT SCHEMATIC DIAGRAM (CRT PCB)



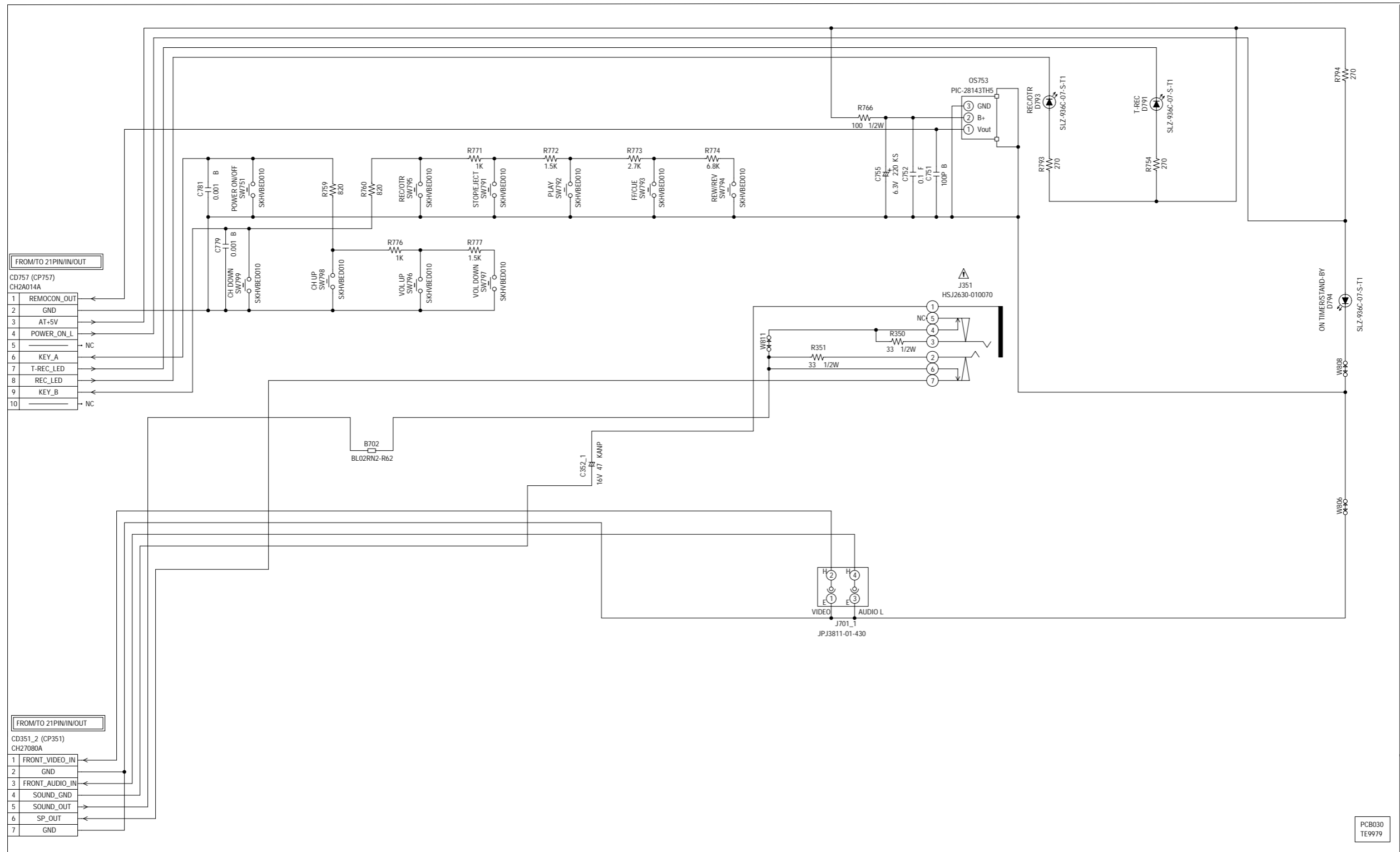
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES REPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRIRES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.


NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.


OPERATION SCHEMATIC DIAGRAM (OPERATION PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

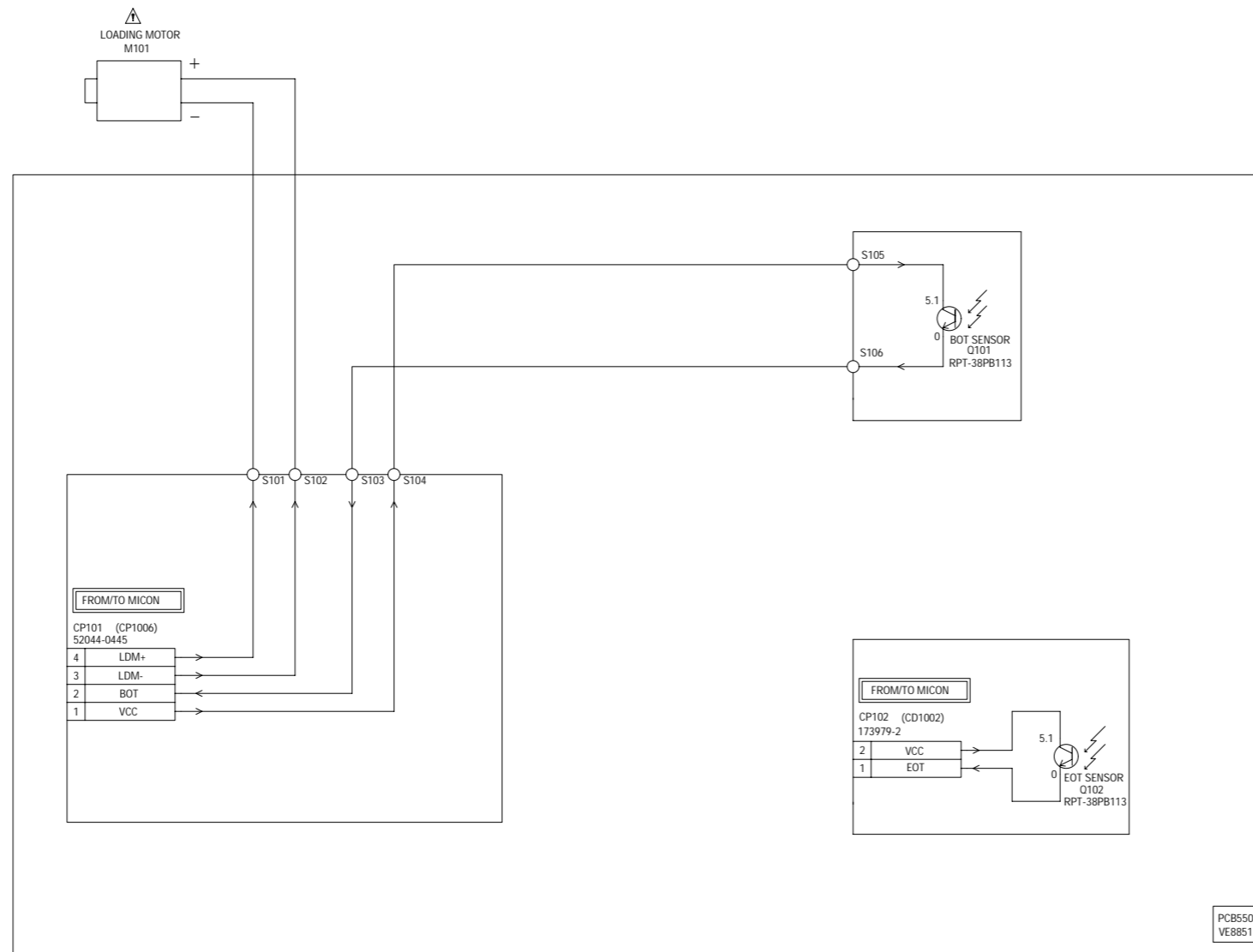
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES REPARÉES PAR UN  ÉTANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

PCB030
TE9979

DECK SCHEMATIC DIAGRAM (DECK PCB)



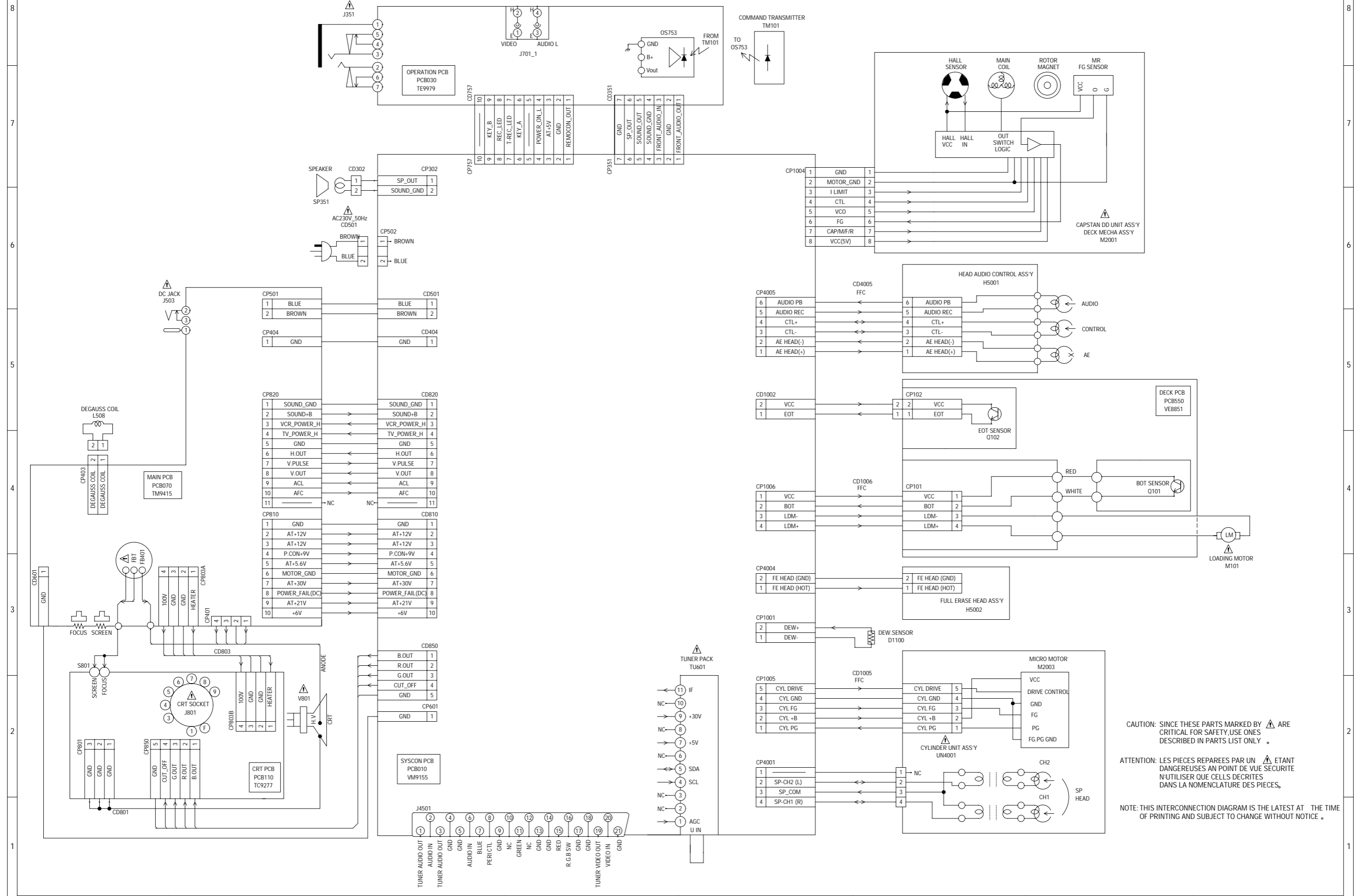
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

INTERCONNECTION DIAGRAM



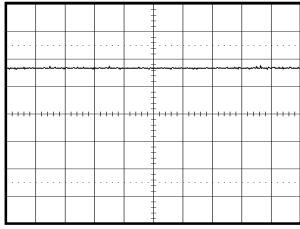
CAUTION: SINCE THESE PARTS MARKED BY ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIÈCES RÉPARÉES PAR UN ÉTANT DANGEREUSES AN POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

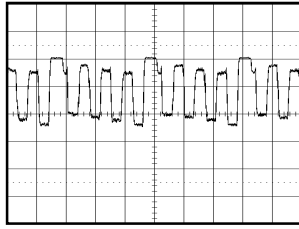
NOTE: THIS INTERCONNECTION DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

WAVEFORMS

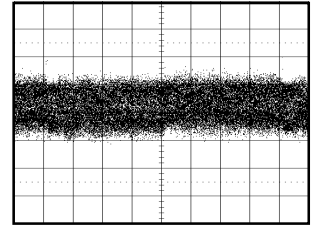
TV POWER



① 5V 0.1ms/div

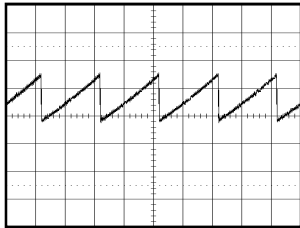


⑦ 20V 20μs/div



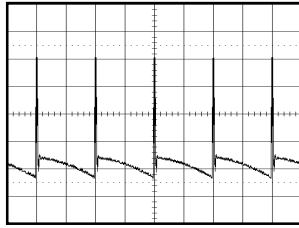
⑫ PB
10mV 5ms/div

DEFLECTION

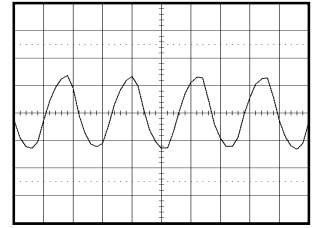


③ 0.5V 10ms/div

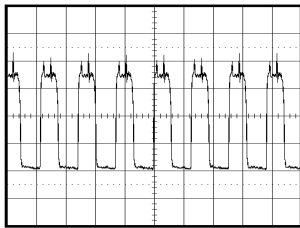
DEFLECTION



⑧ 10V 10ms/div

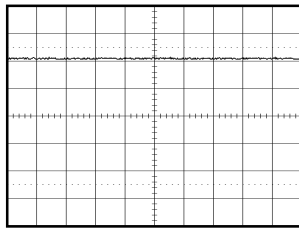


⑬ POWER ON
200mV 50ns/div

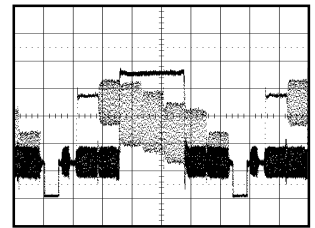


④ 200mV 50μs/div

TV POWER

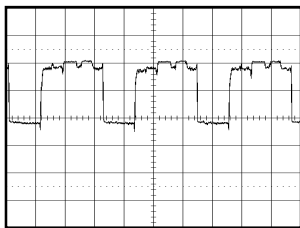


⑨ 20V 10ms/div

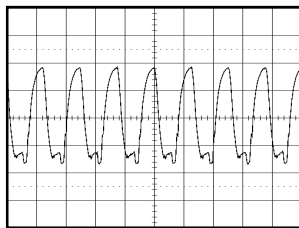


⑭ POWER ON
0.5V 10μs/div

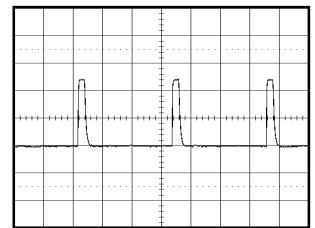
CRT



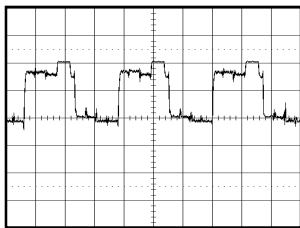
⑤ 2V 20μs/div



⑩ 1V 10μs/div

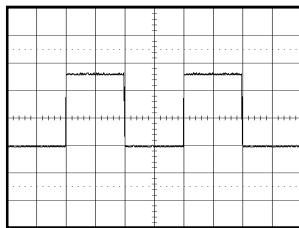


⑮ POWER ON
2V 20μs/div

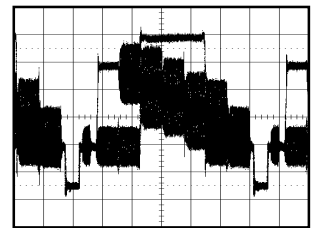


⑥ 20V 20μs/div

Y/C/AUDIO/HEAD AMP



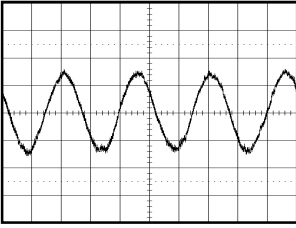
⑪ PB
2V 10ms/div



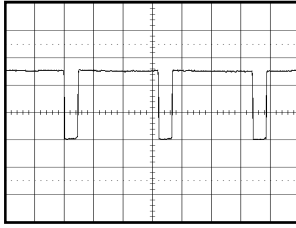
⑯ POWER ON
200mV 10μs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

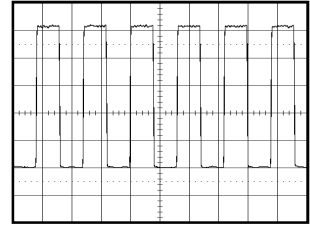
WAVEFORMS



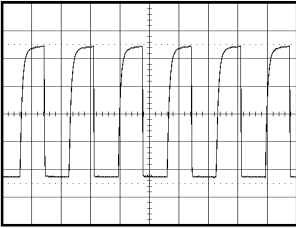
①⑦ POWER ON
50mV 1ms/div



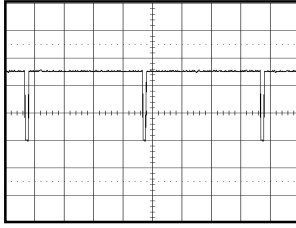
②② POWER ON
1V 20µs/div



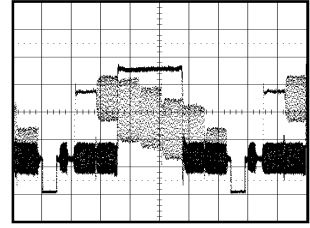
②⑦ PB
1V 0.5µs/div



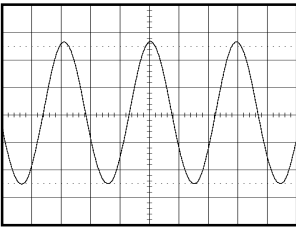
①⑧ POWER ON
1V 1ms/div



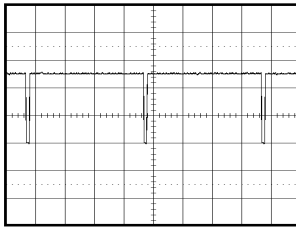
②③ POWER ON
2V 20µs/div



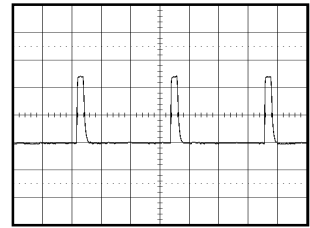
②⑧ PB
0.5V 10µs/div



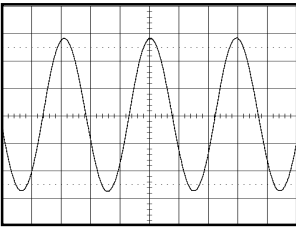
①⑨ REC
10V 5µs/div



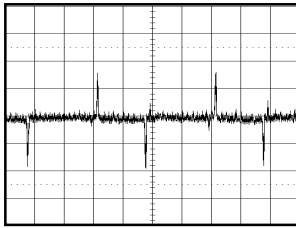
②④ POWER ON
2V 5ms/div



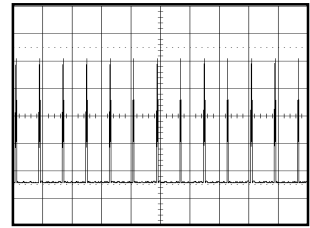
②⑨ PB
2V 20µs/div



②⑩ REC
10V 5µs/div

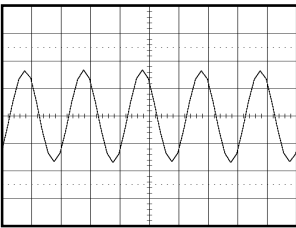


②⑤ PB
50mV 10ms/div

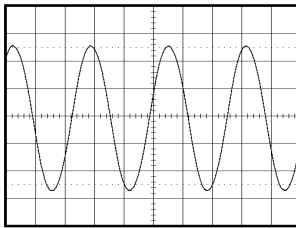


③⑩ PB
1V 50ms/div

MICON

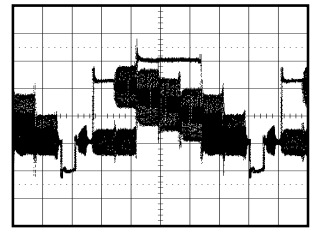


②① POWER ON
1V 50ns/div



②⑥ PB
50mV 0.5ms/div

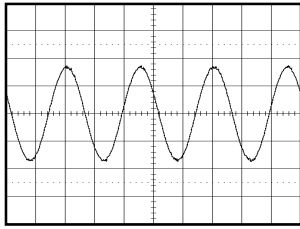
21PIN/IN/OUT



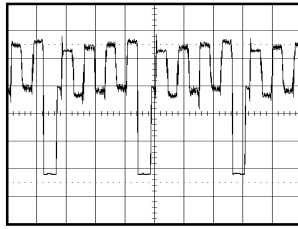
③① POWER ON
0.5V 10µs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

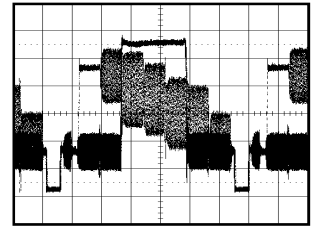
WAVEFORMS



③② POWER ON
20mV 1ms/div

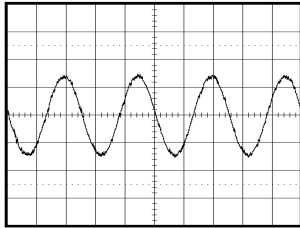


③⑦ POWER ON
0.5V 20μs/div

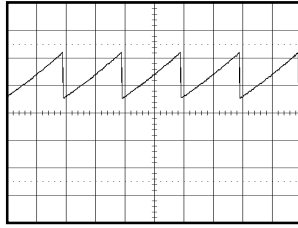


④② POWER ON
200mV 10μs/div

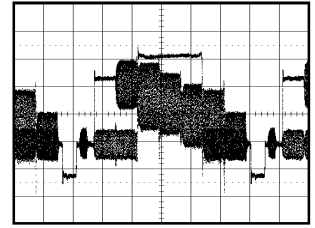
CHROMA/IF



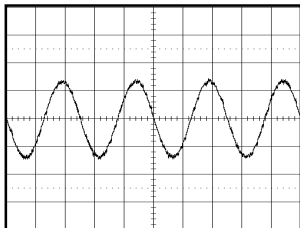
③③ POWER ON
5mV 1ms/div



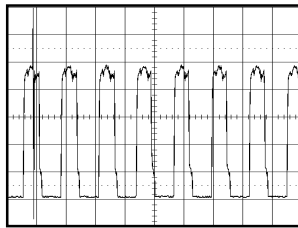
③⑧ POWER ON
0.5V 10ms/div



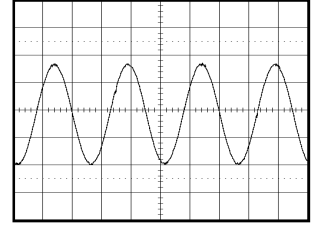
④④ POWER ON
0.5V 10μs/div



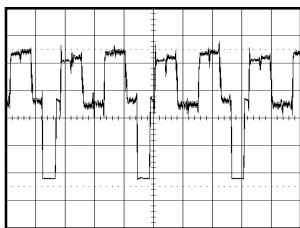
③④ POWER ON
5mV 1ms/div



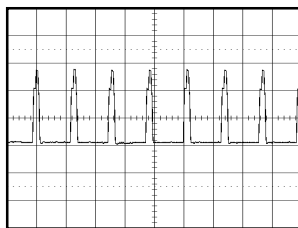
③⑨ POWER ON
200mV 50μs/div



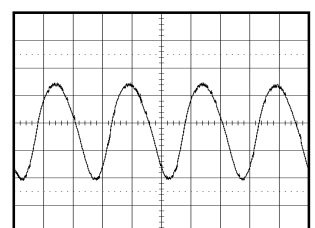
④⑤ POWER ON
200mV 1ms/div



③⑤ POWER ON
0.5V 20μs/div

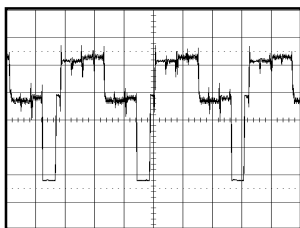


④⑩ POWER ON
2V 50μs/div

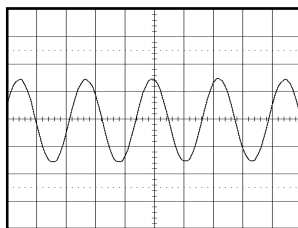


④⑥ POWER ON
200mV 1ms/div

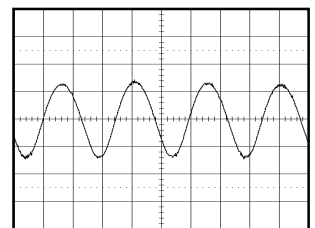
SOUND AMP



③⑥ POWER ON
0.5V 20μs/div



④① POWER ON
200mV 0.1μs/div

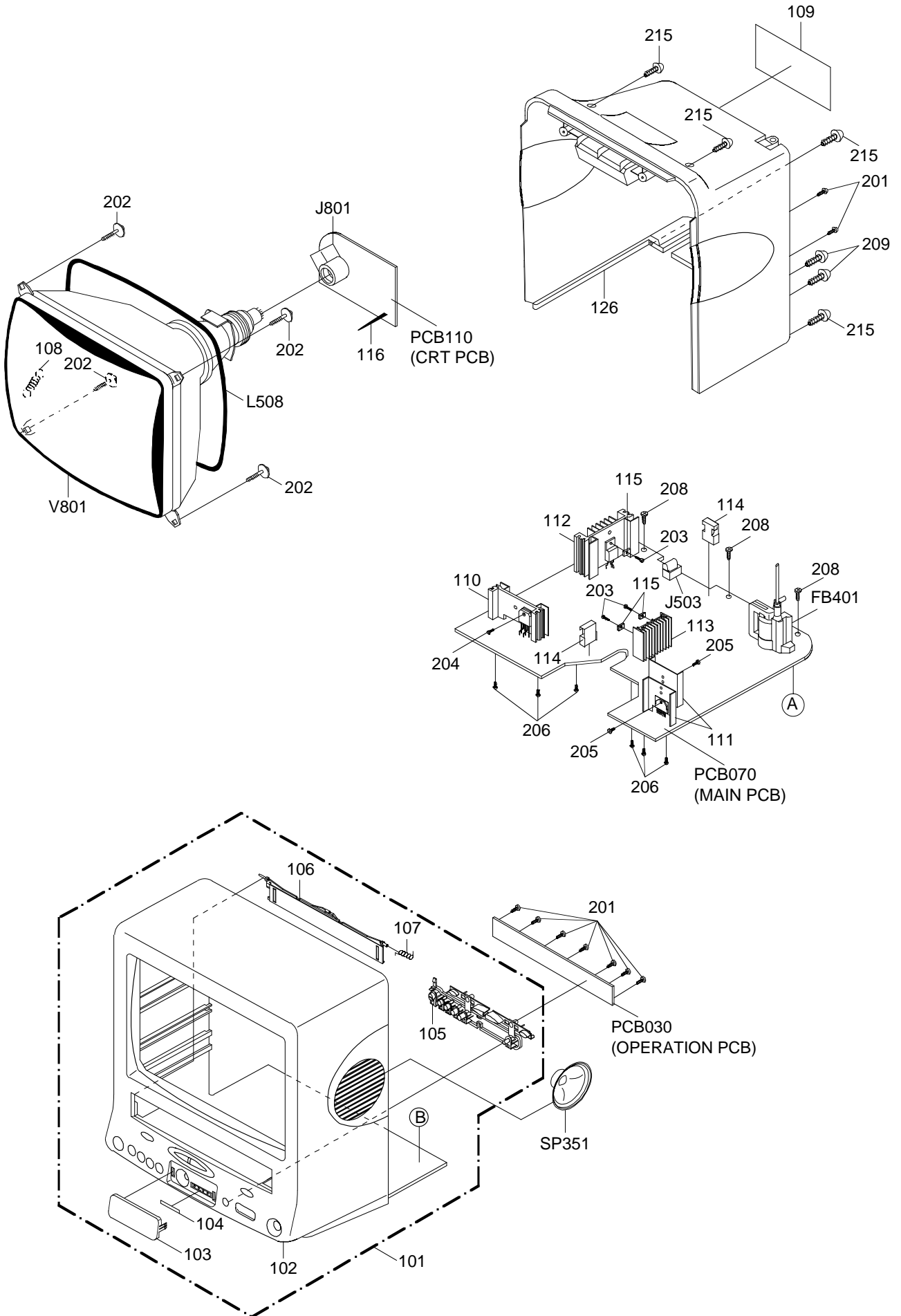


④⑦ POWER ON
0.5V 20ns/div

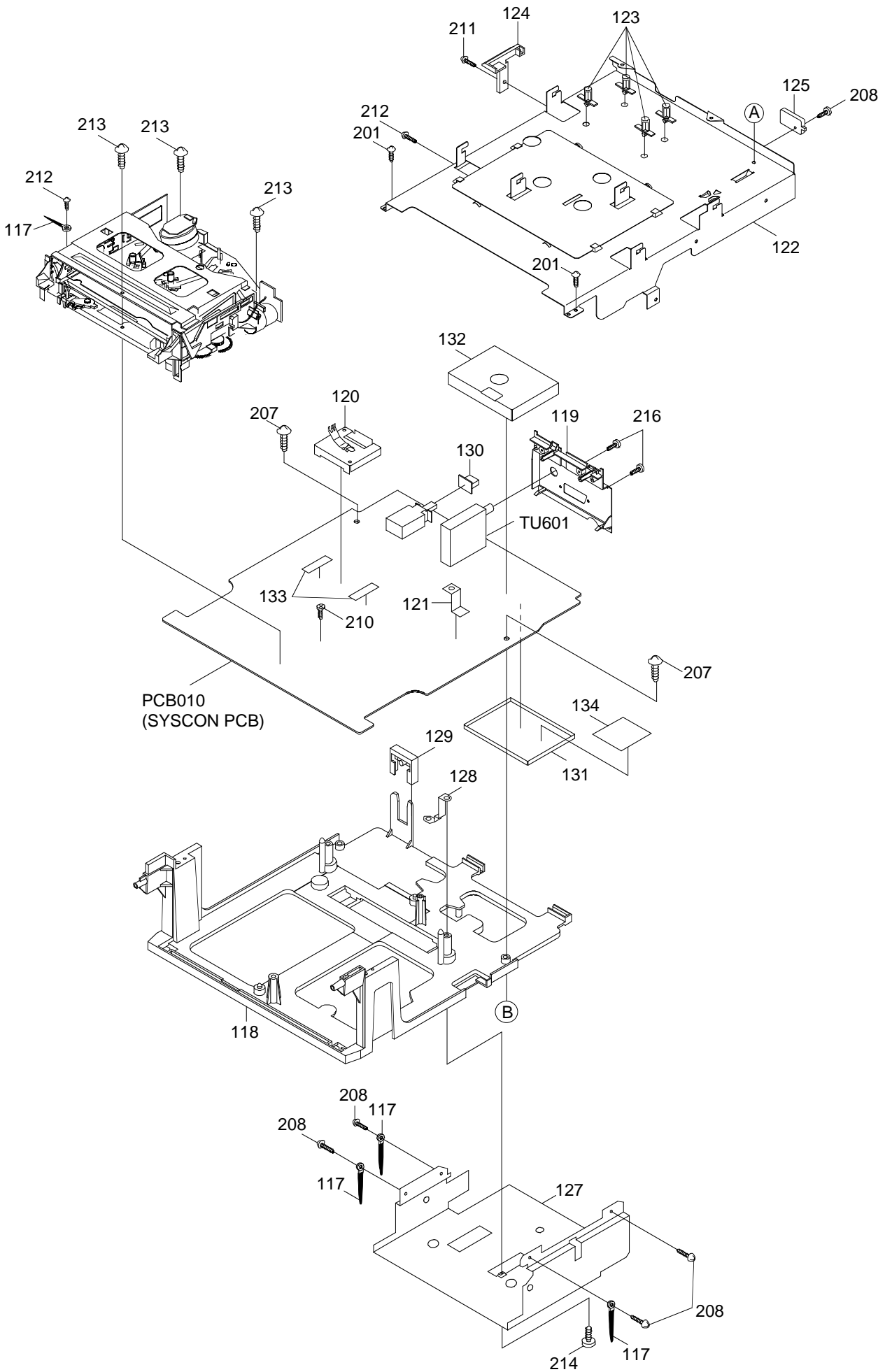
T' TEXT

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

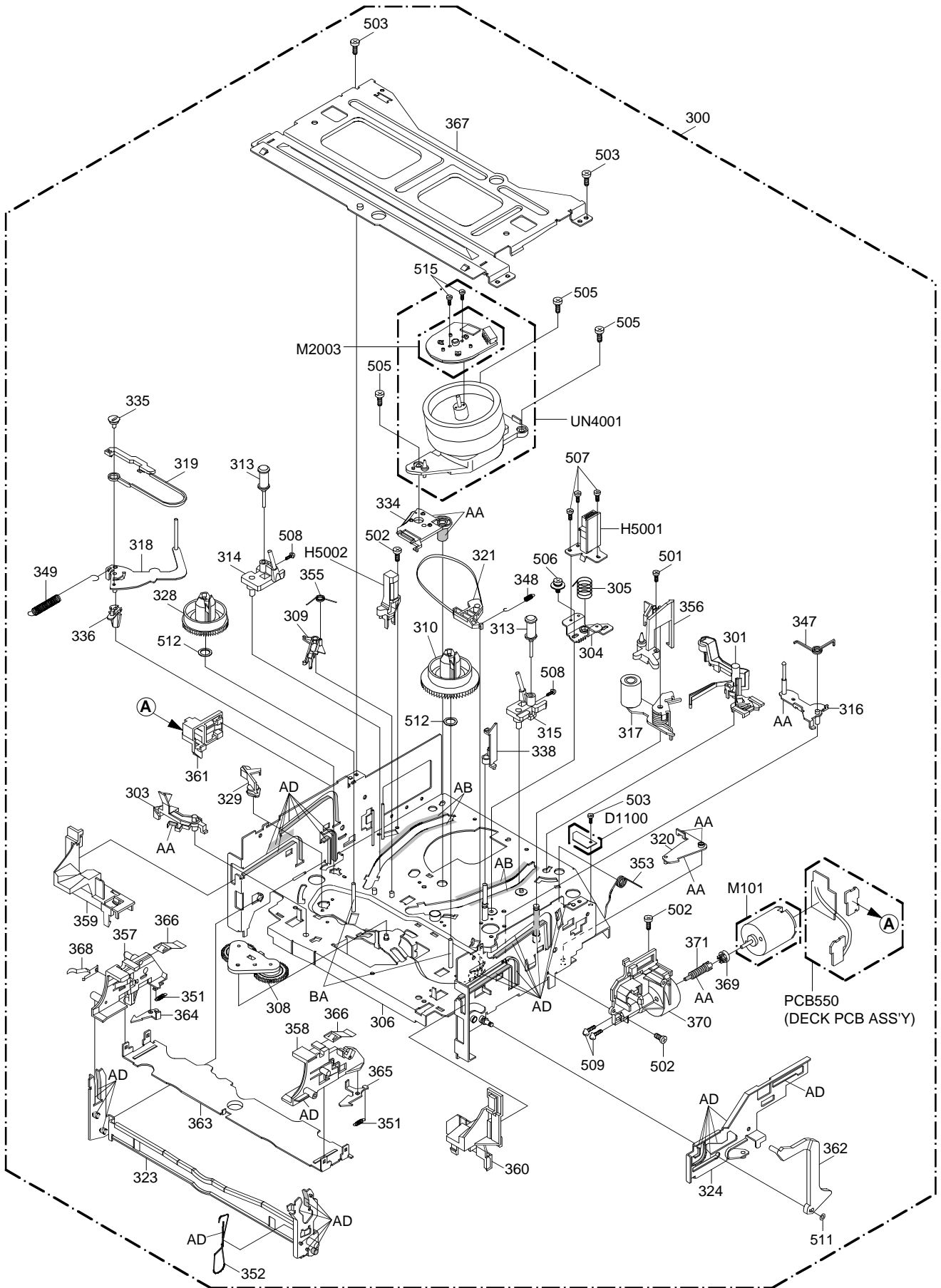
MECHANICAL EXPLODED VIEW



MECHANICAL EXPLODED VIEW



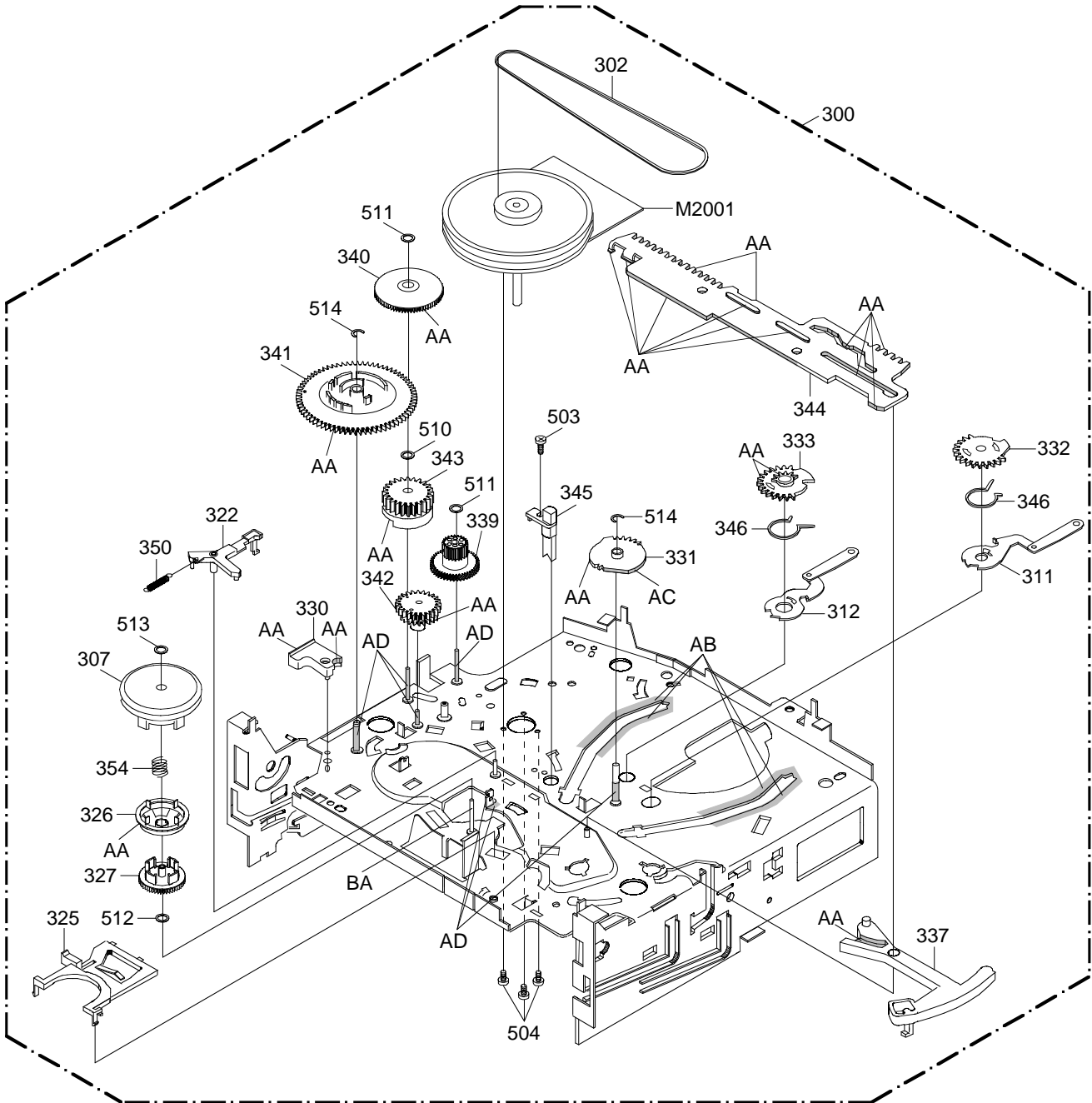
CHASSIS EXPLODED VIEW (TOP VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	G-488M	AB
	FL-721	AC
	MG-33	AD
OIL	KYODO OIL SLIDAS No. 150	BA

NOTE: Applying positions AA, AB, AC, AD and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

CHASSIS EXPLODED VIEW (BOTTOM VIEW)



CLASS	PART NO.	MARK
GREASE	G-555G	AA
	G-488M	AB
	FL-721	AC
	MG-33	AD
OIL	KYODO OIL SLIDAS No. 150	BA

NOTE: Applying positions AA, AB, AC, AD and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION		
101	A54715A720	CABINET,FRONT ASS'Y		
102	701WPJB017	CABINET,FRONT		
103	711WPDA318	PLATE,FRONT		
104	7230006988	SHEET,LED		
105	735WPDA362	BUTTON,FRAME		
106	712WPJA735	FLAP		
107	743WKA0032	SPRING,FLAP		
108	741WUA0002	SPRING,EARTH		
109	722A27A002	SHEET,RATING		
110	---	HEAT SINK		
111	---	HEAT SINK		
112	---	HEAT SINK		
113	---	HEAT SINK		
114	---	HEAT SINK		
115	---	METAL SPACER		
116	---	COATING CLIP		
117	8995034000	CORD CLIP UL CO.		
118	761WPA0164	HOLDER,DECK		
119	771WPA0232	PLATE,JACK		
120	752WSA0192	SHIELD,CASE HEAD AMP ASS'Y		
121	753WSA0118	PLATE,EARTH-SYSCON		
122	752WSA0146	PLATE,DECK SHIELD		
123	890PS70100	PUSH SPACER		
124	761WPA0151	HOLDER,M/PCB		
125	761WPA0165	HOLDER,BACK		
126	702WPBA049	CABINET,BACK		
127	752WSA0147	PLATE,SHIELD BOTTOM		
128	753WSA0120	PLATE,BOTTOM-EARTH		
129	761WPA0166	HOLDER,BUSH		
130	735WPA0288	BUTTON,POWER		
131	752WSA0149	SHIELD,COVER		
132	752WSA0191	SHIELD,CASE		
133	800WFAA005	PVC CUSHION SHEET	12x4	
134	755WNA0010	SHEET,PVC		
201	8110630A04	SCREW,TAP TITE (P)	BRAZIER	3x10
202	8141J40B84	SCREW,TAP TITE (P)	GW15	4x28
203	810A130804	SCREW/WASHER (A)		M3x8
204	810B130A04	SCREW/WASHER (B)		M3x10
205	810B130804	SCREW/WASHER (B)		M3x8
206	8109630802	SCREW,TAP TITE (B)	BRAZIER	3x8
207	8117540B04	SCREW,TAPPING (B0)	TRUSS	4x20
208	8107230604	SCREW,TAP TITE (S)	BIND	3x6
209	8110630A24	SCREW,TAP TITE (P)	BRAZIER	3x12
210	8110330804	SCREW,TAP TITE (P)	FLAT	3x8
211	8107230804	SCREW,TAP TITE (S)	BIND	3x8
212	8107226604	SCREW,TAP TITE (S)	BIND	2.6x6
213	8117140A24	SCREW,TAPPING (B0)	PAN	4x12
214	8110230604	SCREW,TAP TITE (P)	BIND	3x6
215	8117540A64	SCREW,TAPPING (B0)	TRUSS	4x16
216	8110630A22	SCREW,TAP TITE (P)	BRAZIER	3x12
---	JA4KD200	POLYBAG		
---	J5471501	INSTRUCTION BOOK		
---	J5471502	WARRANTY SHEET		
---	791WHA0023	LAMIFILM BAG		
---	792WHA0228	PACKAGE, TOP		
---	792WHA0229	PACKAGE,BOTTOM		
---	793WCDA741	GIFT BOX		

CHASSIS REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
300	A54702A420A	DECK ASS'Y A54702A420A	501	8107126A04	SCREW,TAP TITE(S) PAN 2.6x10
301	85OA500022	AHC ASS'Y	502	8107226804	SCREW,TAP TITE(S) BIND 2.6x8
302	85OP200270	BELT,CAPSTAN	503	8107226604	SCREW,TAP TITE(S) BIND 2.6x6
303	85OP900710	LEVER,REC	504	8109126604	SCREW,TAP TITE(B) PAN 2.6x6
304	85OP500083	BASE,AC HEAD	505	810A126804	SCREW/WASHER(A) M2.6x8
305	85OP800324	SPRING,AC HEAD	506	810B126404	SCREW/WASHER(B) M2.6x4
306	85OA000360	MAIN CHASSIS ASS'Y	507	8102120604	SCREW,PAN M2x6
307	85OA200081	CLUTCH ASS'Y X	508	8102120304	SCREW,PAN M2x3
308	85OA200073	ARM,IDLER ASS'Y	509	8102130304	SCREW,PAN M3.0x3.0
309	85OP600553	ARM,S-S BRAKE	510	82Q3154C5N	POLYSLIDER WASHER 3.1x5.4xT0.25
310	85OA200076	T REEL ASS'Y	511	82P266005N	POLYSLIDER WASHER(CUT) 2.6x6.0xT0.5
311	85OA300061	LOADING ARM S ASS'Y	512	82Q264713N	POLYSLIDER WASHER 2.6x4.7xT0.13
312	85OA300062	LOADING ARM T ASS'Y	513	82P184505N	POLYSLIDER WASHER(CUT) 1.8x4.5xT0.5
313	85OA400210	GUIDE ROLLER ASS'Y	514	83ETW30000	E-RING 3.0
314	85OA400188	BASE,INCL S ASS'Y	515	810A123504	SEMS A M2.3x5.0
315	85OA400196	BASE,INCL T(S) ASS'Y	CP101	069R740018	CONNECTOR PCB SIDE 52044-0445
316	85OA400197	P5-3 ARM ASS'Y	CP102	0694220139	CONNECTOR PCB SIDE 173979-2
317	85OA400205	PINCH ROLLER BLOCK	D1100	DAK0000170	DEW SENSORCW/AL,PLATE HDP-05-26
318	85OA400175	TENSION ARM ASS'Y	H5001	1523D91034	HEAD (AUDIO CONTROL) HVMXA1072A
319	85OA400176	TENSION BAND ASS'Y	H5002	1543D02013	HEAD (FULL ERASE) HVFHP0032A
320	85OA400178	PINCH ROLLER LEVER ASS'Y	△ M101	1596P78001	MOTOR (LOADING) MXN13FB11H
321	85OA600182	BRAKE T ASS'Y	△ M2001	1594J98007	CAPSTAN DD UNIT EP15BB
322	85OA600183	CAP BRAKE ARM ASS'Y	M2003	1589V11007	MICRO MOTOR EP14BD
323	85OA900213	LINK ASS'Y	PCB550	A4C701B550	DECK PCB ASS'Y VE8851
324	85OA900216	LINK LEVER ASS'Y	Q101	0000700320	TRANSISTOR,PHOTO RPT-38PB113
325	85OP200261	LEVER,CLUTCH	Q102	0000700320	TRANSISTOR,PHOTO RPT-38PB113
326	85OP200262	RING,CLUTCH	△ UN4001	A54702A500	CYLINDER UNIT ASS'Y A54702A500
327	85OP200263	GEAR,CLUTCH			
328	85OP200271	REEL,S			
329	85OP200273	STOPPER,REEL S			
330	85OP200274	SPACER,LINK LEVER			
331	85OP300178	GEAR,MAIN LOADING			
332	85OP300179	GEAR,LOADING S			
333	85OP300180	GEAR,LOADING T			
334	85OP300186	HOLDER,LOADING GEAR			
335	85OP400472	ADJUST,TENSION			
336	85OP400492	HOLDER,TENSION			
337	85OP400490	LEVER,TENSION			
338	85OP400475	COVER,P4			
339	85OP600543	GEAR,JOINT			
340	85OP600544	GEAR,MIDDLE			
341	85OP600545	CAM,MAIN			
342	85OP600546	CAM,P5			
343	85OP600565	CAM,PINCH ROLLER			
344	85OP600548	ROD,MAIN			
345	85OP700035	REFLECTOR,LED			
346	85OP800318	SPRING,LOADING GEAR			
347	85OP800319	SPRING,P5			
348	85OP800321	SPRING,BRAKE T			
349	85OP800322	SPRING,TENSION			
350	85OP800323	SPRING,CAP BRAKE			
351	85OP800342	SPRING,LOCKER (S)			
352	85OP800326	SPRING,LINK			
353	85OP800328	SPRING,DAMPER			
354	85OP800330	SPRING,RING			
355	85OP800332	SPRING,S-S BRAKE			
356	85OP900680	OPENER,CASS			
357	85OP900683	CASS SIDE L			
358	85OP900684	CASS SIDE R			
359	85OP900709	TAPE GUIDE L (P,R)			
360	85OP900686	TAPE GUIDE R			
361	85OP900707	COVER,SENSOR L			
362	85OP900688	LEVER,FLAP			
363	85OP900690	CASS HOLDER			
364	85OP900691	LOCKER,L			
365	85OP900692	LOCKER,R			
366	85OP900694	SPRING,PACK			
367	85OP900695	BRACKET,TOP			
368	85OP900696	SPRING,CASS EARTH			
369	85OP600540	DRIVER,WORM			
370	85OP600563	BRACKET,MOTOR			
371	85OP600541	WORM			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
RESISTORS					
△ R412	R635812R2J	R, FUSE			
△ R447	R65582680J	R, FUSE			
△ R449	R5X2CE682J	R, CEMENT			
	R5Y2CE682J	R, CEMENT			
△ R450	R655812R2J	R, FUSE			
	R635812R2J	R, FUSE			
△ R452	R655812R2J	R, FUSE			
	R635812R2J	R, FUSE			
△ R501	R5Y2CE2R2J	R, CEMENT			
△ R505	R3X28B683J	R, METAL			
△ R510	R32181R39J	R, METAL OXIDE			
△ R511	R63584681J	R, FUSE			
△ R512	R3X101103J	R, METAL			
△ R517	R3X28B100J	R, METAL OXIDE			
△ R538	R0G2X2155J	RC			
△ R545	R3X20B2R2J	R, METAL OXIDE			
△ R546	R3X28A151J	R, METAL			
△ R802	R3X28A103J	R, METAL OXIDE			
△ R805	R3X28A103J	R, METAL OXIDE			
△ R810	R3X28A103J	R, METAL OXIDE			
△ R1005	R615J12R7J	R, FUSE			
CAPACITORS					
C352	E00NU2470M	CE			
C407	E02L03102M	CE			
C414	P21503475K	CMP			
C421	E5EZ04102M	CE			
	E53Z04102M	CE			
C423	P411F3684J	CMPP			
C424	P414F9392H	CMPP			
C430	C01BBP713K	CC			
C431	E62D0C220M	CE			
C502	C13HB07H3K	CC			
C503	C13HB07H3K	CC			
C507	E52C0H101M	CE			
C515	E62FF3152M	CE			
△ C516	P2222B224K	CMP			
C517	C01BBP712K	CC			
C521	E53VFB101M	CE			
C525	C01BBP7W2K	CC			
△ C529	CB3930M13M	CC			
C531	E62FF2102M	CE			
△ C538	CB3930MH2K	CC			
△ C546	CB3930MH3M	CC			
C547	C01BBP7S2K	CC			
△ C548	CB3930M13M	CC			
C551	E62FF3152M	CE			
C801	C01BBP713K	CC			
C1003	E51XWP104Z	CE			
DIODES					
D401	D28T11E1N1	DIODE, SILICON			
D402	D28T10ELS6	DIODE, RECTIFIER			
△ D411	D28T10ELS6	DIODE, RECTIFIER			
△ D413	D28T10ELS6	DIODE, RECTIFIER			
△ D503	D2BTRM11C0	DIODE, RECTIFIER			
△ D504	D2BTRM11C0	DIODE, RECTIFIER			
D505	D28T10ELS6	DIODE, RECTIFIER			
△ D506	D94TA27011	DIODE, ZENER			
△ D508	D28T21DQN9	DIODE, SCHOTTKY			
△ D509	D2BTRU2AM0	DIODE, SILICON			
△ D512	D28T21DQN4	DIODE, SCHOTTKY			
D513	D1VT001330	DIODE, SILICON			
D514	D2BXEU2YX0	DIODE, SILICON			
D515	D97U03001B	DIODE, ZENER			
D516	D1VT001330	DIODE, SILICON			
D517	D28TQS04N0	DIODE, SCHOTTKY			
D518	D28T10ELS6	DIODE, RECTIFIER			
△ D519	D28T21DQN9	DIODE, SCHOTTKY			
△ D520	D28T21DQN9	DIODE, SCHOTTKY			
△ D521	D2BTRU2AM0	DIODE, SILICON			
D522	D97U01601B	DIODE, ZENER			
D523	D1VT001330	DIODE, SILICON			
D524	D28021DQN4	DIODE, SCHOTTKY			
D525	D17T002440	DIODE, SILICON			
D526	D1VT001330	DIODE, SILICON			
D527	D1VT001330	DIODE, SILICON			
D528	D97U05R61B	DIODE, ZENER			
D529	D1VT001330	DIODE, SILICON			
D531	D2BTOEG01C	DIODE, RECTIFIER			
D532	D1VT001330	DIODE, SILICON			
D534	D1VT001330	DIODE, SILICON			
△ D535	D2BTRM11C0	DIODE, RECTIFIER			
△ D536	D2BTRM11C0	DIODE, RECTIFIER			
△ D538	D28T21DQN9	DIODE, SCHOTTKY			
D601	D1VT001330	DIODE, SILICON			
D602	D1VT001330	DIODE, SILICON			
D603	D1VT001330	DIODE, SILICON			
D604	D28T11ESN1	DIODE, SILICON			
D605	D97U05R61B	DIODE, ZENER			
D791	002132Q130	LED			
D793	002132Q130	LED			
D794	002132Q130	LED			
D852	D1VT001330	DIODE, SILICON			
D854	D97U06R81B	DIODE, ZENER			
D855	D1VT001330	DIODE, SILICON			
D856	D1VT001330	DIODE, SILICON			
D857	D1VT001330	DIODE, SILICON			
D858	D1VT001330	DIODE, SILICON			
D859	D1VT001330	DIODE, SILICON			
D860	D1VT001330	DIODE, SILICON			
D861	D1VT001330	DIODE, SILICON			
D1001	D2LXE65800	DIODE, SILICON			
D1002	D1VT001330	DIODE, SILICON			
D1003	0010600060	LED			
D1004	D2LXE65800	DIODE, SILICON			
D1005	D92T1120B0	DIODE, ZENER			
D1006	D28T11E1N1	DIODE, SILICON			
D1007	D28T11E1N1	DIODE, SILICON			
D1008	D97U05R11B	DIODE, ZENER			
D1009	D28T11E1N1	DIODE, SILICON			
D1010	D28T11E1N1	DIODE, SILICON			
D1011	D1VT001330	DIODE, SILICON			
D1012	D1VT001330	DIODE, SILICON			
D1014	D1VT001330	DIODE, SILICON			
D1015	D1VT001330	DIODE, SILICON			
D1016	D97U06R21C	DIODE, ZENER			
D1017	D1VT001330	DIODE, SILICON			
D4001	D97U06R81B	DIODE, ZENER			
D4002	D97U06R81B	DIODE, ZENER			
D4003	D1VTB721Q0	DIODE, SCHOTTKY			
D4202	D28T11ESN1	DIODE, SILICON			
D4501	D97U01301B	DIODE, ZENER			
D4502	D97U01301B	DIODE, ZENER			
D4503	D1VT001330	DIODE, SILICON			
D4505	D97U01201B	DIODE, ZENER			
D4506	D97U01201B	DIODE, ZENER			
D4507	D97U01201B	DIODE, ZENER			
D4508	D97U01201B	DIODE, ZENER			
D4510	D1VT001330	DIODE, SILICON			
D4511	D1VT001330	DIODE, SILICON			
ICS					
	IC351	I01DP75110	IC		AN7511
△ IC401	I03SD78400	IC			LA7840
△ IC501	I2BT067070	IC			STR-F6707
△ IC502	I1KA97805A	IC			KIA7805API
△ IC503	I07K9A12T0	IC			BA12T
△ IC504	IDJD076100	IC			FA7610CP
△ IC505	I1KA97806A	IC			KIA7806API
△ IC506	000210001R	PHOTO COUPLER			ON3171R
△ IC507	I0GA909RD0	IC			PQ09RD08
IC601	I03DE68120	IC			LA76812
△ IC602	I0Q0978050	IC			NJM7805FD
IC851	ICKD001060	IC			ET106
IC852	ICKD003170	IC			ET317
IC853	I55DC4053A	IC			TC74HC4053AP
△ IC1001	I07SQ69550	IC			BA6955N
IC1002	IE1J0S31AH	IC			REVS531A
IC1003	I03FE772V0	IC			LC74772V
IC1006	I54F50076A	IC			OEC0076A
IC1099	A54715A015	IC			S-24C08ADPA-01
IC4001	I04F38217F	IC			HA118217F
TRANSISTORS					
Q401	TPYTB03001	COMPOUND TRANSISTOR			DTA114ESTP
Q402	TF6FR2AM80	THYRISTOR			CR2AM-8-F8
Q403	TC5T018154	TRANSISTOR, SILICON			2SC1815Y(TPE2)

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
TRANSISTORS			COILS & TRANSFORMERS		
Q404	TC5T018154	TRANSISTOR, SILICON	L601	02167D101K	COIL 100 UH
Q405	TC3T022710	TRANSISTOR, SILICON	L603	021LA6150K	COIL 15 UH
△ Q406	TDUQ025990	TRANSISTOR, SILICON	L604	021LA6R39M	COIL 0.39 UH
Q501	TC3T029090	TRANSISTOR, SILICON	L605	02167D101K	COIL 100 UH
△ Q502	TA3T1371A0	TRANSISTOR, SILICON	L606	021LA62R2M	COIL 2.2 UH
△ Q503	TCWQ4160E0	TRANSISTOR, SILICON	L608	0336000428	COIL, VIDEO IFT 3600042
Q504	TPYTB03001	COMPOUND TRANSISTOR	L609	02167D101K	COIL 100 UH
△ Q505	T410029030	FET	L851	021673101K	COIL 100 UH
Q506	TNYTJ03001	COMPOUND TRANSISTOR	L852	021673100K	COIL 10 UH
Q507	TCYT1740S0	TRANSISTOR, SILICON	L1001	021LA6330K	COIL 33 UH
Q508	TNYTB03001	COMPOUND TRANSISTOR	L4001	0326230038	COIL, TRAP 2623003
Q509	TCYT1740S0	TRANSISTOR, SILICON	L4002	02167D102K	COIL 1 MH
Q510	TNYTB03001	COMPOUND TRANSISTOR	L4003	02167D101K	COIL 100 UH
Q511	TC5T021204	TRANSISTOR, SILICON	L4004	02167B100K	COIL 10 UH
Q512	TAST009520	TRANSISTOR, SILICON	L4005	0316260088	COIL, BIAS OSC 1626008
	TALT00952L	TRANSISTOR, SILICON	L4006	02167D101K	COIL 100 UH
	TALT009520	TRANSISTOR, SILICON	L4008	02167D101K	COIL 100 UH
Q513	TNYTB03001	COMPOUND TRANSISTOR	L4009	02167D101K	COIL 100 UH
Q514	TNYTB03001	COMPOUND TRANSISTOR	L4011	021LA6120K	COIL 12 UH
Q515	TNYTB03001	COMPOUND TRANSISTOR	L4012	021LA6221K	COIL 220 UH
Q517	TNYTB03001	COMPOUND TRANSISTOR	L4013	02167D101K	COIL 100 UH
Q518	TNYTD03002	COMPOUND TRANSISTOR	L4015	02167D101K	COIL 100 UH
Q601	TC3T030000	TRANSISTOR, SILICON	L4016	021LA6390K	COIL 39 UH
Q607	TAST007330	TRANSISTOR, SILICON	L4501	021673101K	COIL 100 UH
Q608	TAWT0984K0	TRANSISTOR, SILICON	L4502	021673101K	COIL 100 UH
△ Q804	TCYT034150	TRANSISTOR, SILICON	L4503	021LA6100J	COIL 10 UH
	TCQT3415S0	TRANSISTOR, SILICON	L4504	021LA6100J	COIL 10 UH
△ Q805	TCYT034150	TRANSISTOR, SILICON	T401	03305Y002S	TRANS, HORIZONTAL DRIVE 305Y002
	TCQT3415S0	TRANSISTOR, SILICON	△ T501	048135034W	TRANSFORMER, SWITCHING 8135034W
△ Q806	TCYT034150	TRANSISTOR, SILICON	△ T502	048135033W	TRANSFORMER, SWITCHING 8135033W
	TCQT3415S0	TRANSISTOR, SILICON	JACKS		
Q851	T8YJ2412K0	TRANSISTOR, SILICON	△ J351	0602131012	JACK, RCA 3.5 HSJ2630-010070 or
Q852	T8YJ2412K0	TRANSISTOR, SILICON		060G131014	RCA, JACK HTJ-035-28A
Q853	T8YJ2412K0	TRANSISTOR, SILICON	△ J503	0602602006	JACK, DC HEC0824-010010
Q855	T8YJ2412K0	TRANSISTOR, SILICON	J701	0602101020	JACK, RCA JPJ3811-01-430
Q862	T8YJ2412K0	TRANSISTOR, SILICON	△ J801	066X120014	SOCKET, CRT HPS3200-010501
Q863	T8YJ2412K0	TRANSISTOR, SILICON	J4501	063G100037	SOCKET, 21PIN 035_0_9985_05
Q1001	0002G00540	PHOTO COUPLER	SWITCHES		
	0002M00570	PHOTO COUPLER	△ SW501	0530205002	SWITCH SDDFC30400
Q1002	T8YJ2412K0	TRANSISTOR, SILICON	SW751	0504201T31	SWITCH, TACT SKHVBED010
Q1003	0002G00550	PHOTO COUPLER	SW791	0504201T31	SWITCH, TACT SKHVBED010
Q1005	0002G00540	PHOTO COUPLER	SW792	0504201T31	SWITCH, TACT SKHVBED010
	0002M00570	PHOTO COUPLER	SW793	0504201T31	SWITCH, TACT SKHVBED010
Q1006	T8YJ2412K0	TRANSISTOR, SILICON	SW794	0504201T31	SWITCH, TACT SKHVBED010
Q1008	TNYJC05001	COMPOUND TRANSISTOR	SW795	0504201T31	SWITCH, TACT SKHVBED010
Q1009	0002G00550	PHOTO COUPLER	SW796	0504201T31	SWITCH, TACT SKHVBED010
Q1010	TPYJB05001	COMPOUND TRANSISTOR	SW797	0504201T31	SWITCH, TACT SKHVBED010
	TPYTB05001	COMPOUND TRANSISTOR	SW798	0504201T31	SWITCH, TACT SKHVBED010
Q1011	TD70D23960	TRANSISTOR, SILICON	SW799	0504201T31	SWITCH, TACT SKHVBED010
Q1012	T8YJ2412K0	TRANSISTOR, SILICON	SW1001	0508221001	SWITCH (LEAF) SPVF130100
Q1014	T8YJ2412K0	TRANSISTOR, SILICON	VARIABLE RESISTORS		
Q1015	T8YJ2412K0	TRANSISTOR, SILICON	VR501	V116314BTC	VOLUME, SEMI FIXED EVNVCYAA03B14
Q1016	T8YJ2412K0	TRANSISTOR, SILICON	VR502	V1263Q2BTC	VOLUME, SEMI FIXED RH063MCS2R
Q1019	TB3T008920	TRANSISTOR, SILICON	P.C. BOARD ASSEMBLIES		
Q1020	TNYJA05001	COMPOUND TRANSISTOR	PCB010	A54715A01A	PCB ASSY VM9155C
Q1021	T8YJ2412K0	TRANSISTOR, SILICON	PCB030	A54715A03A	PCB ASSY TE9979A
Q4001	TD3T007340	TRANSISTOR, SILICON	PCB070	A54702A07A	PCB ASSY TM9415C
Q4002	TD3T007340	TRANSISTOR, SILICON	PCB110	A54702A11A	PCB ASSY TC9277C
Q4003	TPYJC05001	COMPOUND TRANSISTOR	PCB550	A4C701B550	SEE CHASSIS REPLACEMENT PARTS LIST
Q4004	TCWT022740	TRANSISTOR, SILICON	MISCELLANEOUS		
Q4005	TCWT022740	TRANSISTOR, SILICON	ANT001	125C108028	ANTENNA, ROD T4-216BP-BK
Q4006	T6YJ1037K0	TRANSISTOR, SILICON	B502	024AT03481	CORE, BEADS BL02RN1-R62T2
Q4007	T8YJ2412K0	TRANSISTOR, SILICON	B503	024AT03481	CORE, BEADS BL02RN1-R62T2
Q4201	TNYTB05001	COMPOUND TRANSISTOR	B504	024AT03655	CORE, BEADS BL01RN1-A63T6
Q4501	T8YJ2412K0	TRANSISTOR, SILICON	B505	024AT03481	CORE, BEADS BL02RN1-R62T2
Q4502	T6YJ1037K0	TRANSISTOR, SILICON	B702	024A8407C2	CORE, BEADS LFP3A-M3R2TA
Q4505	T8YJ2412K0	TRANSISTOR, SILICON	B851	024DT03581	CORE, BEADS BLM21A601SPT
Q4507	T8YJ2412K0	TRANSISTOR, SILICON	B1001	024AC3601C	CORE, BEADS BLM21A601SPT
Q4509	T8YJ2412K0	TRANSISTOR, SILICON	B4501	024AC3601C	CORE, BEADS BLM21A601SPT
Q4510	T8YJ2412K0	TRANSISTOR, SILICON	B4502	024AC3601C	CORE, BEADS BLM21A601SPT
Q4511	T8YJ2412K0	TRANSISTOR, SILICON	BT001	1412004008	BATTERY, MANGAN R03(AB)E_20_T
			BT002	1412004008	BATTERY, MANGAN R03(AB)E_20_T
			CD302	06CH12418A	CORD, CONNECTOR CH12418A
L401	021679472K	COIL	CD351	06CH27080A	CORD, CONNECTOR CH27080A
L403	021U6D680K	COIL	CD404	06CH01010A	CORD, CONNECTOR CH01010A
△ L501	029X000052	COIL, LINE FILTER	CD501	06CH82036A	CORD, CONNECTOR CH82036A
L503	021767100K	COIL	△ CD502	1206655817	CORD, AC 6655817
L508	028R090006	COIL, DEGAUSS			

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
MISCELLANEOUS			
CD504	121B164102	CORD, CAR BATTERY	SI-PC107-69
CD601	06CH01010A	CORD, CONNECTOR	CH01010A
CD757	06CH2A014A	CORD, CONNECTOR	CH2A014A
CD801	127C100008	BRAIDED WIRE	TD-07018-9
CD802	06CH01011A	CORD, CONNECTOR	CH01011A
CD803	122U042705	CORD, JUMPER	2-042705
CD810	06CH2A015A	CORD, CONNECTOR	CH2A015A
CD820	06CH2B029A	CORD, CONNECTOR	CH2B029A
CD850	06CH25080A	CORD, CONNECTOR	CH25080A
CF601	1022T38R9A	FILTER, SAW	SAF38.9MAZ220Z
CF602	1012T04001	FILTER, CERAMIC TRAP	MKT40.4MA110P-TF
CP302	069X120249	CONNECTOR PCB SIDE	B2B-EH-A
CP351	069E270129	CONNECTOR PCB SIDE	8283_0712_00_000
CP401	069W440019	CONNECTOR PCB SIDE	TV-50P-04-A1
CP403	069W420029	CONNECTOR PCB SIDE	TV-50P-02-A1
CP404	069W01001A	CONNECTOR PCB SIDE	003P-2100
CP501	069W320018	CONNECTOR PCB SIDE	TS-80P-02-V1
CP502	0697320039	CORD, UX CONNECTOR	THL-P03P-B1
CP601	069W01001A	CONNECTOR PCB SIDE	003P-2100
CP603	069E290129	CONNECTOR PCB SIDE	8283_0912_00_000
CP757	069E2A0129	CONNECTOR PCB SIDE	8283_1012_00_000
	06942A0129	CONNECTOR PCB SIDE	1-173981-0
CP801	069W330018	CONNECTOR PCB SIDE	TS-80P-03-V1
CP810	069E2A0129	CONNECTOR PCB SIDE	8283_1012_00_000
	06942A0129	CONNECTOR PCB SIDE	1-173981-0
CP820	069E2B0129	CONNECTOR PCB SIDE	8283_1112_00_000
	06942B0129	CONNECTOR PCB SIDE	1-173981-1
CP850	069E250129	CONNECTOR PCB SIDE	8283_0512_00_000
CD1002	06CH22076A	CORD, CONNECTOR	CH22076A
CD1005	122F051702	CORD, JUMPER	2F051702
CD1006	122L040904	CORD, JUMPER	2L040904
CD4005	122L061501	CORD, JUMPER	2L061501
CP1001	069R220021	CONNECTOR PCB SIDE	52287-0211
CP1004	0697280590	CONNECTOR PCB SIDE	TMC-J08P-B1
CP1005	069R750028	CONNECTOR PCB SIDE	52045-0545
CP1006	069R740028	CONNECTOR PCB SIDE	52045-0445
CP4001	0697240600	CONNECTOR PCB SIDE	TOC-C04X-B1
CP4004	0697120320	CONNECTOR PCB SIDE	TMC-T02X-E1
CP4005	069R760028	CONNECTOR PCB SIDE	52045-0645
CP803A	067R104019	WIRE HOLDER	51052-0400
CP803B	067R104019	WIRE HOLDER	51052-0400
CUS011	800WFAA006	CUSHION A	
CUS011	800WFAA006	CUSHION A	
CUS012	800WF00019	CUSHION-C	
CUS013	800WFAA006	CUSHION A	
DY801	027S051005	DY	MDC-66A1076-1
△ F501	0808T04002	FUSE	218004
△ F502	0808T2R502	FUSE	21802.5
△ FB401	043210011F	TRANSFORMER, FLYBACK	3210011F
FH501	06710T0006	HOLDER, FUSE	EYF-52BC
FH502	06710T0006	HOLDER, FUSE	EYF-52BC
FH503	06710T0006	HOLDER, FUSE	EYF-52BC
FH504	06710T0006	HOLDER, FUSE	EYF-52BC
△ ICP501	083PC07002	MICRO FUSE	251007
△ ICP502	083PC07002	MICRO FUSE	251007
△ ICP503	083PC05002	MICRO FUSE	251005
△ ICP504	083PC05002	MICRO FUSE	251005
△ ICP505	083PC04002	MICRO FUSE	251004
△ ICP506	083PC05002	MICRO FUSE	251005
K001	129N000001	WEDGE	VB25SR
K002	129N000001	WEDGE	VB25SR
K003	129N000001	WEDGE	VB25SR
MG801	026B051404	MAGNET CONVERGENCE	JH-225
OS753	077Q000017	REMOTE RECEIVER	PIC-28143TH5
△ RY503	0560V50118	RELAY	ALKS329
SP351	070C132014	SPEAKER	811-08-194
TM101	07660CH390	TRANSMITTER	SBJU00061A
△ TU601	0145511021	TUNER, VHF-UHF	TUWOF4EG-771F2
△ V801	092F090403	COLOR PICTURE TUBE W/O	A23KQT22X(D)
X601	100CT4R406	CRYSTAL HC-94/U	4.433619MHZ
X851	100CT01302	CRYSTAL HC-49/U-S	13875KHz
X1001	100CT01002	CRYSTAL HC-49/U-S	10MHz
X1002	100DA32R01	CRYSTAL DT-26	32.768KHz
	100C32R803	CRYSTAL DSVT-200	32.768KHz
X4001	100CT4R407	CRYSTAL HC-49/U	4.433619MHZ

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
 CE..... ALUMI ELECTROLYTIC CAPACITOR
 CP..... POLYESTER CAPACITOR
 CPP..... POLYPROPYLENE CAPACITOR
 CPL..... PLASTIC CAPACITOR
 CMP..... METAL POLYESTER CAPACITOR
 CMPL..... METAL PLASTIC CAPACITOR
 CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M547-15A
O/R NO.	W065513